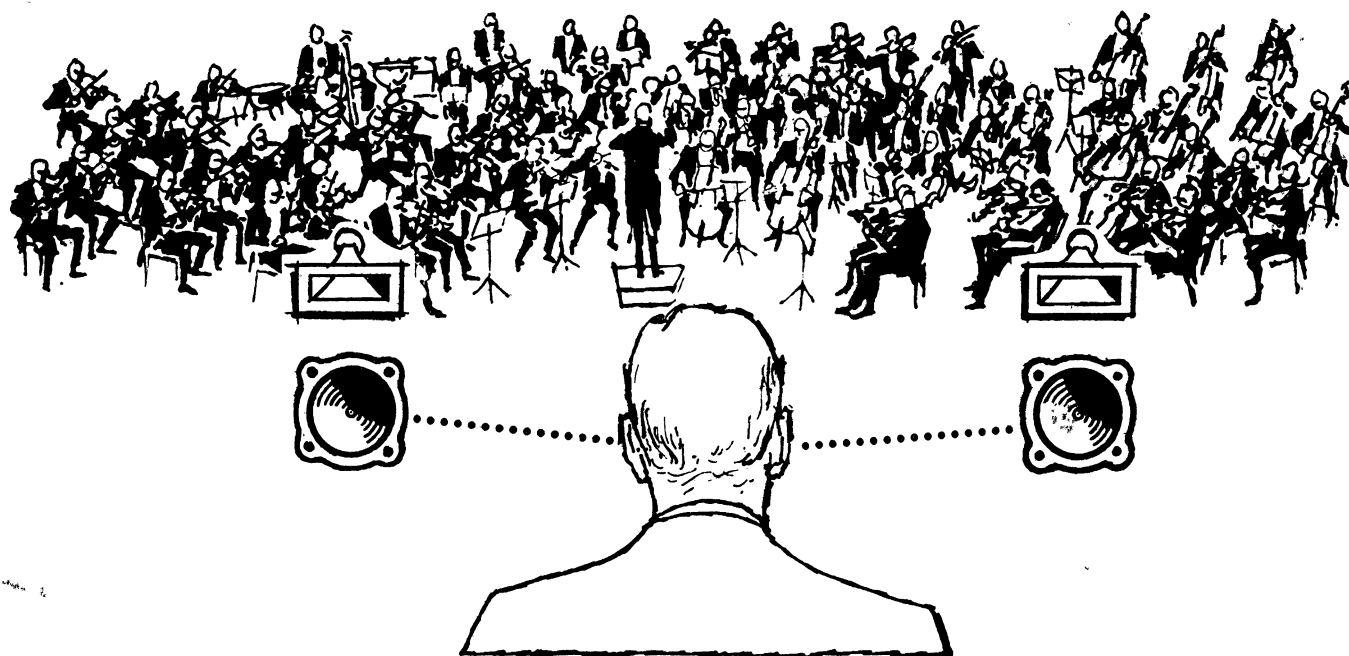


SERVICE MANUAL

indexed



**1961 HIGH FIDELITY &
STEREOPHONIC MODELS**

ZENITH RADIO CORPORATION

6001 DICKENS AVENUE CHICAGO 39, ILLINOIS

HF-5

PRICE 60 CENTS

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FEATURES OF "F" SERIES HIGH

CABINET

CHASSIS

MODEL NO.	STYLE	MATERIAL	FINISH	COLOR	MODEL	TYPE	EIA POWER OUTPUT	PRESENCE CONTROL	TAPE INPUT	STEREO TAPE INPUT	SIZE (IN.)
FT11	D R O P - I N T U N E R				7F20	AM-FM Tuner		No	No	No	
STEREO PHONO and RADIO											
DPS30F	Table (w/handle) (lift lid)	Wood	Leatherette	Mallard Green & White	Waters-Conley	2 Tube Phono only		No	No	No	(2) 4
FPS45B	Table (w/handle) (lift lid)	Wood	Leatherette	Wedgewood Blue & White	Waters-Conley	2 Tube Phono only		No	No	No	(2) 4x6
FPS50	Portable (w/handle) (lift lid)	Durastron	Textured	Brown & White				No	No	No	(2) 6
FPS80	Portable (w/handle) (lift lid)	Durastron	Textured	Charcoal & Light Gray				No	No	No	8 5 1/4
DRS89C	Table (w/handle)	Wood	Leatherette	Charcoal & Ivory	Waters-Conley	3 Tube Remote Spkr.		No	No	No	4 6
SFD660C	Table (w/handle) (lift lid)	Wood	Leatherette	Charcoal & Ivory	5D20	Phono - AM		No	No	No	(2) E/S 7 1/2
SFF2500W	Console (lift lid)	Wood	Grained	Walnut	4D20	Phono only	8.5W	No	No	No	(2) 5 1/4 10
SFF2500R	Console (lift lid)	Wood	Grained	Mahogany	4D20	Phono only	8.5W	No	No	No	(2) 5 1/4 10
SFF2500E	Console (lift lid)	Wood	Grained	Oak	4D20	Phono only	8.5W	No	No	No	(2) 5 1/4 10
*SFF2501WT	Console (lift lid)	Wood	Grained	Walnut	4F20	Phono only	8.5W	No	No	No	(2) 4x6 (2) 10
*SFF2501RT	Console (lift lid)	Wood	Grained	Mahogany	4F20	Phono only	8.5W	No	No	No	(2) 4x6 (2) 10
*SFF2501HT	Console (lift lid)	Wood	Grained	Cherry	4F20	Phono only	8.5W	No	No	No	(2) 4x6 (2) 10
*SFF2501ET	Console (lift lid)	Wood	Grained	Oak	4F20	Phono only	8.5W	No	No	No	(2) 4x6 (2) 10
SFF2601	Identical to SFF2501WT except includes FT11 Drop-In Tuner										
SFF2601R	Identical to SFF2501RT except includes FT11 Drop-In Tuner										
SFF2601H	Identical to SFF2501HT except includes FT11 Drop-In Tuner										
SFF2601E	Identical to SFF2501ET except includes FT11 Drop-In Tuner										
*SFF2503WT	Console (lift lid)	Wood	Grained	Walnut	5F29	Phono only	10W	No	No	No	(2) 5 1/4 (2) 10
*SFF2503RT	Console (lift lid)	Wood	Grained	Mahogany	5F29	Phono only	10W	No	No	No	(2) 5 1/4 (2) 10
*SFF2503ET	Console (lift lid)	Wood	Grained	Oak	5F29	Phono only	10W	No	No	No	(2) 5 1/4 (2) 10

FIDELITY AND STEREOPHONIC MODELS

S P E A K E R

R E C O R D C H A N G E R

MAGNET (Wt. Oz.)	PART NO.	TYPE	MOUNTING	CARTRIDGE	STYLUS	CONTROL PANEL	INDICATOR LIGHT	TYPE OF IDENTIFICATION	REMOTE SPEAKER	RADIAL SOUND SPEAKER
						Die-Cast Escutcheon	Yes	ZENITH Crest		
PHONO COMBINATIONS										
.68	WC13969 WC11792	Manual Player	Shelf	142-101	Sapphire Sapphire	Hot Stamped on cabt.	No	ZENITH Stereo- phonic Crest	Self con- tained	None
.68		169-137	Shelf	142-113	Sapphire Sapphire Sapphire Sapphire	Hot Stamped on cabt.	No	ZENITH Stereo- phonic Crest	Self con- tained	None
.68 2.15						Metal Strip	Yes	ZENITH Super Stereophonic Crest		
3.16	S-23829 49-849	169-126	Shelf	142-102	Sapphire Sapphire	Hot Stamped on Cabt.	Yes	ZENITH Stereo- phonic High Fidelity Crest	DRS89C	None
1.47 3.16	49-915 49-914	169-127	Shelf	142-103	Sapphire Sapphire	Metal Plate	No	ZENITH Stereo- phonic High Fidelity Crest	Not re- quired	None
1.47 3.16	49-915 49-914	169-127	Shelf	142-103	Sapphire Sapphire	Metal Plate	No	ZENITH Stereo- phonic High Fidelity Crest	Not re- quired	None
1.47 3.16	49-915 49-914	169-127	Shelf	142-103	Sapphire Sapphire	Metal Plate	No	ZENITH Stereo- phonic High Fidelity Crest	Not re- quired	None
1.47 3.16	49-923 49-924	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.47 3.16	49-923 49-924	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.47 3.16	49-923 49-924	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.47 3.16	49-923 49-924	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.0 6.8	49-896 49-916	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.0 6.8	49-896 49-916	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103
1.0 6.8	49-896 49-916	169-133	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not re- quired	DR60,FR100, FR101,FR102 FR103

FEATURES OF "F" SERIES HIGH

C A B I N E T

C H A S S I S

MODEL NO.	STYLE	MATERIAL	FINISH	COLOR	MODEL	TYPE	EIA POWER OUTPUT	PRESENCE CONTROL	TAPE INPUT	STEREO TAPE INPUT	SIZE INCHES
SFF2603W	Identical to SFF2503WT except includes FT11 Drop-In Tuner										
SFF2603R	Identical to SFF2503RT except includes FT11 Drop-In Tuner										
SFF2603E	Identical to SFF2503ET except includes FT11 Drop-In Tuner										
*SFF2505WT	Console (lift lid)	Wood	Grained	Walnut	5F29	Phono only	10W	No	No	No	(2) 5 (2) 12
*SFF2505RT	Console (lift lid)	Wood	Grained	Mahogany	5F29	Phono only	10W	No	No	No	(2) 5 (2) 12
*SFF2505ET	Console (lift lid)	Wood	Grained	Oak	5F29	Phono only	10W	No	No	No	(2) 5 (2) 12
SFF2605W	Identical to SFF2505WT except includes FT11 Drop-In Tuner										
SFF2605R	Identical to SFF2505RT except includes FT11 Drop-In Tuner										
SFF2605E	Identical to SFF2505ET except includes FT11 Drop-In Tuner										
SFF2606W	Console (lift lid)	Wood	Grained	Walnut	5F29	Phono & Drop-In Tuner		No	No	No	
SFF2606R	Console (lift lid)	Wood	Grained	Mahogany	5F29	Phono & Drop-In Tuner		No	No	No	
SFF2607M	Console	Wood	Wood	Maple	5F29	Phono & Drop-In Tuner		No	No	No	
*SFF2515WT	Console (lift lid)	Wood	Grained	Walnut	2F30 7F30 3F21	Phono only	40W	Yes	Yes	Yes	(2) 5 1/4 (2) 12
*SFF2515RT	Console (lift lid)	Wood	Grained	Mahogany	2F30 7F30 3F21	Phono only	40W	Yes	Yes	Yes	(2) 5 1/4 (2) 12
*SFF2515ET	Console (lift lid)	Wood	Grained	Oak	2F30 7F30 3F21	Phono only	40W	Yes	Yes	Yes	(2) 5 1/4 (2) 12
SFF2615W	Identical to SFF2515WT except includes FT11 Drop-In Tuner										
SFF2615R	Identical to SFF2515RT except includes FT11 Drop-In Tuner										
SFF2615E	Identical to SFF2515ET except includes FT11 Drop-In Tuner										
SFF2535R	Console (lift lid) (casters)	Wood	Wood	Mahogany	9F26 3F32	Phono - AM-FM	10W	Yes	Yes	Yes	(2) 5 (2) 12
SFF2535M	Console (lift lid) (casters)	Wood	Wood	Maple	9F26 3F32	Phono-AM-FM	10W	Yes	Yes	Yes	(2) 5 (2) 12
SFF2560W	Console (lift lid)	Wood	Wood	Walnut	9F24 7F33 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) 3 1/2 (2) 5 1/4 (2) 12
SFF2560Y	Console (lift lid)	Wood	Paint	Ebony	9F24 7F33 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) 3 1/2 (2) 5 1/4 (2) 12

FIDELITY AND STEREOPHONIC MODELS

S P E A K E R

R E C O R D C H A N G E R

MAGNET (Wt. Oz.)	PART NO.	TYPE	MOUNTING	CARTRIDGE	STYLUS	CONTROL PANEL	INDICATOR LIGHT	TYPE OF IDENTIFICATION	REMOTE SPEAKER	RADIAL SOUND SPEAKER
1.47 6.8	49-856 49-852	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
1.47 6.8	49-856 49-852	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not required	DR60,FR100 FR101,FR102 FR103
1.47 6.8	49-856 49-852	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
	49-856 49-852									
	49-856 49-852									
	49-856 49-852									
1.0 13.0	49-896 49-903	169-135	Shelf	142-110	Diamond Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest Reverbera- tion	Not required	DR60,FR100, FR101,FR102 FR103
1.0 13.0	49-896 49-903	169-135	Shelf	142-110	Diamond Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest Rever- beration	Not required	DR60,FR100, FR101,FR102 FR103
1.0 13.0	49-896 49-903	169-135	Shelf	142-110	Diamond Sapphire	Metal Plate	No	ZENITH Extend- ed Stereophonic High Fidelity Crest Rever- beration	Not required	DR60,FR100, FR101,FR102 FR103
1.47 6.8	49-856 49-852	169-134	Shelf	142-108	Sapphire Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
1.47 6.8	49-856 49-852	169-134	Shelf	142-108	Sapphire Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extend- ed Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
.85 1.0 13.0	49-782 49-896 49-903	169-132	Shelf	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extend- ed Stereophonic High Fidelity Crest Rever- beration	Not required	DR60,FR100, FR101,FR102 FR103
.85 1.0 13.0	49-782 49-896 49-903	169-132	Shelf	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extend- ed Stereophonic High Fidelity Crest Rever- beration	Not required	DR60,FR100, FR101,FR102 FR103

FEATURES OF "F" SERIES HIGH

CABINET

CHASSIS

MODEL NO.	STYLE	MATERIAL	FINISH	COLOR	MODEL	TYPE	EIA POWER OUTPUT	PRESENCE CONTROL	TAPE INPUT	STEREO TAPE INPUT	SIZE INCHES
SFF2570W	Console (doors)	Wood	Wood	Walnut	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2570Y	Console (doors)	Wood	Paint	Ebony	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2570E	Console (doors)	Wood	Wood	Oak	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2575L	Console (doors)	Wood	Wood	Tuscany Walnut	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2580M	Console (doors) (casters)	Wood	Wood	Maple	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2582R	Console (doors) (casters)	Wood	Wood	Mahogany	9F25 7F21 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
SFF2585H	Console (doors)	Wood	Wood	Cherry	9F25 7F31 3F21	Phono - AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
T. V. - RADIO											
F2786W	Console (lift lid)	Grained	Wood	Walnut	16F23 4F20 FT11 (7F20)	TV-Phono AM-FM	8.5W	No	No	No	(2) 3 1/2 (2) 10
F2786R	Console (lift lid)	Grained	Wood	Mahogany	16F23 4F20 FT11 (7F20)	TV-Phono AM-FM	8.5W	No	No	No	(2) 3 1/2 (2) 10
F2786E	Console (lift lid)	Grained	Wood	Oak	16F23 4F20 FT11 (7F20)	TV-Phono	8.5W	No	No	No	(2) 3 1/2 (2) 10
F3388W	Console (lift lid)	Wood	Wood	Walnut	16F23Q 5F29 FT11 (7F20)	TV-Phono AM-FM	10W	No	No	No	(2) 5 1/4 (2) 12
F4000W	Console (doors) (lift lid) (casters)	Wood	Wood	Walnut	16F24Q 7F32 9F27 3F21	TV-Phono AM-FM	40W	Yes	Yes	Yes	(2) Horn (2) 12
RADIO AL											
DR60J	Table	Plastic	Plastic	Cordovan Brown							6x9
FR100H	Table	Wood	Grained	Cherry							6x9
FR100L	Table	Wood	Leatherette	Manhattan Tan Colony							6x9
FR101H	Table	Wood	Grained	Cherry							7 1/2
FR101L	Table	Wood	Leatherette	Br. Mahogany Cowhide							7 1/2
FR102H	Table	Wood	Grained	Cherry							3 1/2 6x9
FR102L	Table	Wood	Leatherette	Manhattan Tan Colony							3 1/2 6x9
FR103Y	Table	Wood	Paint	Ebony							2 5 1/4
FR105H	Table	Wood	Wood	Cherry							Horn 6x9
FR105L	Table	Wood	Leather	Antique							Horn 6x9

FIDELITY AND STEREOPHONIC MODELS

S P E A K E R

R E C O R D C H A N G E R

MAGNET (Wt. Oz.)	PART NO.	TYPE	MOUNTING	CARTRIDGE	STYLUS	CONTROL PANEL	INDICATOR LIGHT	TYPE OF IDENTIFICATION	REMOTE SPEAKER	RADIAL SOUND SPEAKER
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105
4.28 13.0	49-867 49-903	169-132	Pan	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes	ZENITH Extended Stereophonic High Fidelity Crest Reverberation	Not required	FR105

- P H O N O C O M B I N A T I O N S

.85 3.16	49-846 49-914	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extended Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
.85 3.16	49-846 49-914	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extended Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
.85 3.16	49-846 49-914	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extended Stereophonic High Fidelity Crest	Not required	DR60,FR100, FR101,FR102 FR103
1.0 6.8	49-852 49-856	169-131	Shelf	142-108	Sapphire Sapphire	Metal Plate	No	ZENITH Extended Stereophonic High Fidelity Crest SPACE COMMAND "400"	Not required	DR60,FR100, FR101,FR102 FR103
4.28 32.0	49-867 49-934	169-136	Shelf	142-110	Diamond Sapphire	Die-Cast Escutcheon	Yes (Radio Phono TV)	ZENITH Stratos- phere Stereo- phonic High Fidel- ity Crest SPACE COMMAND "1000" Reverberation	Not required	FR105

S P E A K E R S Y S T E M S

3.16	49-902						No	None	
3.16	49-902						No	ZENITH Radial Sound	
3.16	49-902						No	ZENITH Radial Sound	
1.47	49-835						No	None	
1.47	49-835						No	None	
.85 3.16	49-782 49-902						No	ZENITH Radial Sound	
.85 3.16	49-782 49-902						No	ZENITH Radial Sound	
.45 3.16	49-938 49-937						No	None	
4.28 3.16	49-867 49-902						No	ZENITH Radial Sound	
4.28 3.16	49-867 49-902						No	ZENITH Radial Sound	

THE STEREO SYSTEM MODELS

**SFF2515T, SFF2615, SFF2560, SFF2570, SFF2575,
SFF2580, SFF2582 AND SFF2585**

Zenith's extended stereo system is basically quite simple and the following information should be sufficient to explain it completely. The block diagram of the extended stereo system is applicable to all the above models. The first portion of this system is the stereo cartridge, which will supply information from the left and right elements. The information from each channel is funnelled to each half of the ganged dual automatic balance control. This automatic balance control then feeds respective portions of the L + R information to the mixer preamplifier stage. Out of the mixer preamplifier stage two types of information are obtained, L + R (sum) information is funnelled to the first audio amplifier of the sum channel. The other type information obtained from the mixer preamplifier is L - R (difference) information and, this is funnelled to the first audio amplifier of the difference channel. Signal from the first audio amplifiers is then passed on to the second audio amplifiers of each channel. At this point we now insert the Monaural-Stereo Switch which utilizes negative feed-back energy from the matrix to control the gain of the sum and difference amplifiers, when we switch from Monaural to Stereo to Extended Stereo. This controlled information from the second audio amplifiers is passed on to the sum and difference output amplifiers and then both are funnelled into the matrix which electronically separates the sum and difference information and feeds this separated information to the left and right speakers of the stereophonic speaker system.

MIXER PREAMPLIFIER CIRCUIT

At first glance a system of this type may seem highly complex; however, when clarified, one can readily see that although ingenious in conception it is rather simple. The stereophonic cartridge consists of two ceramic elements each of which supplies a voltage created by the Piezo Electric effect. This information is fed to an automatic balance control which consists of two potentiometers ganged together physically using a common shaft. The information from the left channel goes to the arm of one potentiometer and the information from the right channel goes to the arm of the other potentiometer. These potentiometers are connected to the grids of the two triode halves of a 6CG7. The arms on these potentiometers are so ganged that when the energy is increased at the grid of one triode, the energy is reduced at the grid of the other. In this manner, a satisfactory balance can be obtained. In addition to being preamplifiers, these two triodes also act as a mixer system from which we obtain sum and difference information.

LEFT PREAMPLIFIER

Closely examine the path of the signal in the left channel preamplifier, assuming we have a negative L signal supplied by the left cartridge; then at the plate of the left preamplifier, we will have positive L information, as a result of phase reversal within

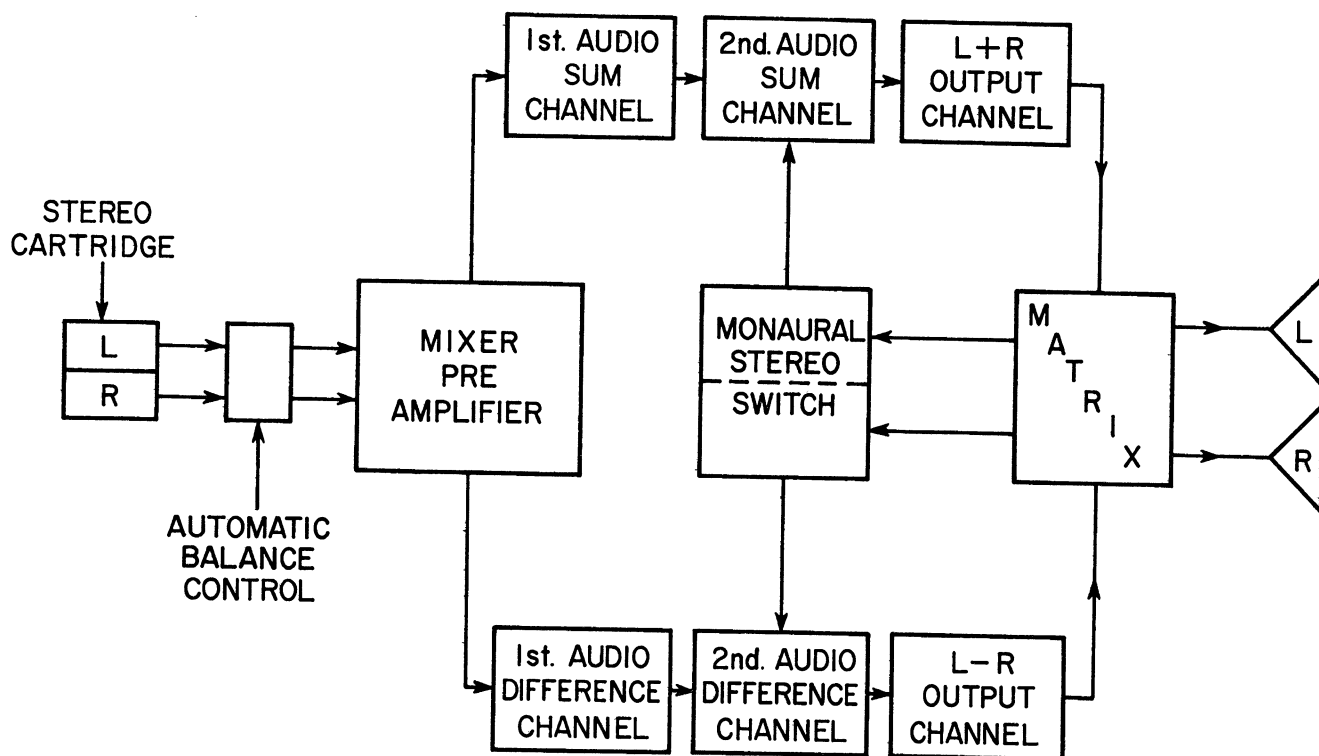
the tube. For simplification in explaining the mixing action, assume that the left preamplifier has a gain of three; then we will have a positive 3L at the plate of this left preamplifier, and this arrives at the junction of the 27K and the 220K which constitute a voltage divider for this 3L; 2L continues on through the 220K. This 2L information is fed to the junction of the .047 and 330K resistor. Back at the junction of the 27K and 220K resistors connected to the plate of the left preamplifier 1L of the 3L information flows down through the 27K resistor on through the network of the .0022 MFD, 220 MMFD, and the 15 meg resistor to the top of the right balance control.

RIGHT PREAMPLIFIER

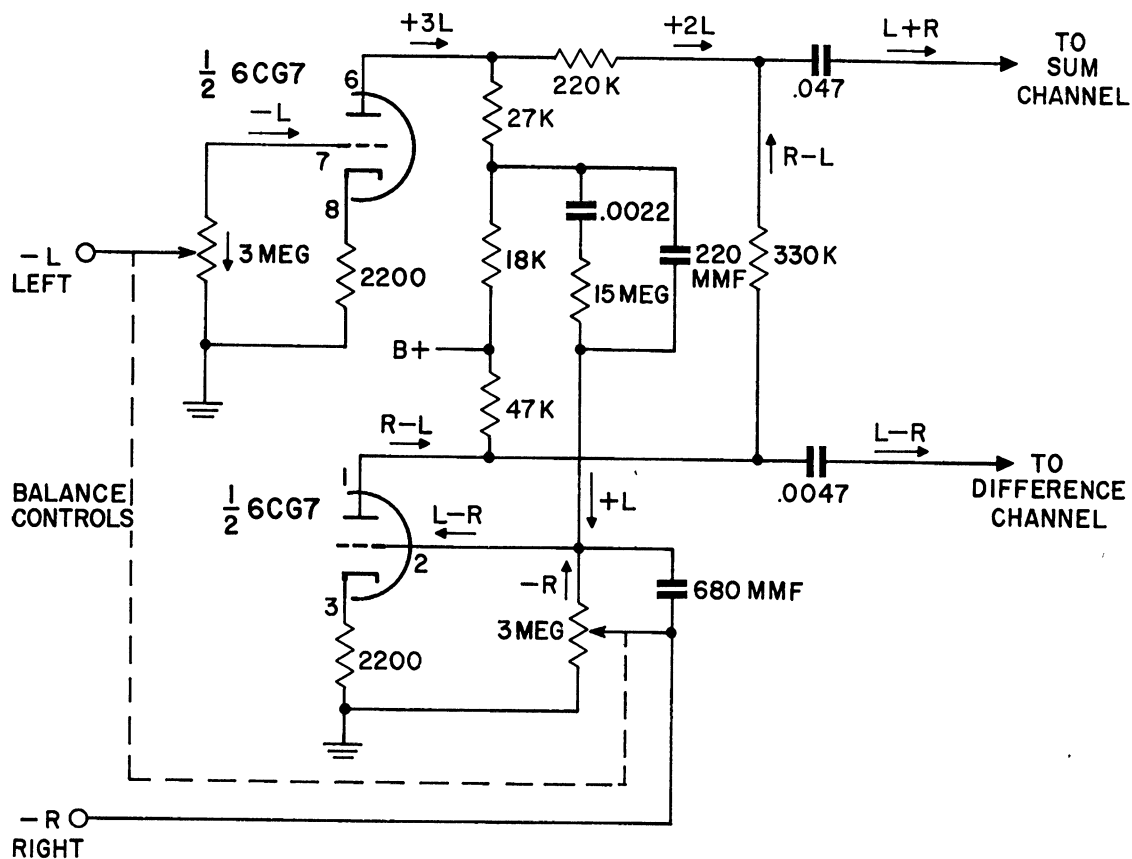
Simultaneously, with the action in the left preamplifier negative R information is supplied by the right cartridge element and this goes to the right half of the balance control. At the high side of the right balance control L information and R information mix and we have a composite L-R voltage impressed on the grid of the right preamplifier. Since this voltage information is subjected to phase reversal through the tube at the plate of the right preamplifier, we have R-L information. The R-L information is channelled into two paths. At the junction of the 330K resistor and .0047 MFD condenser some R-L information is fed to the difference channel. Also some R-L information goes up through the 330K resistor to the .047 MFD condenser at which point 2L information is already available. The two mix with their resultant being L + R and this is fed to the sum channel.

MONAURAL STEREO SWITCH

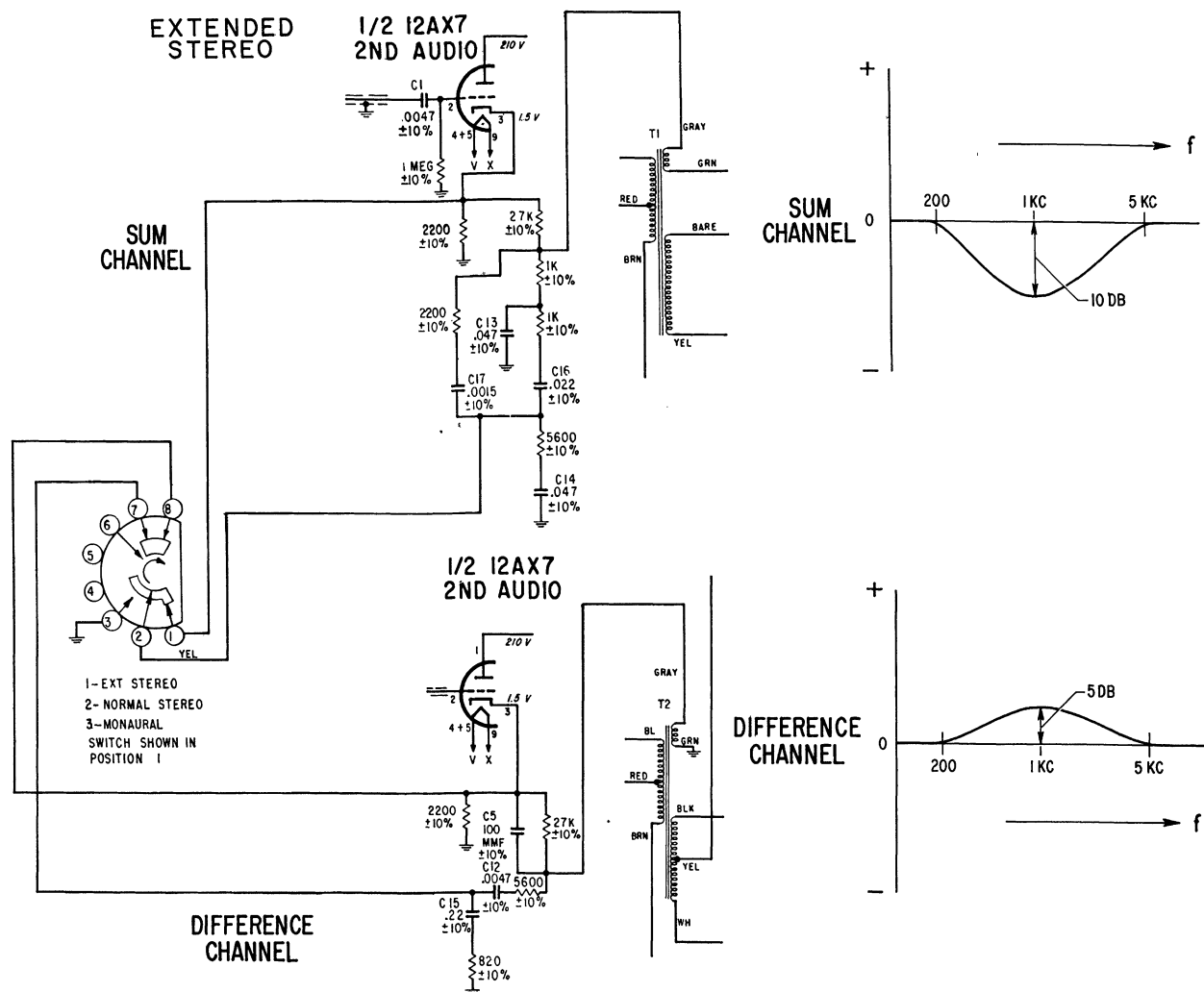
Through research it has been determined that the best extended stereo effects can be obtained by accenting a group of frequencies between 200 and 5,000 cycles with the peak being at approximately 1000 cycles. For this effect to be outstanding the output of the difference channel should be approximately 15 db greater than the sum channel. It would be most difficult to obtain 15 db gain over a narrow band of audio frequencies, on one channel. However, since all things are relative and also since we really only need a 15 db difference between the sum and difference signals, we can obtain the 15 db difference by reducing the output of one channel and increasing the output of the other. This has been done and we have attenuated the sum channel by 10 db and have obtained 5 db of gain in the difference channel with a resulting relative difference of 15 db which is required. This is accomplished by regulating the amount of negative feed-back supplied to the second audio amplifier of both the sum and difference channels. With the Monaural Stereo Switch in Monaural position, the output of the 12AX7 second audio tube in the difference amplifier is grounded, thus cutting off the difference amplifier and only allowing the sum amplifier to operate as is normal



Block Diagram For Extended Stereo Equipment



Basic Mixer Preamplifier Circuit



Negative Feed Back Switching For Extended Stereo

during monaural operation. When the Monaural-Stereo Switch is in Stereo position, then both the sum amplifier and difference amplifiers operate with equal gain. When the Monaural Stereo Switch is in Extended Stereo Position, then negative feed-back voltage is supplied to the cathode circuitry of the 12AX7 second audio triodes in such a manner so the second audio sum channel is attenuated 10 db through the frequency range of 200 to 5,000 cycles and the gain of the second audio difference amplifier is raised 5 db through the frequency range of 200 to 5,000 cycles. In this manner we obtain the required 15 db difference between the two channels.

MATRIX

At this point, we must digress and explain the matrix system. Basically, the matrix consists of two output transformers. The secondary winding of the L-R transformer is center tapped. To this center tapped secondary winding, we connect the secondary winding of the L + R transformer. We now have two windings that are in series aiding or in series opposition. The three possible operating conditions of the matrix circuit, are as follows:

(1) For monaural operation the L-R (difference channel) is cut off and without any L-R signal both speakers will receive only L + R signal from the matrix.

(2) For standard stereo operation, the output of the L-R (difference channel) is equal to the L+R (sum channel) and therefore by summation of the voltages from the secondary of the output transformers, which are connected in series aiding or in series opposition, L information is channelled to the L speaker and R information is channelled to the R speaker. The summation of these voltages would be as follows:

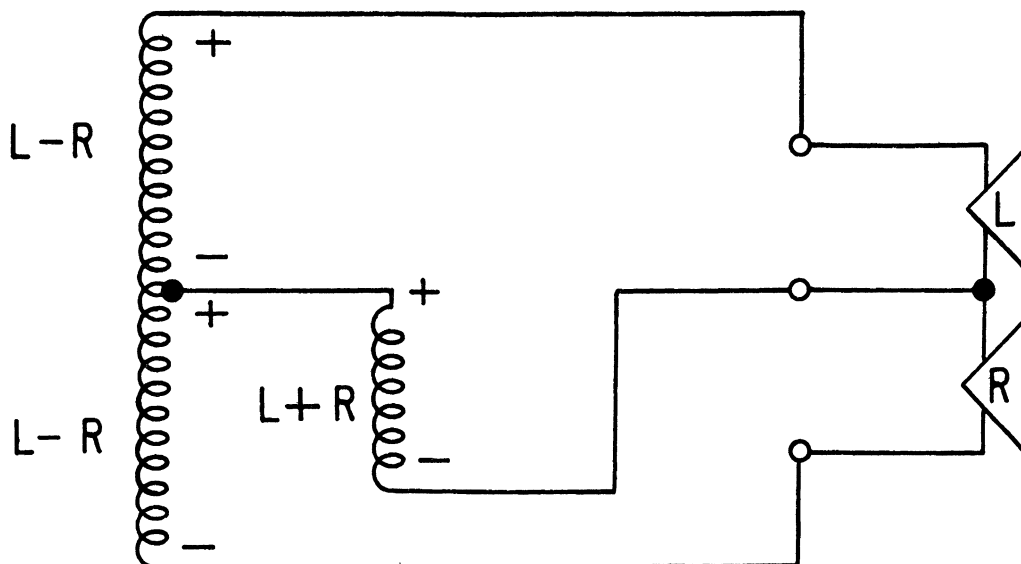
Series Aiding -

$$(L + R) + (L - R) =$$

$$L + R + L - R =$$

$$L + R + L - R = 2L \text{ to the left speaker}$$

Basic Matrix Circuit



Series Opposition -

$$(L + R) - (L - R) =$$

$$L + R - L + R =$$

$$L + R - L + R = 2R \text{ to the right speaker}$$

(3) For extended stereo operation, the output of the L-R (difference channel) is greater than the output of the L+R (sum channel). Let us assume that we have twice the energy in the L-R channel than we have in the L+R channel. We can express this 2 (L-R).

Series Aiding -

$$(L + R) + 2 (L - R) =$$

$$L + R + 2L - 2R =$$

$$L + R + 2L - 2R = 3L - R \text{ to the left speaker}$$

Series Opposition -

$$(L + R) - 2 (L - R) =$$

$$L + R - 2L + 2R =$$

$$L + R - 2L + 2R = 3R - L \text{ to the right speaker}$$

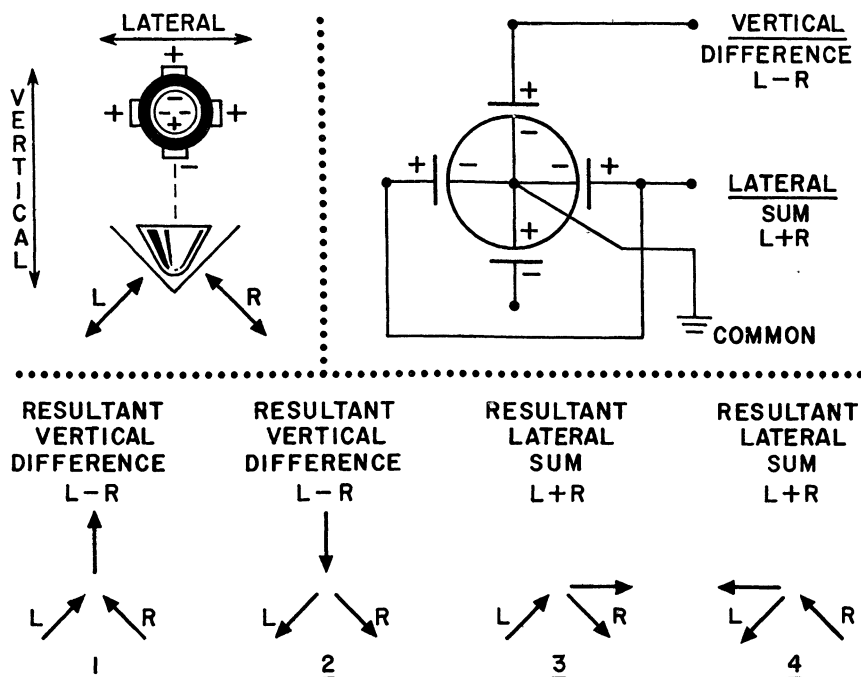
From these equations you can see in the extended stereo position, the left speaker system receives an out of phase component of right information and simultaneously the right speaker system receives an out of phase component of left information. The magnitude and of course the frequency of these out of phase components is what determines the spread of the extended stereo system.

THE STEREO SYSTEM MODELS

SFF2501T, SFF2503T, SFF2505T, SFF2601, SFF2603 SFF2605, SFF2606, SFF2607 CABINET PARTS

These models use either chassis 4F20 or 5F29, and either a 142-108 or 142-109 vertical lateral cartridge which produces sum and difference information without the aid of an electronic mixer preamplifier. Perhaps the best method in which to explain how this cartridge operates is to first explain its construction. One must visualize a ceramic cylinder (tube) with silver plating on its inner surface and four longitudinal strips of silver plating spaced at 90 degrees from each other on its outer periphery. We now have a ceramic tube containing all the requisites of four piezo electric elements. Each longitudinal strip and the ceramic between it and the inner surface of the

cylinder constitute one piezo electric element. We must now polarize these individual ceramic elements so they can be utilized for our purposes. (See the left top portion of the illustration). To polarize these four ceramic elements, it is only necessary to impress a voltage from the center silver contact area to each of the outer silver contact strips. As you can see, the left, top, and right ceramic elements are polarized identically, however, the bottom ceramic element is polarized opposite to the other three elements. The equivalent circuit in the Right top portion of the illustration depicts the method in which the ceramic elements are inter-connected.



Mechanical & Electrical Diagram 142-108

The center silver surface is used as a common return for all four elements. The left element and right elements are connected in parallel to obtain a lower source impedance and thereby improve the bass response of the amplifier. All information obtained from these two ceramic elements is obtained from the lateral cut and this information can be considered sum information and, is fed to the sum channel. All difference information has been cut vertically and consequently all vertical information then obtained by this ceramic element is difference information and is fed to the difference channel.

Perhaps this would be the opportune time to explain the four simplest motions of the stylus. (Refer to examples 1,2,3 and 4 at the bottom half of the illustration). If at an instant in time the stylus comes in contact with hills of equal magnitude on either side of the cutting groove, then the right force vector will be upward 45 degrees to the left and the left force vector will be upward 45 degrees to the right. The resultant motion will be vertical and up. The converse of this is true (see example 2) and would be at an instant of time when the stylus hits two valleys of equal magnitude. It is then acted upon by a downward 45 degree force to the right and a downward 45 degree force to the left, with the resultant motion being vertical in a downward direction. Since all L-R (difference) information has previously been recorded vertically, then the corresponding motion of the pickup stylus will deliver difference information. The other two simplest examples are when the left record groove has a hill and the right record groove has a valley of equal magnitude.

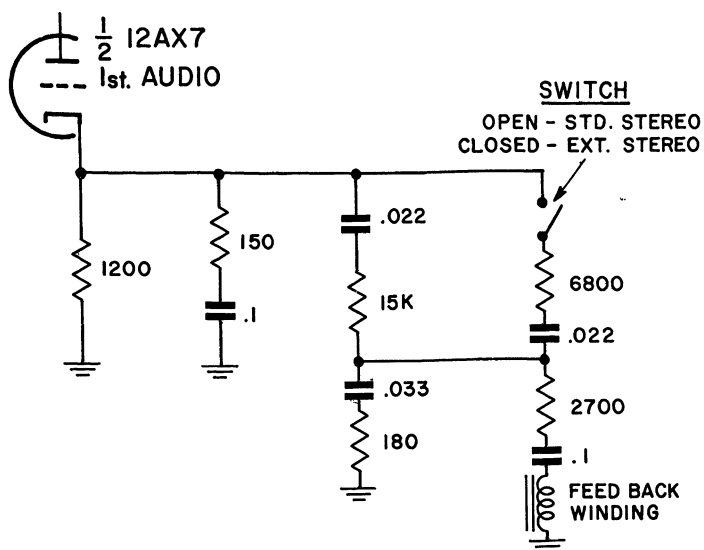
This will create lateral motion (or L + R sum information) to the right. (See example 3) The converse of this is true when the right groove has a hill and

the left groove has a valley of the same magnitude (See example 4) The resultant will be lateral motion (L + R sum information) to the left. Since in the original recording all sum information was recorded laterally then all lateral motion obtained by the pickup stylus will be L + R (sum) information.

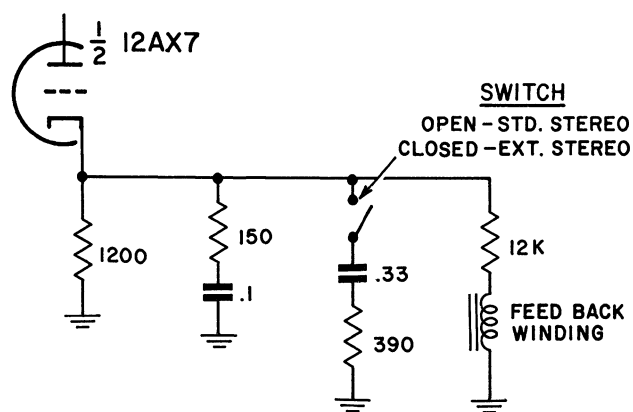
From here on the operation of chassis 4F20 and 5F29 is quite similar to the previous group that has been already explained. The two circuits indicate how the inverse feed-back voltage is changed on the first audio amplifier of both the sum and difference channels to control the gain of these amplifiers and obtain, in this case, a relative difference in amplitude between the sum and difference amplifiers of approximately 12 db. Again, during monaural operation, the input of the 6BQ5 difference power amplifier is grounded and the difference channel is no longer in operation.

Since the cartridge output on these two chassis is sum and difference information and also since we do not have a balance control feeding a mixer preamplifier, it is necessary to devise a method by which we can balance the speaker outputs (i.e. control for any slight differences in cartridge output voltage). To accomplish speaker balance, a 100 ohm 1 watt balance control is placed across the output of the white-orange winding of T2. (See 4F20 schematic) The center of this control is grounded. In this manner rotating the balance control will enable you to shift the speaker output and obtain proper speaker balance. The best method to balance the speaker system is to play a monaural record, place the stereo monaural switch in the stereo position, and adjust the balance control (located at the back of the cabinet) until the sound appears to come from a point midway between the two speaker systems.

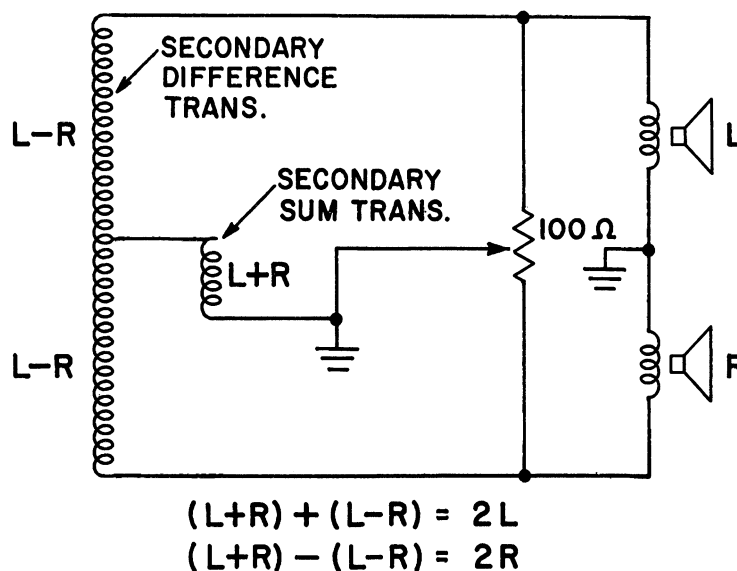
SUM CHANNEL 4F20



DIFFERENCE CHANNEL 4F20



Switching Circuits For Stereo-Extended Stereo Chassis 4F20



Balance Control Circuit For Chassis 4F20

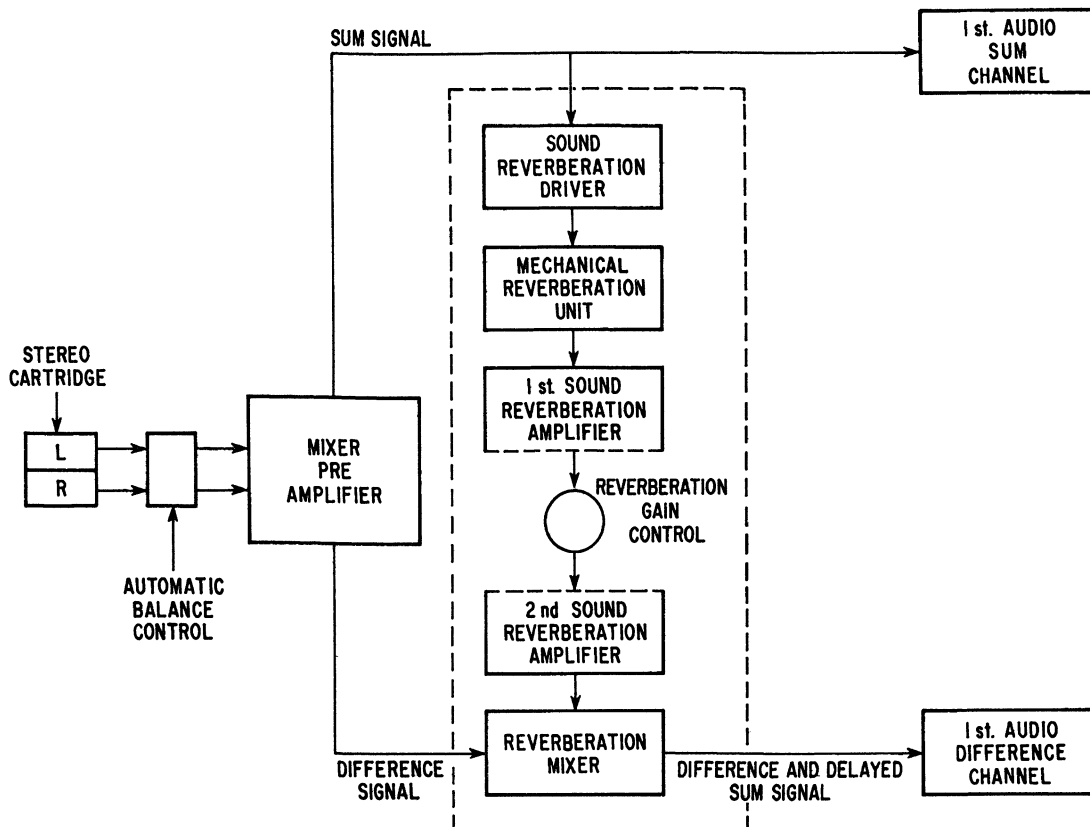
SOUND REVERBERATION

The Electro-Mechanical Sound Reverberation System will enable you to adventure into a whole new area of tonal accents and echo spatial effects so necessary for concert hall realism. When the Sound Reverberation System is not in operation, the extended stereo system will operate in the normal manner. Therefore, its operation can be explained in detail separately from the extended stereo system.

It functions in the following manner;

A portion of the sum signal coming from the 6CG7 mixer preamplifier and going to the first audio sum channel is taken off and fed to a sound reverberation

driver. This tube in turn drives a reverberation unit which consists of two transducers and two spring-like delay lines. The input (driver) transducer creates mechanical rotation of the springs from a voltage impressed on its field coil. The output (pickup) transducer must be more sensitive than the input transducer since its function is to pick up minute rotational motions that are passed on down the spring. Each of the transducers consist of a field coil, laminated metal strips as in a motor or transformer to guide and form the magnetic field, and two ceramic magnets which support the delay springs and act as motor armatures. We use two delay springs so the reverberation (echo) effects can be



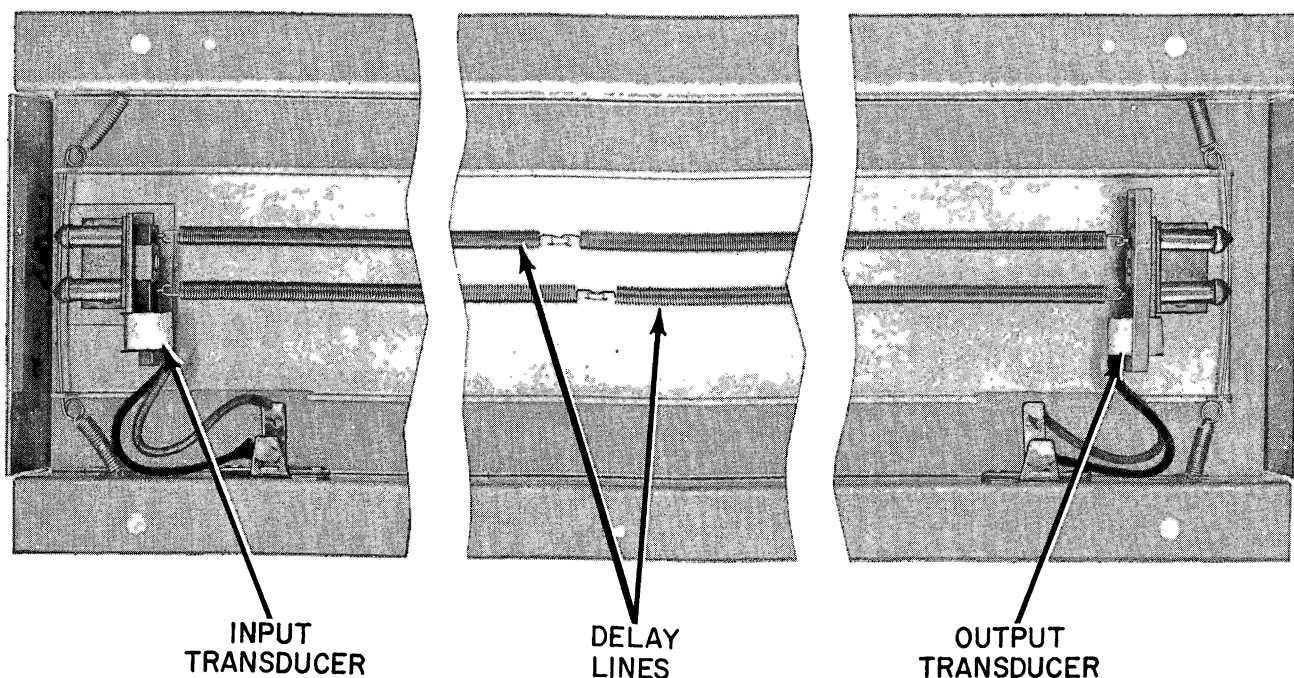
Block Diagram For Sound Reverberation System

smoothed out rather than being abrupt as would be the case if only one spring were used. The remainder of the reverberation unit consists of an outer case for mounting and protection purposes and an inner mounting channel suspended on springs to prevent external vibrations from affecting the operation of the reverberation system. The input (driver) transducer has an impedance of 1525 ohms at 1000 cycles per second with a DC resistance of 180 ohms. The output (pickup) transducer has an impedance of 2250 ohms at 1000 cycles with a DC resistance of 180 ohms. The frequency response of the system is from 30 to 5,000 cycles per second. The decay (reverberation) time from original signal strength to 60 db. down is approximately 2 seconds at 200 cycles per second. The delay time or travel time for a pulse from one end to the other in the long spring is 37 milliseconds and in the short spring, 29 milliseconds.

For the sake of simplicity, we shall explain the method in which time delay is created when using a single pulse and will then compare it to echo development in a large hall.

The output from the reverberation driver is fed to the coil of the input (driver) transducer. The electromagnetic field set up in the coil and laminations

acts on the magnetic field of the ceramic magnets which can be considered motor armatures, to create rotational motion in the springs. This movement travels down the spring to the output (pickup) transducer and upon arriving here 37 milliseconds later, the spring in motion causes the ceramic magnet to be rotated. Movement of this ceramic magnet within the laminations of the output (pickup) transducer, creates a voltage in the output coil and this voltage is then passed on to the first reverberation amplifier. At the instant the pulse arrives at the ceramic magnet of the output (pickup) transducer, a portion of it is reflected back down the spring and travels to the other end. When it arrives at the input (driver) transducer, it is reflected back towards the output (pickup) transducer and when it again arrives there some 74 milliseconds later it, too, will create electrical energy by rotating the ceramic magnet. The information is also passed on to the first reverberation amplifier. At this point, it would be interesting to explain normal echo development in a big hall. Assume a single sound of generous magnitude is created at one end of a hall ... the fundamental portion of this sound comes directly to your ears. Part of the original sound bounces off one of the walls or the ceiling of this hall, and then arrives at your ears. This reflected sound is delayed

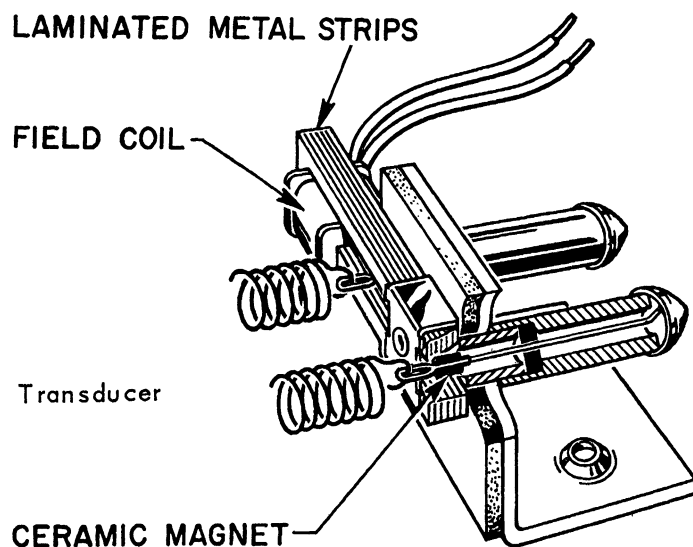


Mechanical Reverberation Unit

in time by the additional distance it had to travel. At the same time that this occurs, there are many other sounds coming to your ears from the many other reflecting surfaces of the room ... the farther the sound has to travel the more the delay. We reproduce these same time delay conditions mechanically with the spring-like delay lines of the reverberation unit. The original or fundamental signal arriving at your ears is the sum signal that goes right on through the final sum amplifier. The first delayed signal (echo) you will hear is the first delayed signal arriving at the output (pickup) transducer (with 37 milliseconds delay). The second

delayed signal (echo) will be 74 milliseconds later than the first, etc. These reflections continue up and down the spring and contribute to the (echo) effect until their strength has been reduced by 60 db.

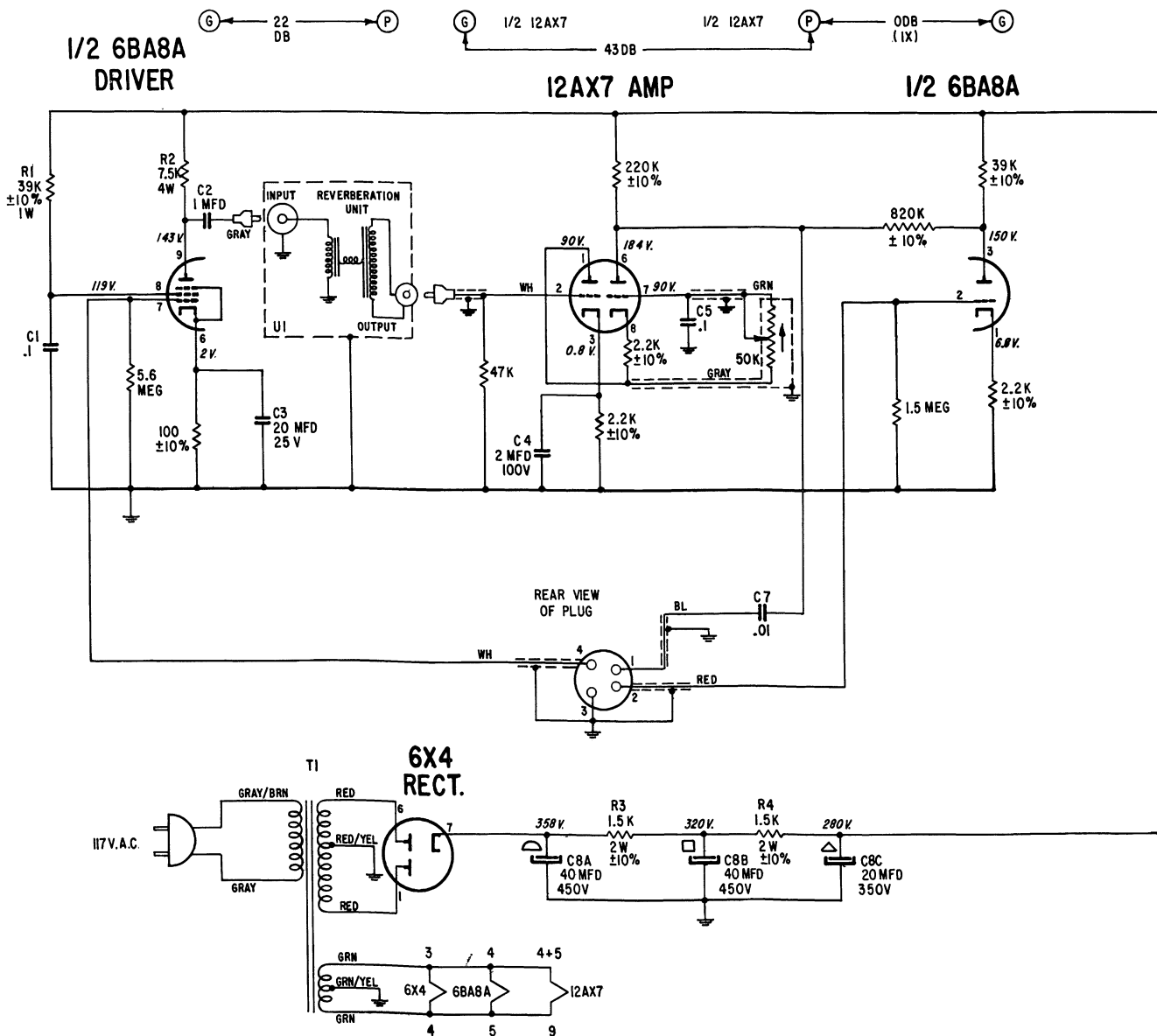
As a result of the attenuation in the mechanical reverberation unit, its output must be once again amplified and this is done in the 1st sound reverberation amplifier. Since more gain is required than that which can be obtained from one amplifier, there is a 2nd sound reverberation amplifier and, a reverberation gain control for this 2nd amplifier. Turning the reverberation gain control, located on the front panel, fully clockwise will give maximum sound reverberation and turning it fully counter-clockwise will reduce the sound reverberation to zero. After passing through the second sound reverberation amplifier, the delayed sum signal is then fed to the grid of the reverberation mixer. The difference information from the 6CG7 mixer preamplifier is fed to the cathode of this same reverberation mixer. Here the two signals are combined and fed out to the first audio difference channel. The sound reverberation system will function normally with stereo records, an AM-FM tuner, or monaural records. However, in the latter two cases it will be necessary to move the monaural-stereo switch to either stereo or extended stereo position to obtain the reverberation effects. This is necessary since the reverberation system requires that both sum and difference amplifier systems be operating.



**FOR MODELS SFF2501T, SFF2601, SFF2503T, SFF2603,
SFF2505T, SFF2605, SFF2606, SFF2607 AND SFF2535**

The FV20 sound reverberation system using chassis 3F22 operates in much the same manner as the reverberation system used with the 40 watt amplifiers. However, since the input to the 6BA8A driver is actually a portion of the output of the sum section of the cartridge, we are forced to use a higher gain pentode type driver. The reverberation unit is identical to that used in the 40 watt instruments. After the sum signal has been delayed and of course attenuated in the reverberation unit, we again need

high gain with as little tube noise as possible, therefore, we have used the two triodes of the 12AX7 as a cascode amplifier. The difference signal from the cartridge is fed to the grid of the 6BA8A triode which acts as an amplifier and impedance matching device. Its output goes through the 820 K voltage divider to mix with the delayed sum signal from the plate of the second 12AX7 triode. This mixed difference and delayed sum information is then passed on in the normal manner to the difference amplifier.



3F 22 Schematic

R A D I A L S O U N D S Y S T E M

Should you have a room that will accommodate a larger speaker system and wish to improve the stereophonic reproduction, Zenith engineers have created a supplemental sound system that can be used in conjunction with these stereophonic instruments.

This equipment is the Zenith Radial Sound System, and its operation is based on the acoustical phenomena that all frequencies below 300 cycles are non-directional and that all directional properties of sound which contribute to the stereophonic spatial effect result from frequencies above 300 cycles and/or harmonics of the 300 cycles or lower frequencies that are greater than 300 cycles. As a result, all bass frequencies (300 cycles or lower) will be reproduced in the main chassis with all other frequencies coming from the two Radial Speakers.

Perhaps a review of the manner in which our ears operate as a direction finding device will be appropriate at this time. One's ability to determine direction depends entirely on the fact, that there are two ears situated on the opposite sides of the head. It is indeed fortunate that they are so located for their task.

Time Difference

A typical example of their ability to determine direction would be as you are walking towards some friend that may be somewhat to the right of you and he shouts, your head will immediately turn to the right. Since sound travels approximately 1100 feet per second and your ears are perhaps 6 inches apart, consequently your right ear may have heard the shout $1/2000$ of a second sooner than your left ear. This is only four hundred and fifty millionths of a second or 450 micro-seconds, but it will supply plenty of information with which your direction finding mechanism can work. Normal human ears can detect time differences as small as 6 micro-seconds. As we all know, our intricate mental computers read the amounts and type of delay and tell us almost instantly the direction of the sound source.

PHASE

Phase Discrimination

Another important characteristic of sound is its wavelength. Sound travels approximately 1100 feet per second. Assume we have a thousand cycle frequency, we therefore have one thousand compressions and decompressions per second. Then the distance in air between two compressions must be just a little more than 1 foot. This is the wavelength of a thousand cycle frequency. Plainly the wavelength

varies inversely with frequency. A frequency of 100 cycles per second has a wavelength of 11 feet. A frequency of 300 cycles per second has a wavelength of 3.66 feet. Since the wavelength of frequencies 300 cycles or lower is 3.66 feet and greater, then the difference in air compression or rarefaction at the two ears separated by only inches will be infinitesimal compared to the change over a full cycle. This method of locating sounds is phase discrimination. It is ineffective at frequencies below 300 cycles and very effective between 300 to approximately 1600 cycles per second.

Intensity

Somewhat below the upper limit of 1600 cycles per second another characteristic of sound begins to furnish information. Sound will normally flow around an object when the object is much smaller than the wavelength of the sound, however, when the wavelength of the sound approaches or becomes smaller than the object, then the side of the object away from the sound is in shadow and the intensity becomes less at the far side. The ear on the side of the head away from the sound source is in shadow and receives the sound less intensely.

Our ears do not use these various facilities singly but simultaneously. The fact that both Time Difference and Phase Discrimination both fail with continuous low frequency sound is the basis on which the Radial Sound System functions.

Now that some of the various factors upon which Zenith's Radial Sound is based have been explained, we shall compare a dual channel full stereophonic amplifier to a similar model equipped with the Radial Sound System. On the model SFF2505, each audio display system will be equipped with a 12 inch woofer and a 5 inch tweeter. However, each channel will in addition have a special socket to accept a Radial Sound System.

The customer will purchase the SFF2505 without the Radial Sound System, and will use it as a standard stereophonic instrument. Then if he wishes to convert to the Radial Sound System, he can purchase the two supplementary speaker systems and connect them to the sockets provided on the SFF2505. When they are connected, the tweeter speakers in the master or bass unit SFF2505 are disconnected, and the filtering in the supplementary speaker system will only feed frequencies 300 cycles or lower to the woofer speakers in the SFF2505.

All frequencies above 300 cycles and all harmonics of the 300 cycle or lower frequencies that are greater than 300 cycles are funnelled to the new supplementary speakers. A system of this type will greatly enhance the stereophonic effect and will eliminate the need for the usual small area center listening position.

GENERAL

Automatic Frequency Control AFC

Some of these receivers feature an automatic frequency control which automatically keeps your receiver on the exact station frequency when you are tuned to an FM station. To utilize this feature tune the receiver as instructed and then turn the band switch to AFC position.

When the desired FM station is a weak station, adjacent in frequency to a strong station, the AFC may pull the tuning into the stronger station. Under these conditions, place the bandswitch in FM position and tune the receiver as instructed.

Tuning the receivers on the frequency modulation band will require more care than on the broadcast band. A hissing sound may be noted when tuning between Frequency Modulation stations. This is normal, and will disappear as the station is tuned in. After a station is located, the pointer should be moved back and forth over it until the point of quietest reception and best tone quality is found. Correct tuning is indicated by the disappearance of background noise.

AM and FM Alignment

The AM and FM IF transformers in these receivers are of the new permeability tuned type. The advantage of an IF transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these IF transformers the tuning wrench 68-26 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that turning one slug does not effect the adjustment of the other.

FM IF Alignment

Because of the wide band pass, it is desirable to use a FM signal generator and a cathode ray oscilloscope when aligning the FM IF channel. The instruction book for the Zenith Model 800 Signal Generator (Form Z8001) covers complete FM alignment procedure. If visual alignment equipment is unavailable reasonably accurate alignment can be made by following the procedure outlined below.

FM Discriminator Alignment

When the secondary of the discriminator is aligned use sufficient signal input to get a good positive and negative indication before setting the slug for zero reading. A center zero indicating meter is re-

commended for this adjustment, but is not absolutely necessary. Reversing the leads of a non-zero center meter, or observing closely when the meter starts to go to the left (negative) of zero will give the same results.

FM RF Alignment

The tuning slugs are attached to threaded shafts and the slugs are varied in the field of the coils by turning the shafts clockwise or counterclockwise. After adjustment the shafts must be secured with a drop of speaker cement.

IMPORTANT

Alignment of this chassis will in most cases be unnecessary unless an IF or RF transformer is replaced or the adjustments have been tampered with.

Correct alignment can only be made by using the following procedure:

A vacuum tube voltmeter with an isolation resistor of 2,000,000 ohms in series with the hot lead will serve for FM adjustments. This lead should be shielded.

An AC output meter connected across the primary or secondary of the output transformer will be satisfactory for all AM adjustments.

The signal generator output should be kept just high enough to get an indication on the meter.

(a) Vacuum Tube Voltmeter Lug 7 on discriminator transformer to chassis (half discriminator load).

(b) Vacuum Tube Voltmeter Lug 5 on discriminator transformer to chassis (full discriminator load).

(c) Vacuum Tube Voltmeter from limiter grid to chassis.

(d) Loosen slugs by applying a hot iron to the cement.

Automatic Balance Control

To obtain equal audio output from each channel adjust the automatic balance control in the following manner:

1. Move the Monaural-Stereo Switch to stereo position.

2. Play a monophonic record.

3. Adjust the automatic balance control so the sound appears to come from a point midway between the two speakers.

6BQ5 Balance Control

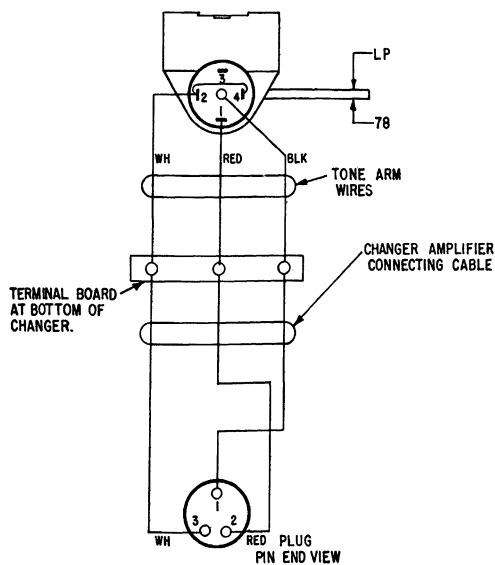
On some chassis if one or both of the 6BQ5 output tubes in each final audio amplifier are replaced, it will be necessary to connect a DC volt meter across the balance terminals and adjust the balance control for minimum voltage.

Speaker Phasing

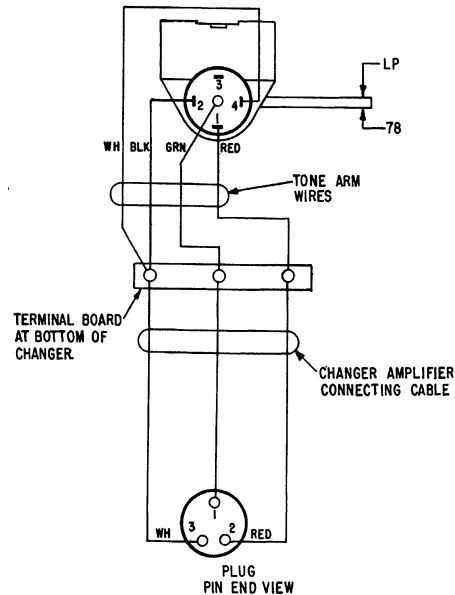
It is most important that coded speaker leads be connected to coded terminals on speakers for proper

polarity within each speaker group. It is also then most important that the speaker groups be in phase with each other. One excellent method to determine if the speaker groups are in phase is to play a monaural record as described under Automatic Balance Control.

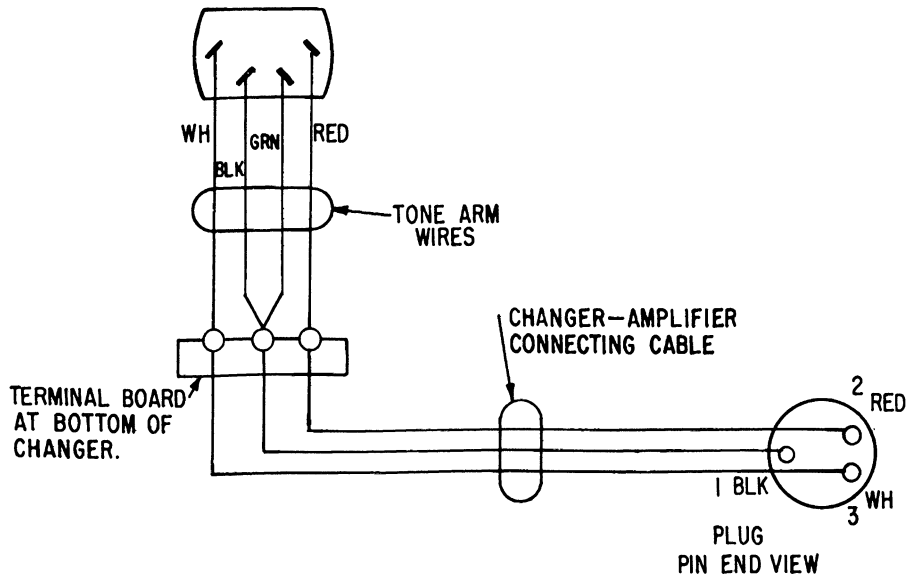
Under these conditions the sound should appear to come from a point midway between the two speaker groups. If the sound comes from any other point than midpoint, then one speaker group is out of phase with the other and you should check polarity. One of the easiest methods of checking polarity within the speaker group is to momentarily place a $4\frac{1}{2}$ volt battery across the speaker feed terminals. All the speaker cones should simultaneously move in the same direction.



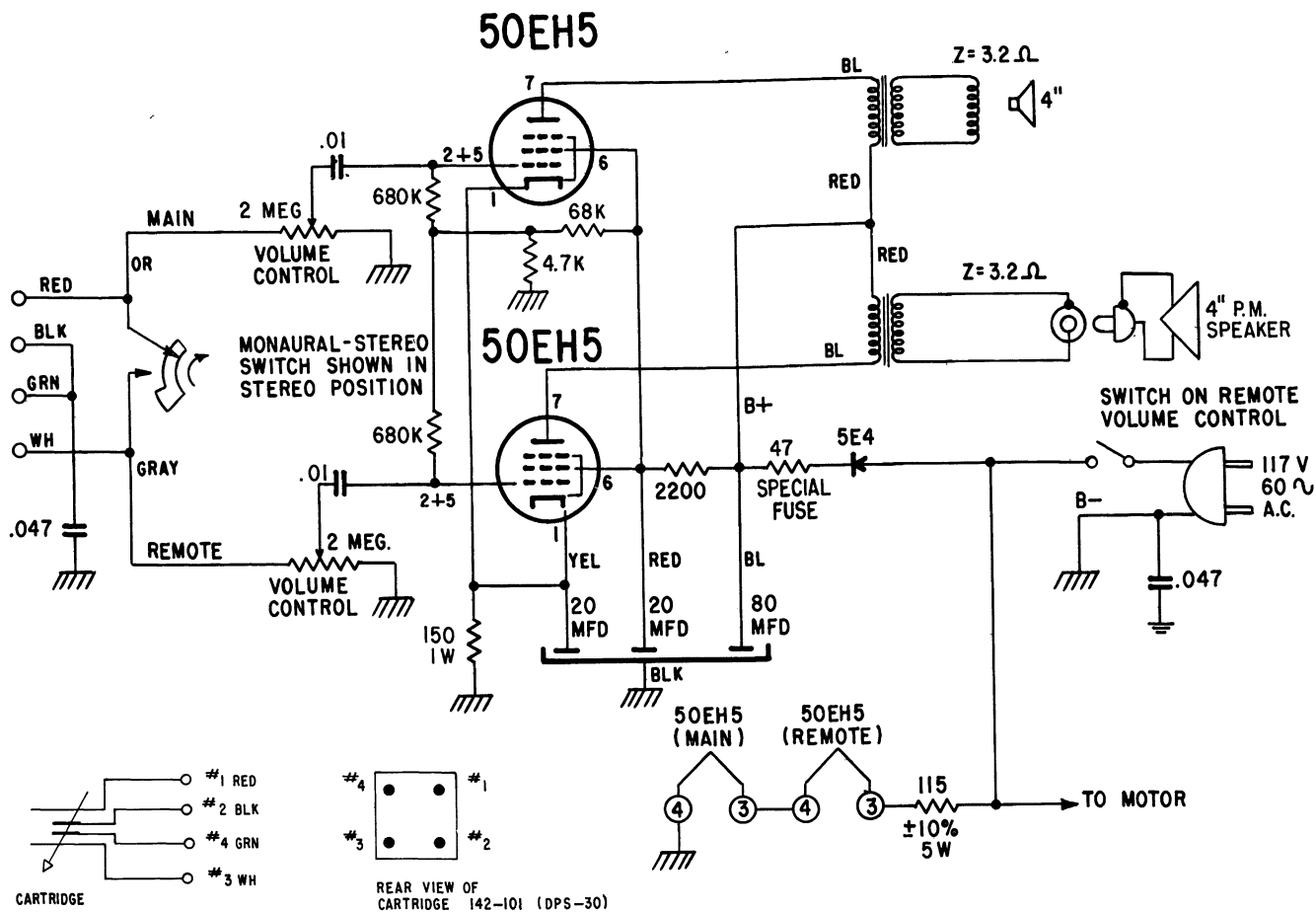
142-108,-109 Cartridge Connections
Rear View Initial Production



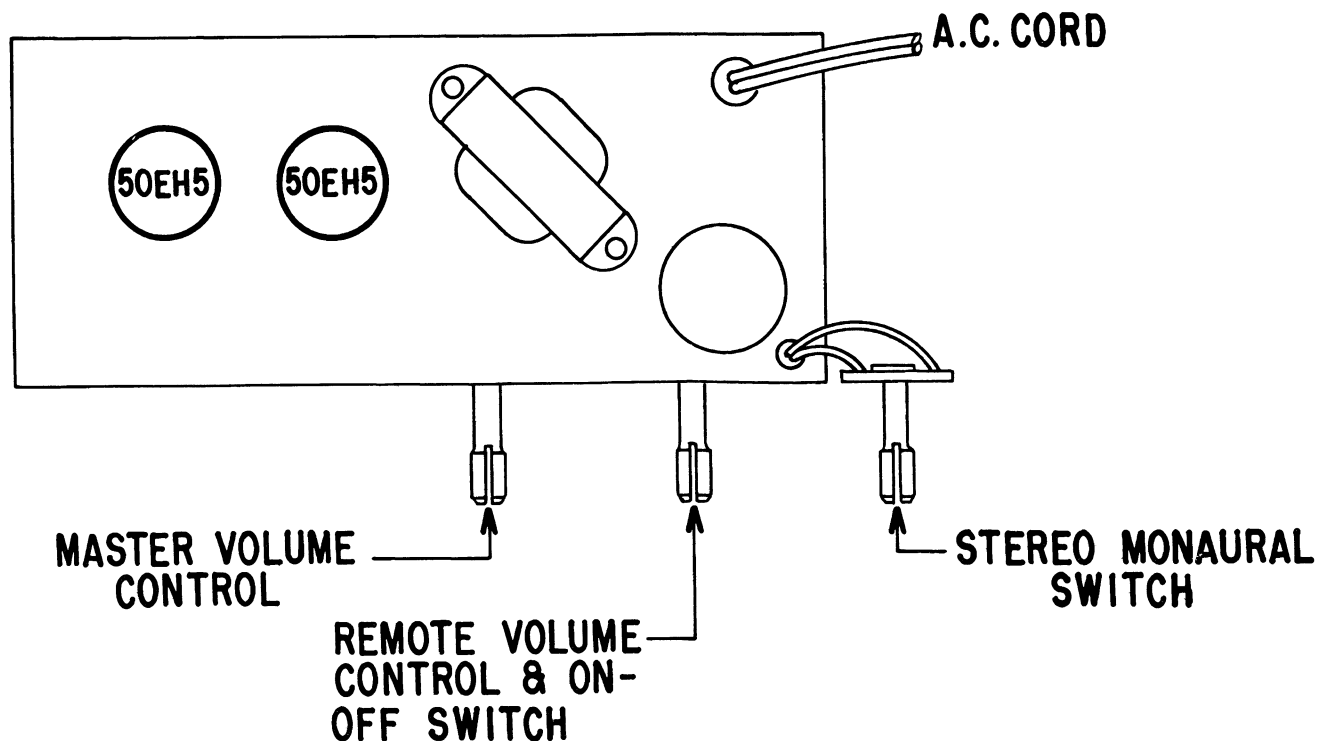
142-108,-109 Cartridge Connections
Rear View Later Production



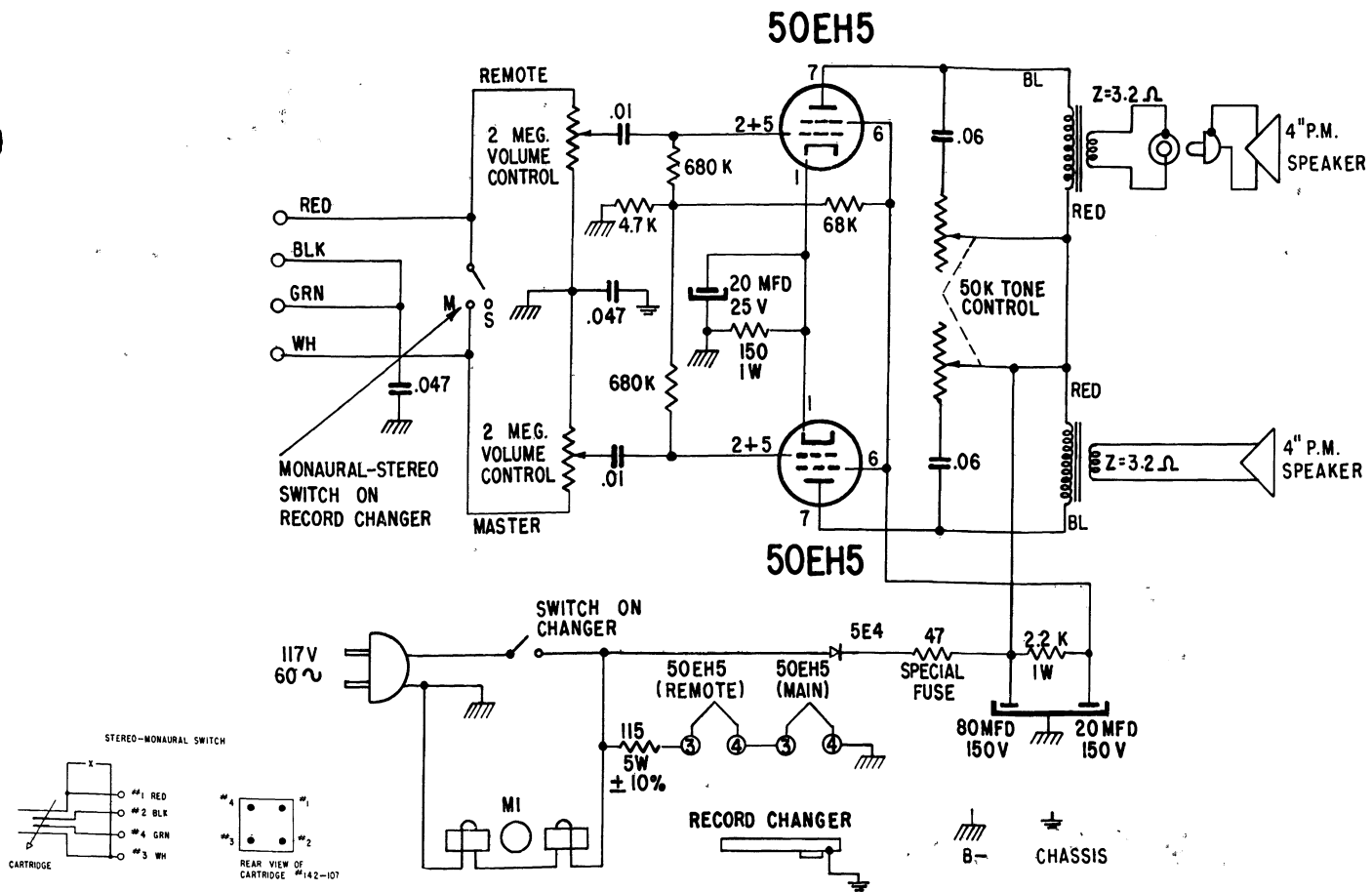
142-110,-111 Cartridge Connections Rear View



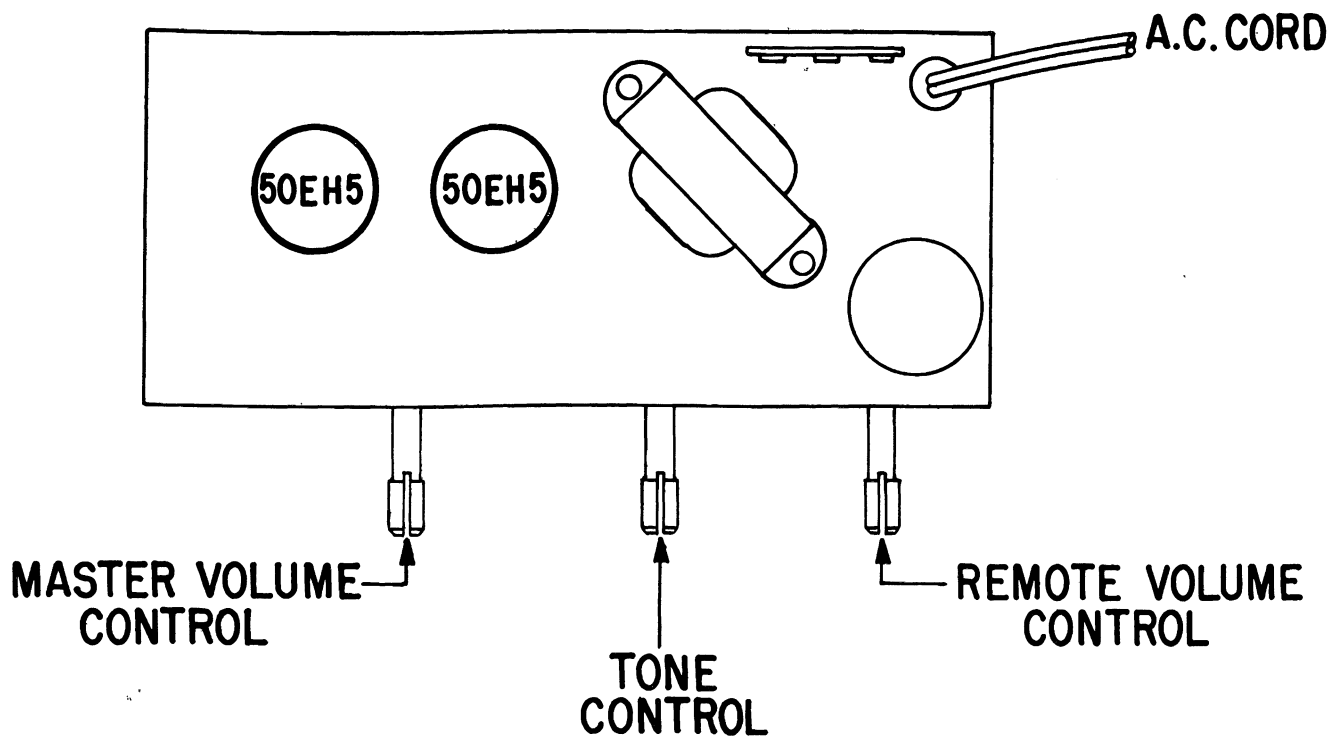
FPS30 Schematic



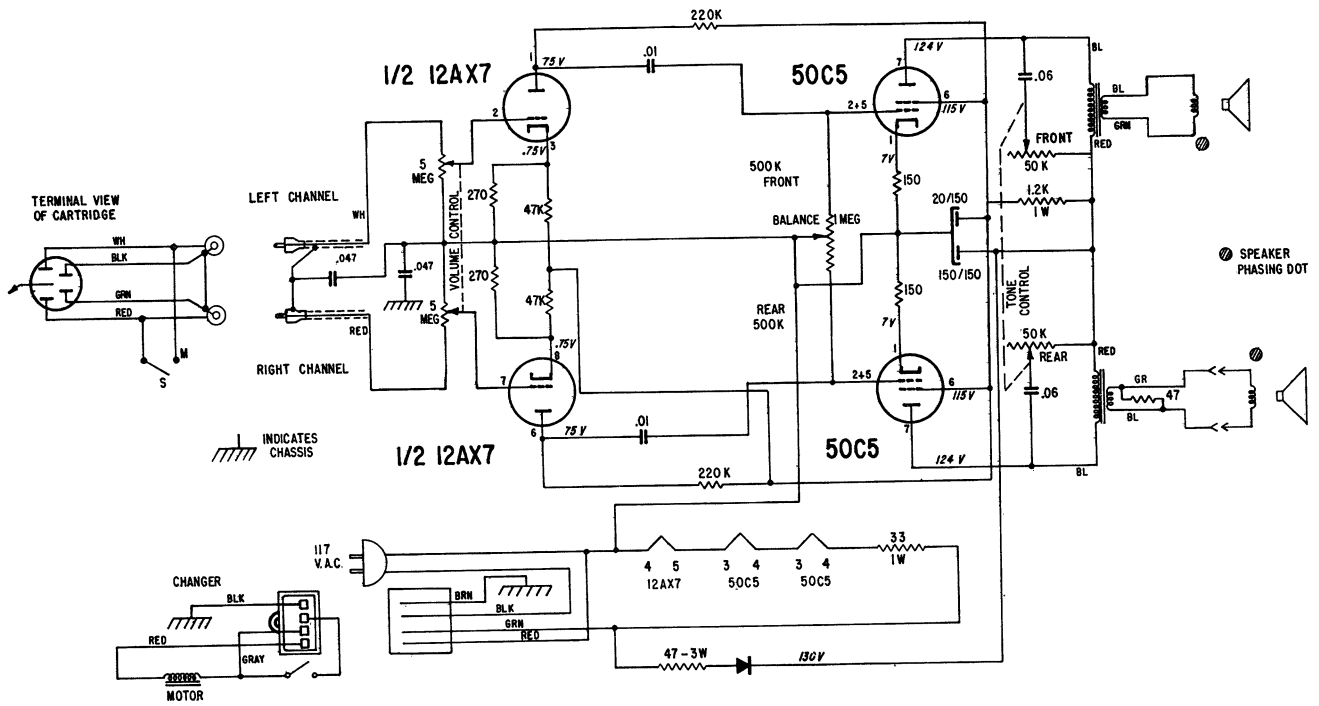
FPS30 Tube & Control Layout



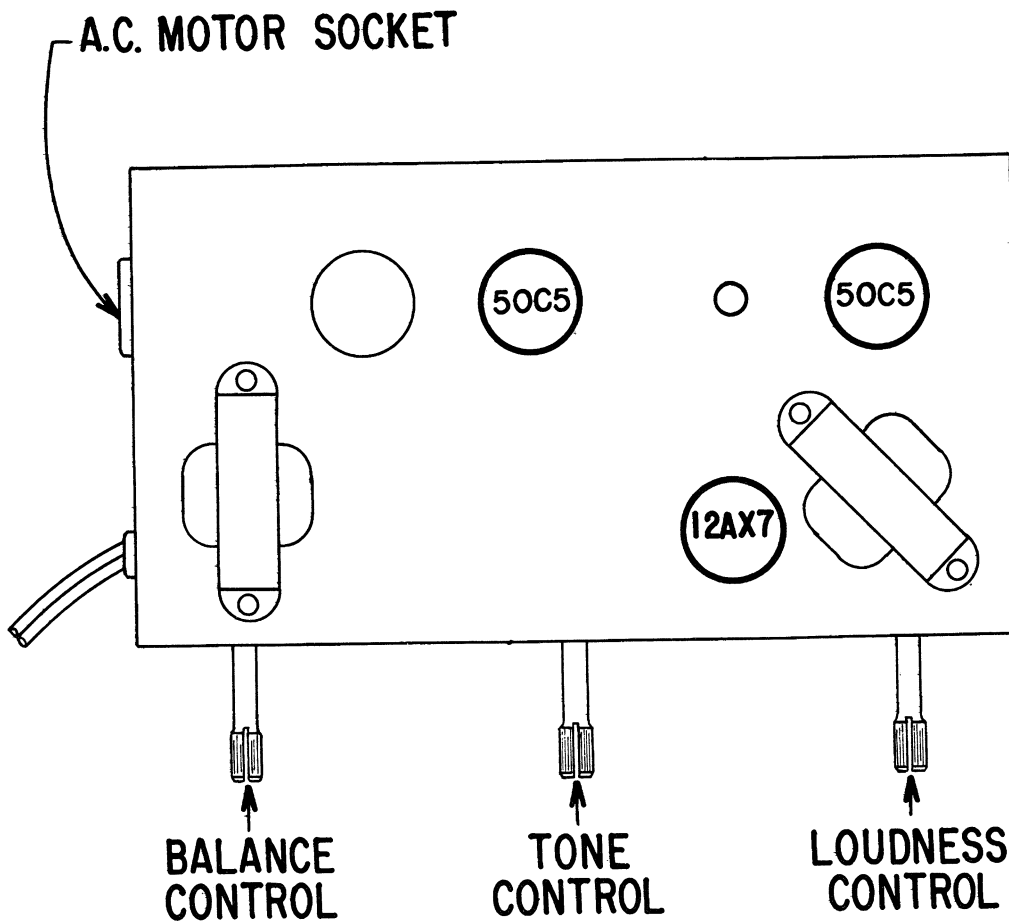
FPS45 Schematic



FPS45 Tube & Control Layout

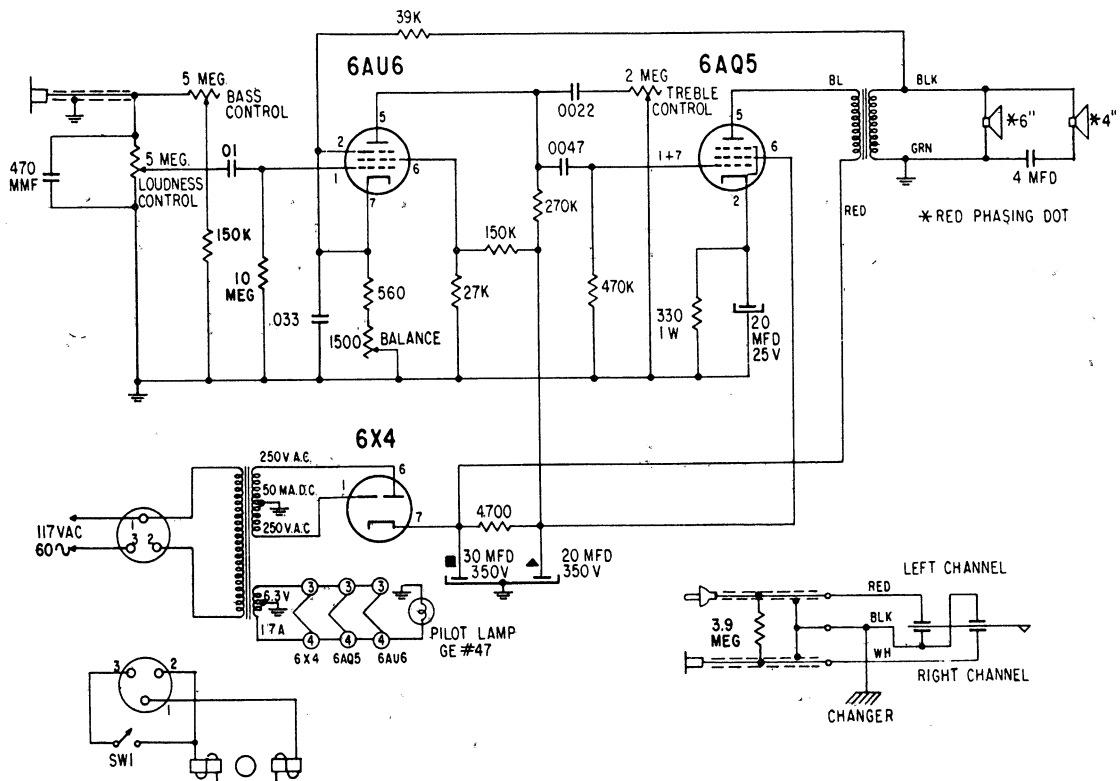


FPS50 Schematic

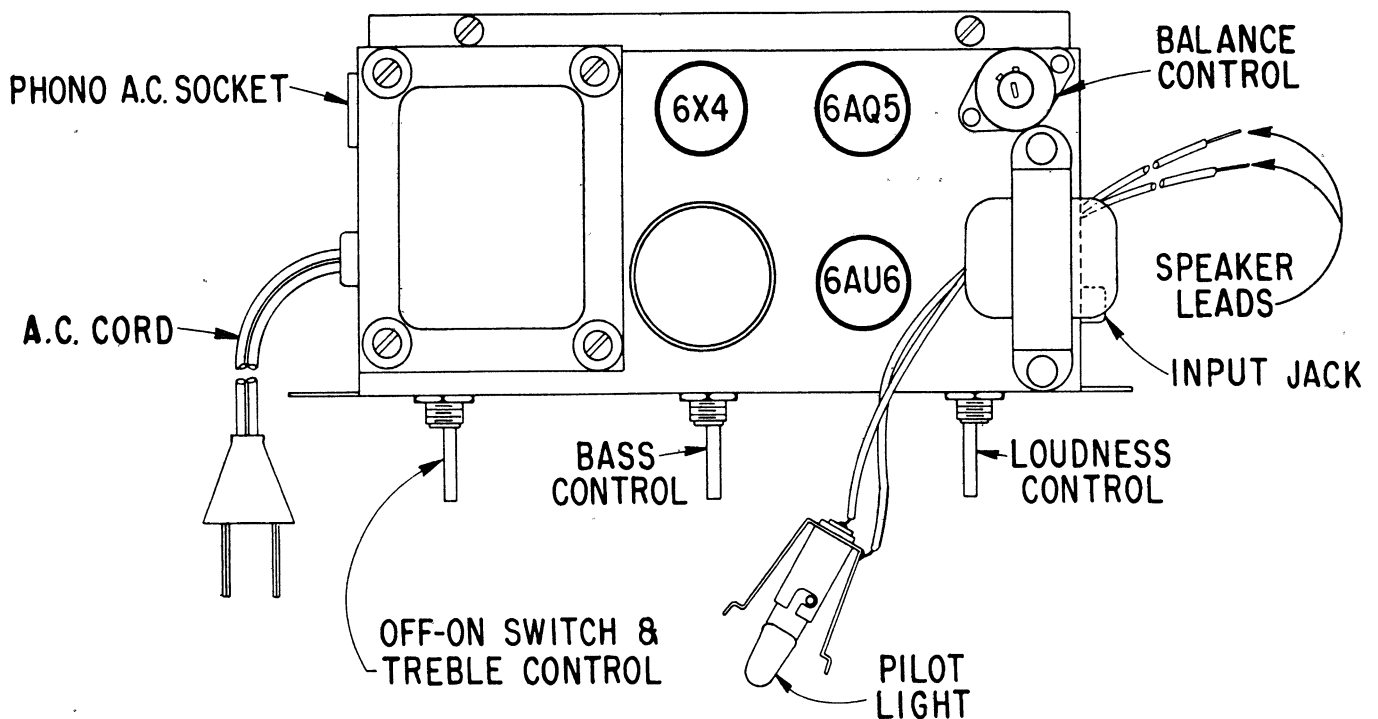


FPS50

FPS50 Tube & Control Layout



DRS89 Schematic



DRS89 Tube & Control Layout

1/2 6CS7 MIXER

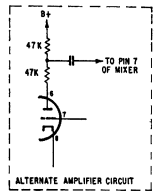
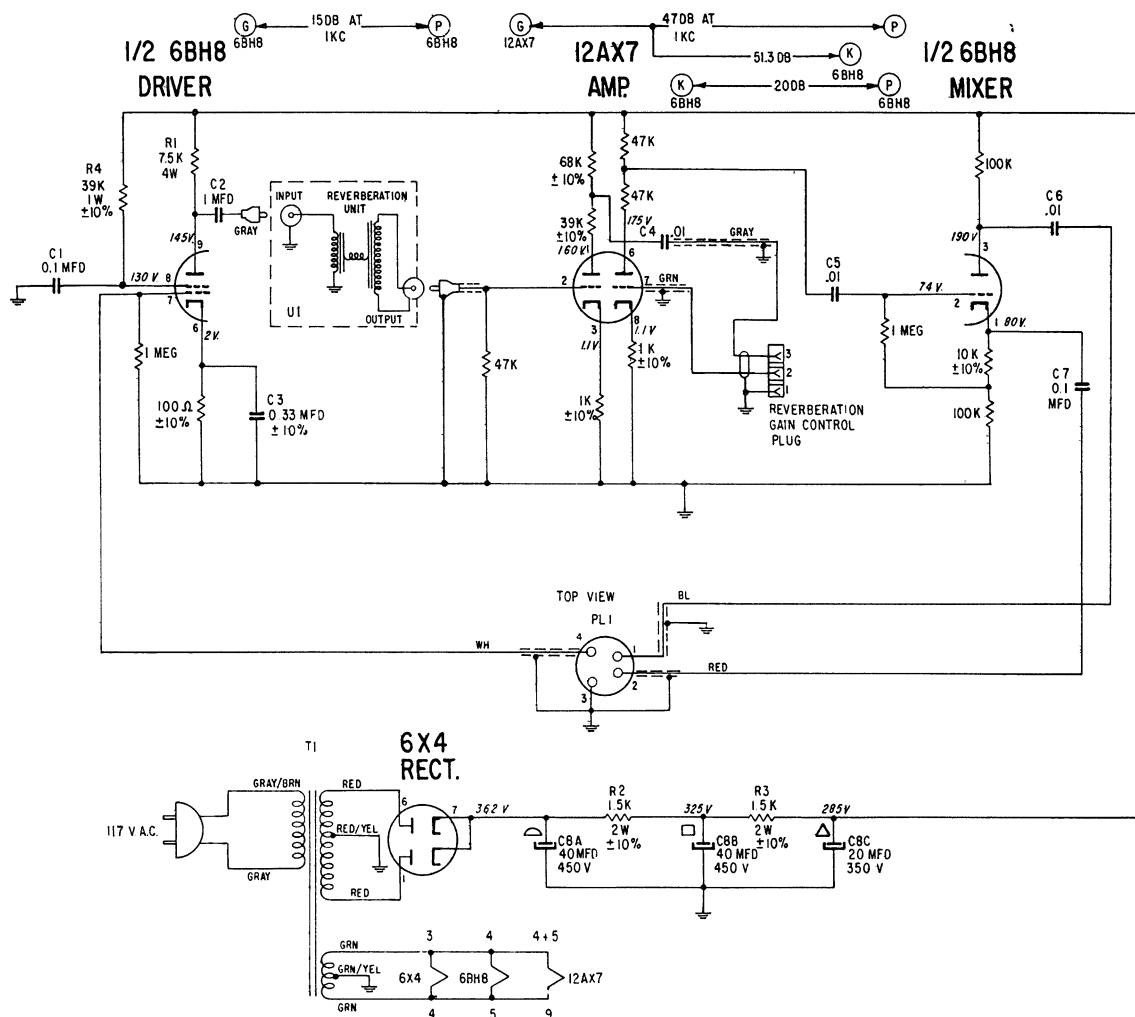
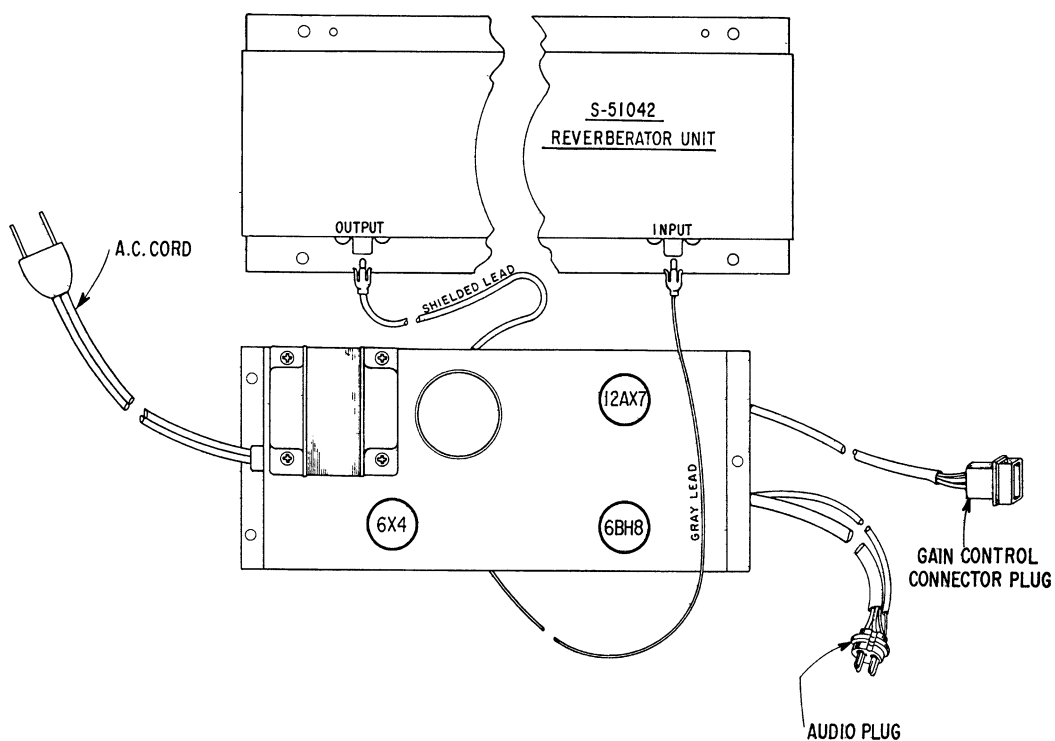


Diagram illustrating the wiring connections for the S-51042 REVERBERATOR UNIT. The unit is connected to an A.C. CORD, a SHIELDED LEAD, and a GRAY LEAD. The SHIELDED LEAD connects to the OUTPUT of the S-51042 unit and the 6X4 tube. The GRAY LEAD connects to the INPUT of the S-51042 unit and the 12AX7 tube. The 6CS7 tube is also shown. A GAIN CONTROL CONNECTOR PLUG and an AUDIO PLUG are connected to the output of the 6X4 tube.

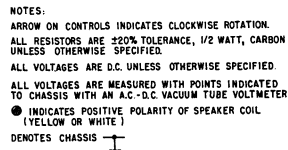
27



3F23 Schematic For Later Production & FV22 Reverberation Amplifier



3F23 Tube Layout & Cable Connections For Later Production & FV22 Reverberation Amplifier



A detailed line drawing of the rear panel of a vintage radio receiver. The panel features a large rectangular cutout on the left for a speaker. To the right of the cutout are several circular components: a 5Y3 GT tube, a 6BQ5 tube, another 6BQ5 tube, and a 12AX7 tube. Below these are three vertical sliders labeled TREBLE TONE CONTROL, BASS TONE CONTROL AND MONAURAL SWITCH, and DUAL LOUDNESS CONTROL. On the far right is a STEREO PHONO INPUT jack. A PHONO MOTOR A.C. SOCKET is located near the top center. A SPEAKER TERMINAL STRIP is at the top right, with a wiring diagram showing connections for LEFT, RIGHT, BASS, and SPEAKER terminals. An A.C. CORD is plugged into a socket on the top left. A FUSE is located near the bottom left. Various other components like capacitors and resistors are indicated by small circles and lines.

A.C. CORD

SPEAKER TERMINAL STRIP

PHONO MOTOR A.C. SOCKET

5Y3 GT

6BQ5

6BQ5

12AX7

STEREO PHONO INPUT

FUSE

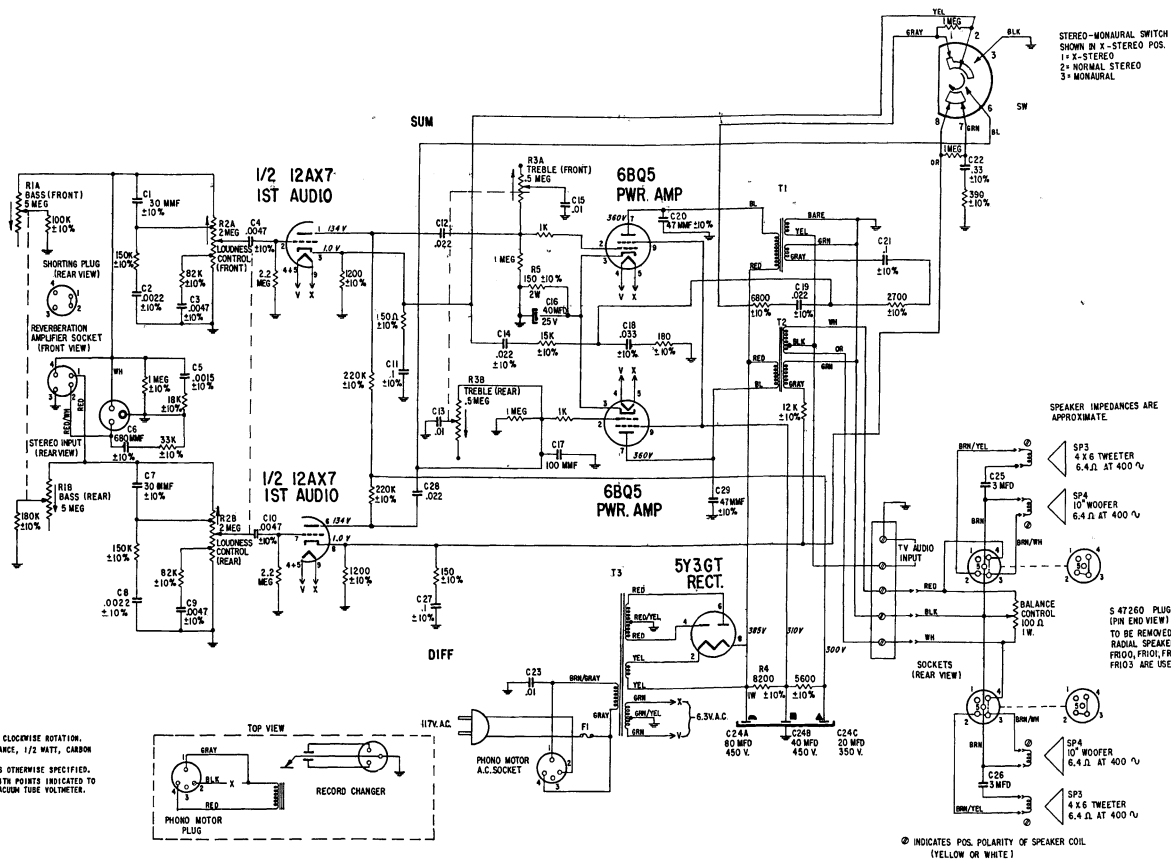
TREBLE TONE CONTROL

BASS TONE CONTROL AND MONAURAL SWITCH

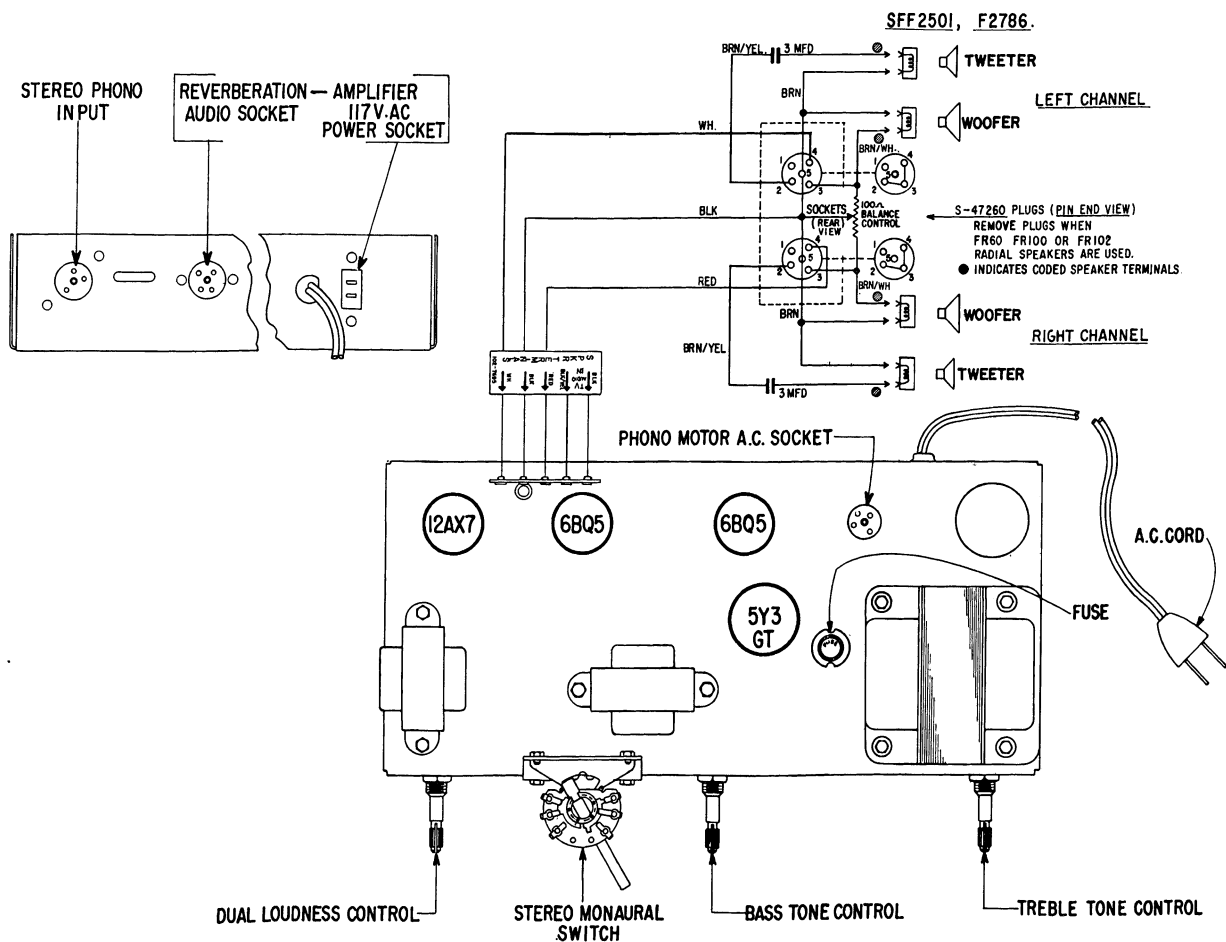
DUAL LOUDNESS CONTROL

30

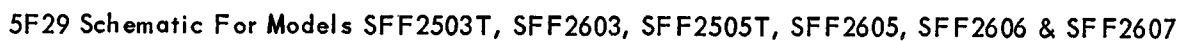
NOTES:
ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION.
ALL RESISTORS ARE 20% TOLERANCE, 1/2 WATT, CARBON
UNLESS OTHERWISE SPECIFIED.
ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.
ALL VOLTAGES ARE MEASURED WITH POINTS INDICATED TO
CHASSIS WITH AN A.C.-D.C. VACUUM TUBE VOLTMETER.
DENOTES CHASSIS

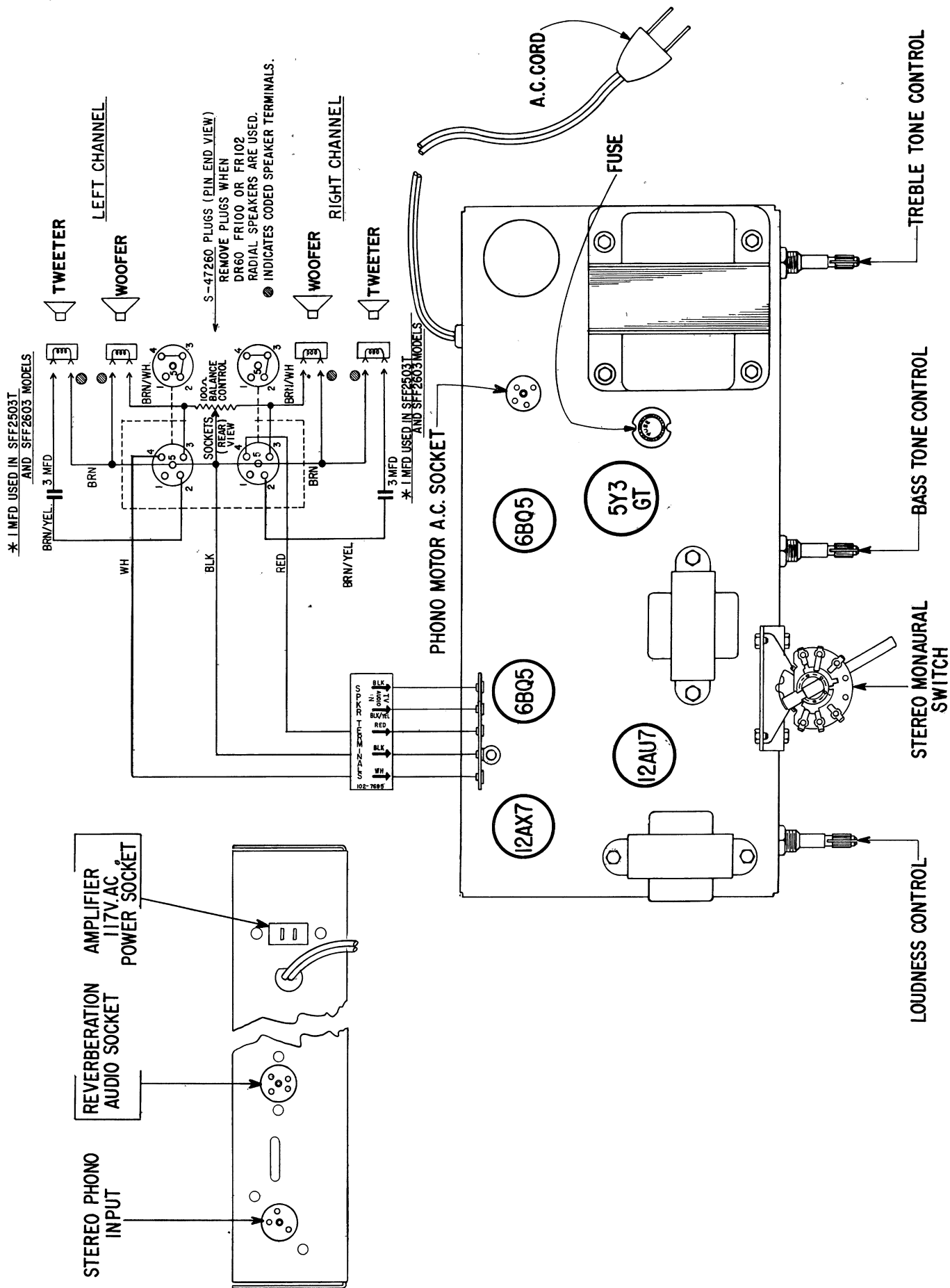


4F20 Schematic For Models SFF2501T, SFF2601

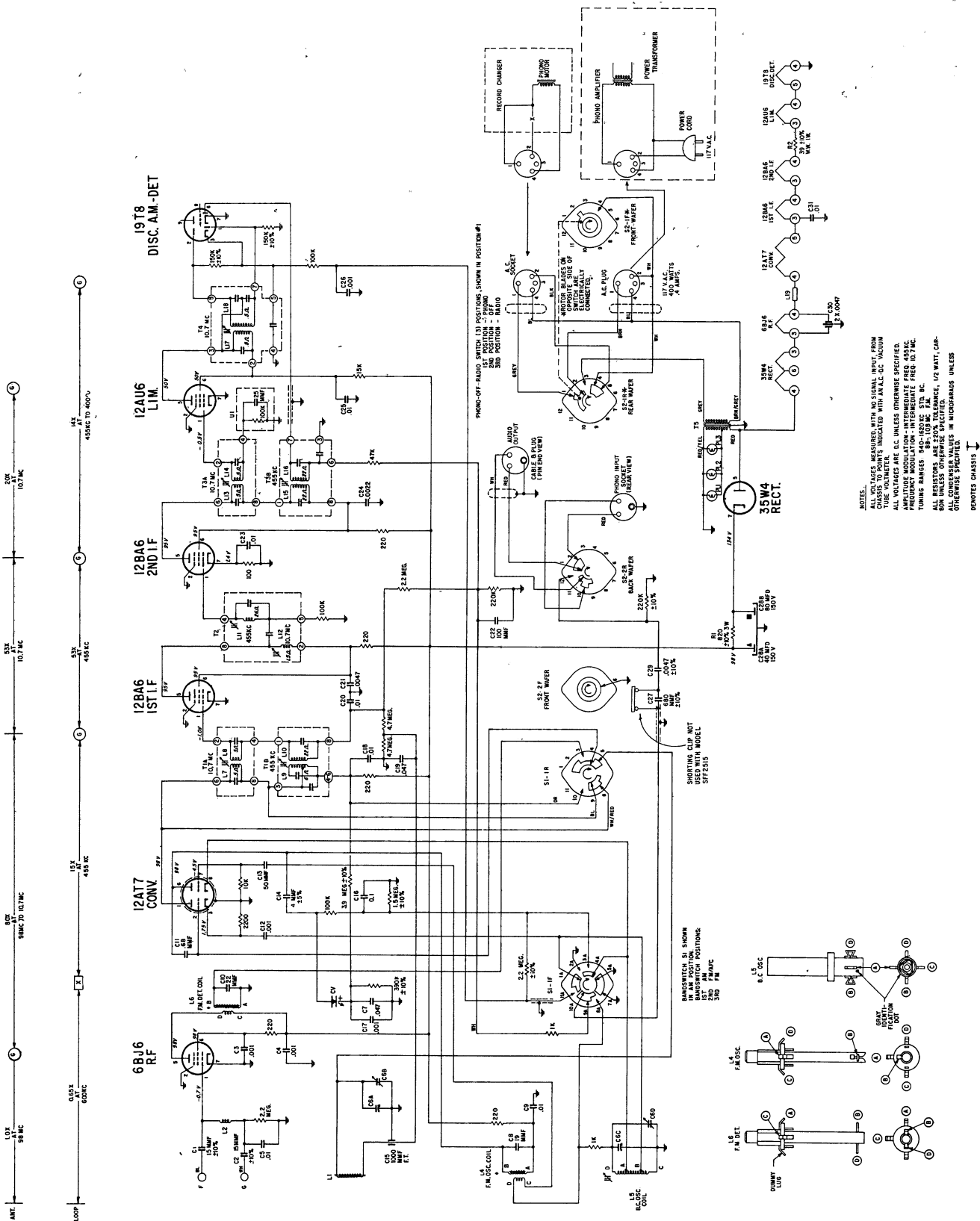


4F20 Tube Layout For Models SFF2501T, SFF2601





5F29 Tube Layout For Models SFF2503T, SFF2603, SFF2505T, SFF2605, SFF2606 & SFF2607



7F20 Schematic For FT11 Tuner

[illegible]

TO THE SERVICEMAN:

Zenith Engineers have created a supplementary AM-FM tuner Model FT11 that can be used in conjunction with Models SFF2501T, SFF2503T and SFF2515T. This tuner has been designed to mount in the record storage compartment of the cabinet.

The following installation instructions are for the specific models listed above, however, they will also apply to any other models to which the FT11 tuner can be added.

INSTALLATION INSTRUCTIONS

1. Remove the cabinet back.
2. Remove the two screws that fasten the record storage compartment into the cabinet and then remove the record storage compartment.
3. Lower the FT11 tuner into the record storage compartment area.
4. Insert the two chassis mounting bolts through the brackets at each end of the FT11 chassis.
5. Securely tighten the chassis mounting bolts. Should the tuner become microphonic at high level operation these two chassis mounting bolts should be removed.
6. Remove the record changer audio cable from the amplifier chassis and insert it into the socket provided at the end of the FT11 tuner chassis.
7. Take the audio cable from the FT11 tuner and insert it into the socket on the amplifier chassis from which the record changer audio cable has been removed.
8. Remove the record changer power cable from the amplifier chassis and insert it into the 4 hole socket and cable hanging from the bottom of the FT11 chassis.
9. Take the power cable from the FT11 and insert it into the socket on the amplifier chassis from which the record changer power cable has been removed.
10. Fasten "F & G" FM antenna terminal strip to the right side of the vertical center panel so it will line up with the hole provided in the cabinet back.
11. Wrap the fibre strip (foil side out) around the 110 volt AC cord at a point approximately 18 inches from the amplifier chassis. Then close the fibre strip with the clamp and blue wire assembly.
12. Connect the blue wire lug to "F" screw on the FM terminal strip.
13. Be certain to keep the AC cord and all cables as far away from the broadcast Wavemagnet as possible.
14. When the FT11 is used with Models SFF2515T and SFF2615, remove the shorting strap from the end of the FT11 chassis.

15. When the FT11 tuner is used with Models SFF220T and SFF2515T, be certain the Bass Control is pushed down in Phono Position.

The 7F20 chassis incorporates a superheterodyne circuit with two stages of IF, on the FM Band, and two stages on the AM Band. There is one stage of RF amplification on the FM Band.

The IF transformers and the discriminator transformer are the new permeability tuned type. The advantage of an IF transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these IF and discriminator transformers, tuning wrench 68-19 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that tuning one slug does not effect the adjustment of the other.

Alignment of this chassis will, in most cases, be unnecessary unless an IF or RF transformer is replaced or the adjustments have been tampered with.

FM Discriminator Alignment: When the secondary of the discriminator is aligned (operation 5) use sufficient signal input to get a good positive and negative indication before setting the slug for zero reading. A center zero indicating meter is recommended for this adjustment, but is not absolutely necessary. Reversing the leads of a non-zero center meter, or observing closely when the meter starts to go to the left (negative) of zero will give the same results.

FM IF Alignment: Because of the wide band pass, it is desirable to use a FM signal generator and a cathode ray oscilloscope when aligning the FM IF channel. The instruction book for the Zenith model 800 Signal Generator (Form Z8001) covers complete FM alignment procedure. If visual alignment equipment is unavailable, reasonably accurate alignment can be made by following the procedure outlined in this service note.

Correct alignment can only be made if the following procedure is followed:

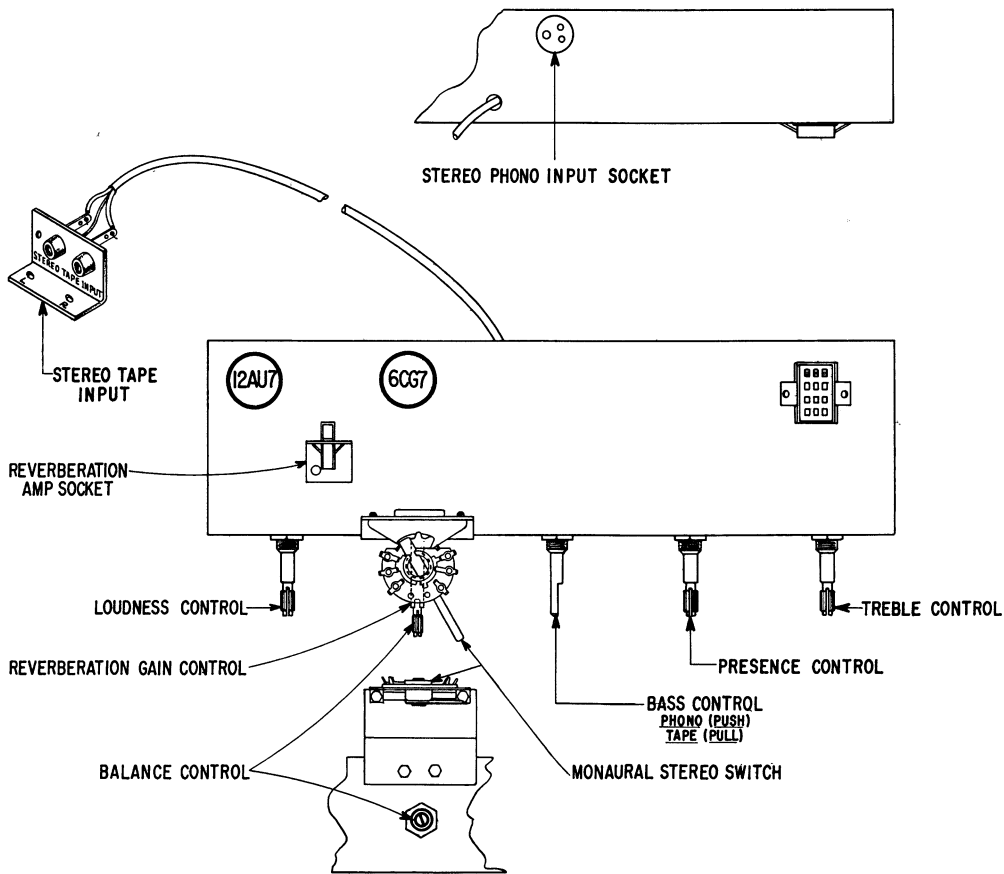
A vacuum tube voltmeter with an isolation resistor of 2,000,000 ohms in series with the hot lead will serve for FM adjustments. This lead should be shielded.

The signal generator output should be kept just high enough to get an indication on the meter.

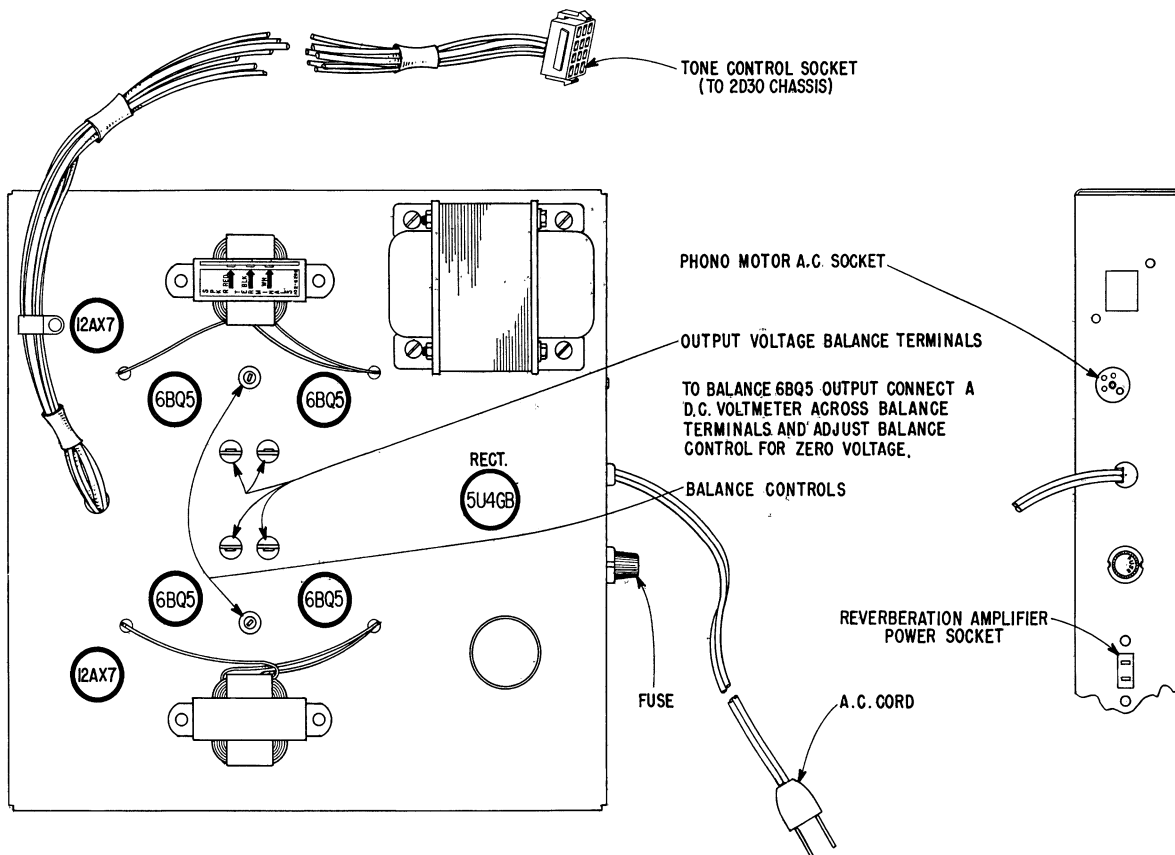
- (a) Vacuum Tube Voltmeter Lug 7 on discriminator transformer to chassis (half discriminator load).
- (b) Vacuum Tube Voltmeter Lug 5 on discriminator transformer to chassis (full discriminator load).
- (c) Vacuum Tube Voltmeter from Limiter Grid to Chassis.
- (d) Loosen Slugs by applying a hot iron to the cement.
- (e) Vacuum Tube Voltmeter Lug 6 of T3B to Chassis.

ALIGNMENT PROCEDURE

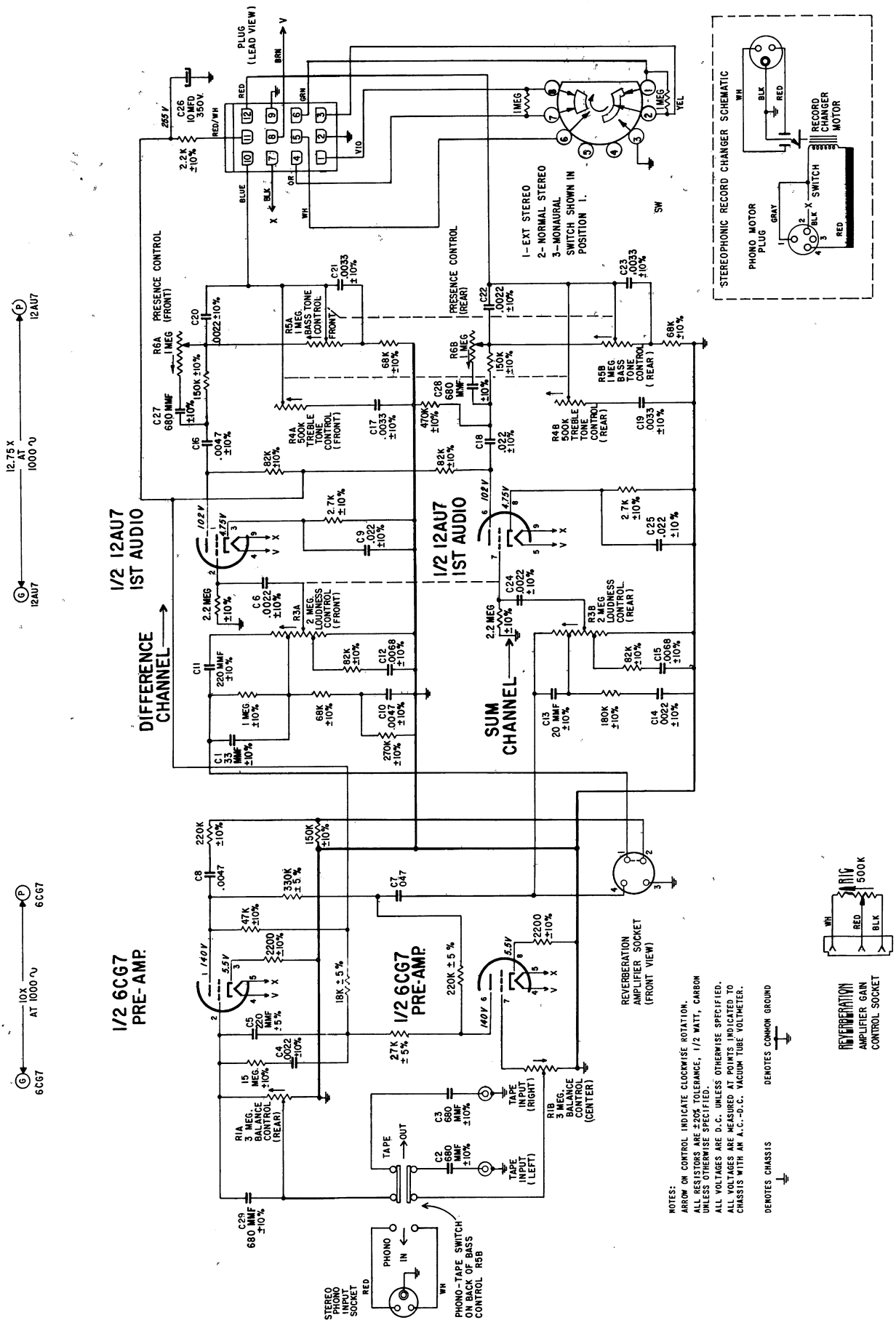
OPERATION	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIGNAL FREQUENCY	BAND	SET DIAL TO	ADJUST	PURPOSE
1(e)	Pin 2 12AT7 Converter	.05 Mfd.	455 Kc. 400 Cycle Modulated	BC	600 Kc.	L9,10,11,15,16	Align IF channel for max. output
2(e)	2 turns loosely coupled to wavemagnet		1600 Kc. 400 Cycle Modulated	BC	1600 Kc.	C6D	Set oscillator to dial scale
3(e)	2 turns loosely coupled to wavemagnet		1400 Kc. 400 Cycle Modulated	BC	1400 Kc.	C6B	Align antenna stage
4(a)	Pin 1 (grid) on 12AU6 limiter	.05 Mfd.	10.7 Mc. Unmodulated	FM		L17 coil slug pri. discr.	Align primary of discriminator for maximum reading
5(b)	Pin 1 (grid) on 12AU6 limiter	.05 Mfd.	10.7 Mc. Unmodulated	FM		L18 coil slug sec. of discr.	Adjust secondary of discriminator for zero reading
6(c)	Pin 1 (grid) on 12BA6 2nd IF	.05 Mfd.	10.7 Mc. Unmodulated	FM		L13 & L14 pri. & sec. of 3rd IF transf.	Align 3rd IF transf. for max. reading
7(c)	Pin 1 (grid) on 12BA6 1st IF	.05 Mfd.	10.7 Mc. Unmodulated	FM		L12 pri. of 2nd IF transf.	Align 2nd IF transf. for max. reading
8(c)	Pin 2 (grid) on 12AT7 converter tube socket	.05 Mfd.	10.7 Mc. Unmodulated	FM		L7 & L8 pri. & sec. of 1st IF transf.	Align 1st IF transf. for max. reading
9(c) (d)	Antenna Post FM	270 Ohms	98 Mc. Unmodulated	FM	98 Mc.	L4 osc. coil slug	Set osc. to dial scale
10(c) (d)	(Remove line ant.)	270 Ohms	98 Mc. Unmodulated	FM	98 Mc.	L6 det. coil slug	Align det. stage to max. reading



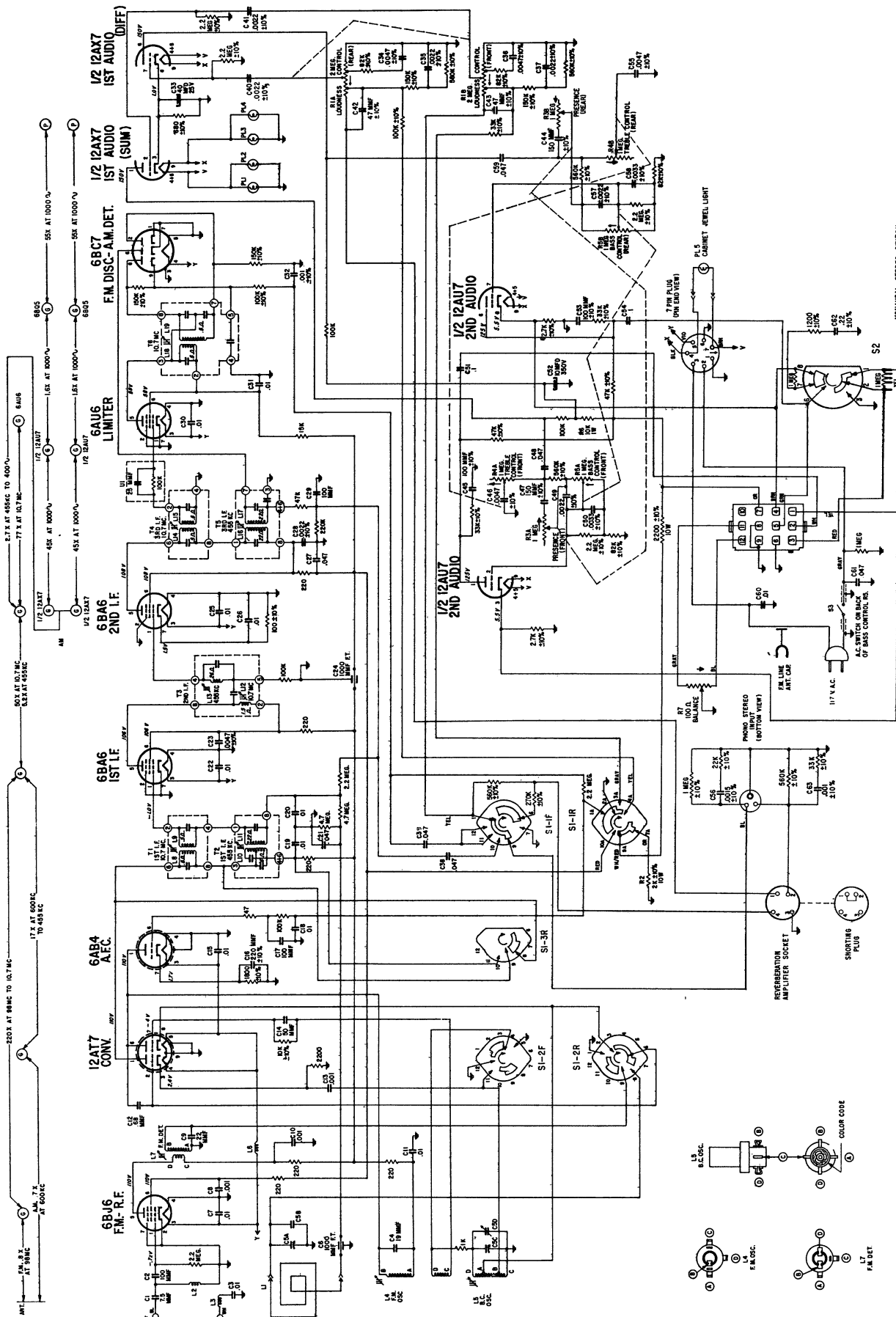
2F30 Tube Layout For Models SFF2515T & SFF2615



7F30 Tube Layout For Models SFF2515T & SFF2615



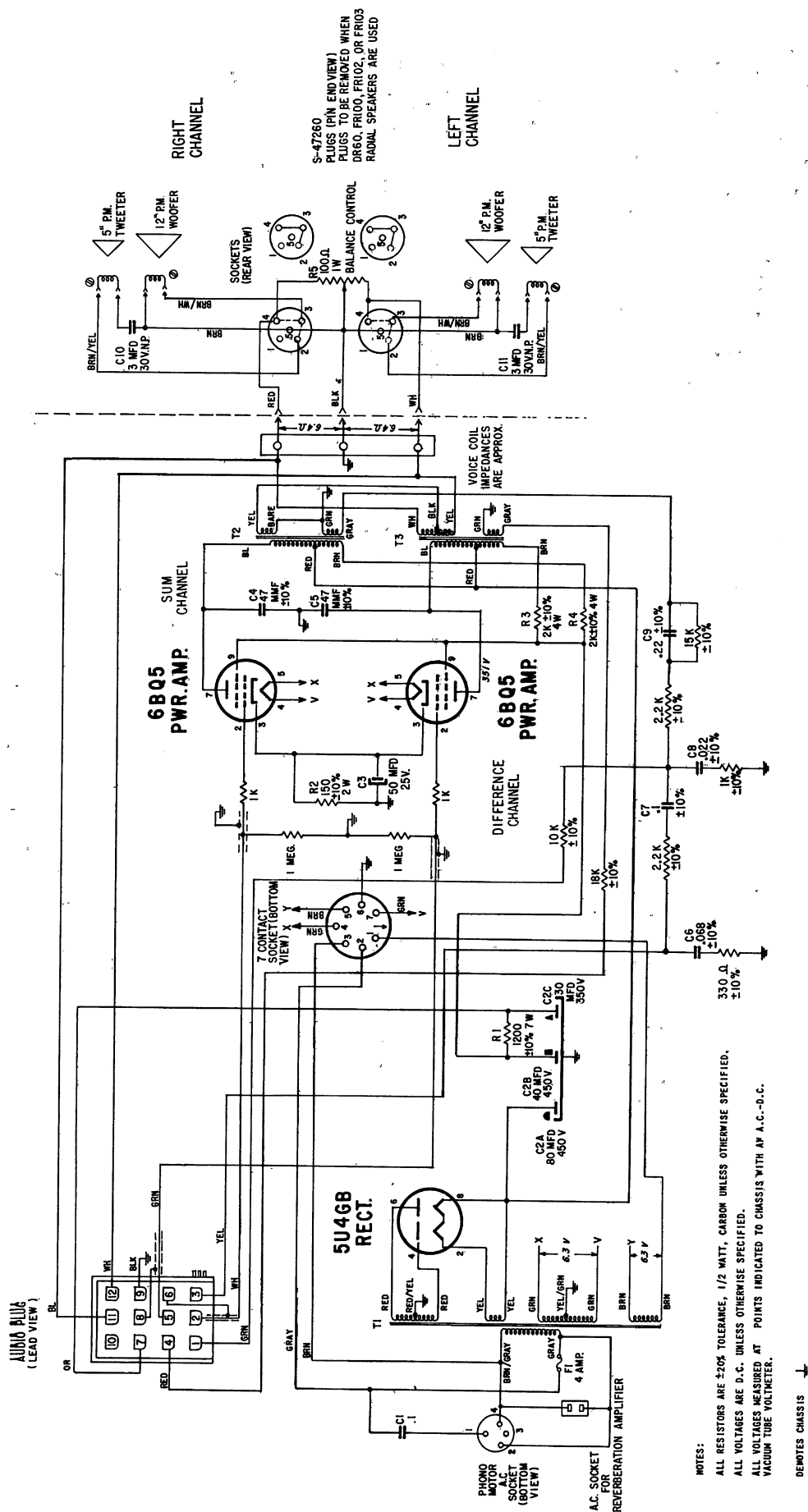
2F30 Schematic For Models SFF2515T & SFF2615



MONO/STEREO SWITCH
POS. 1 EXTENDED STEREO
POS. 2 MONO/STEREO
POS. 3 MONO/STEREO
SHOWN IN POS. 1

S1 (MARKER SWITCH POSITIONS)
1ST POS. PHONO
2ND POS. A.M.
3RD POS. F.M.-A.C.
4TH POS. F.M.-A.C.

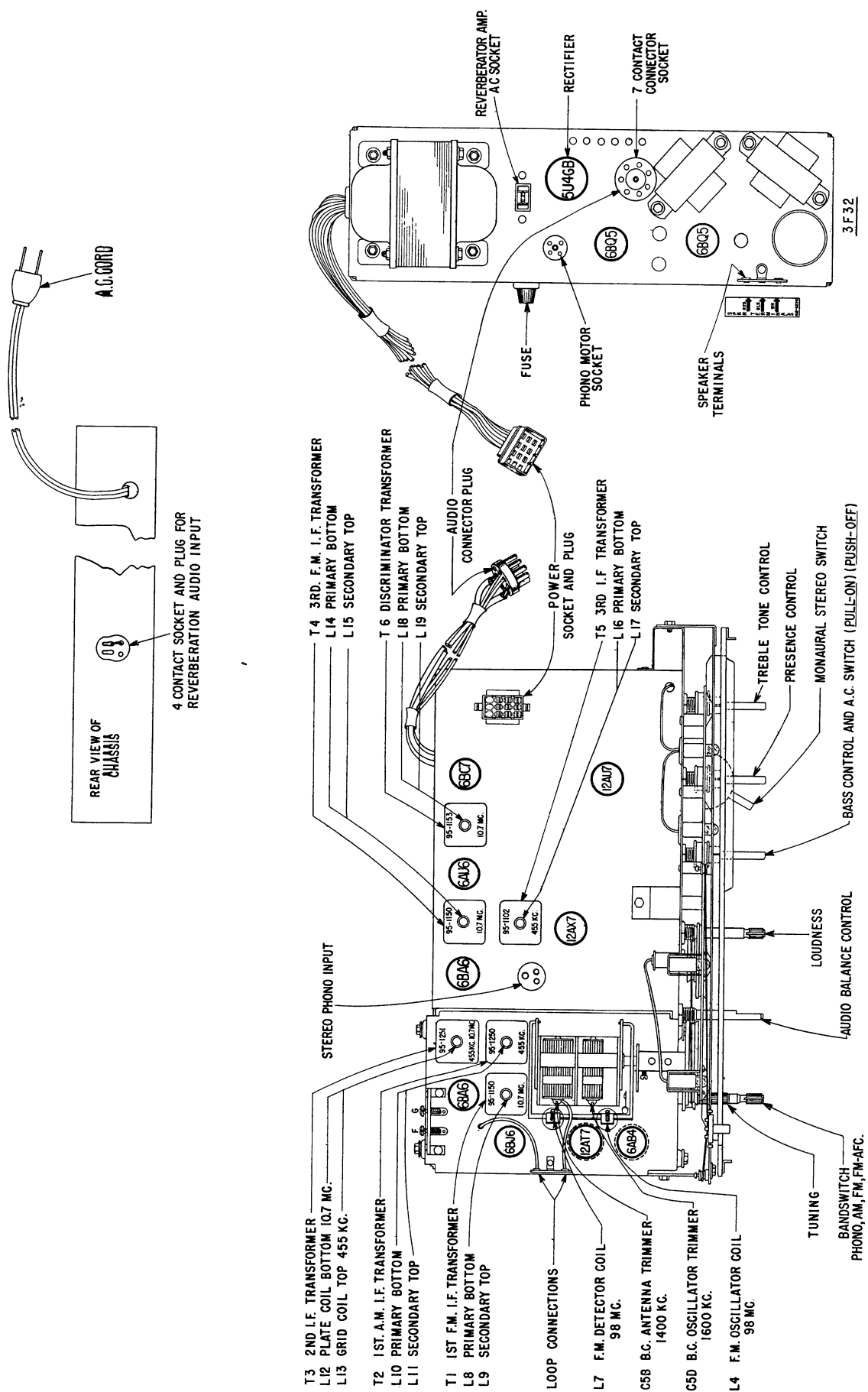
9F26 Schematic For Model SFF2535



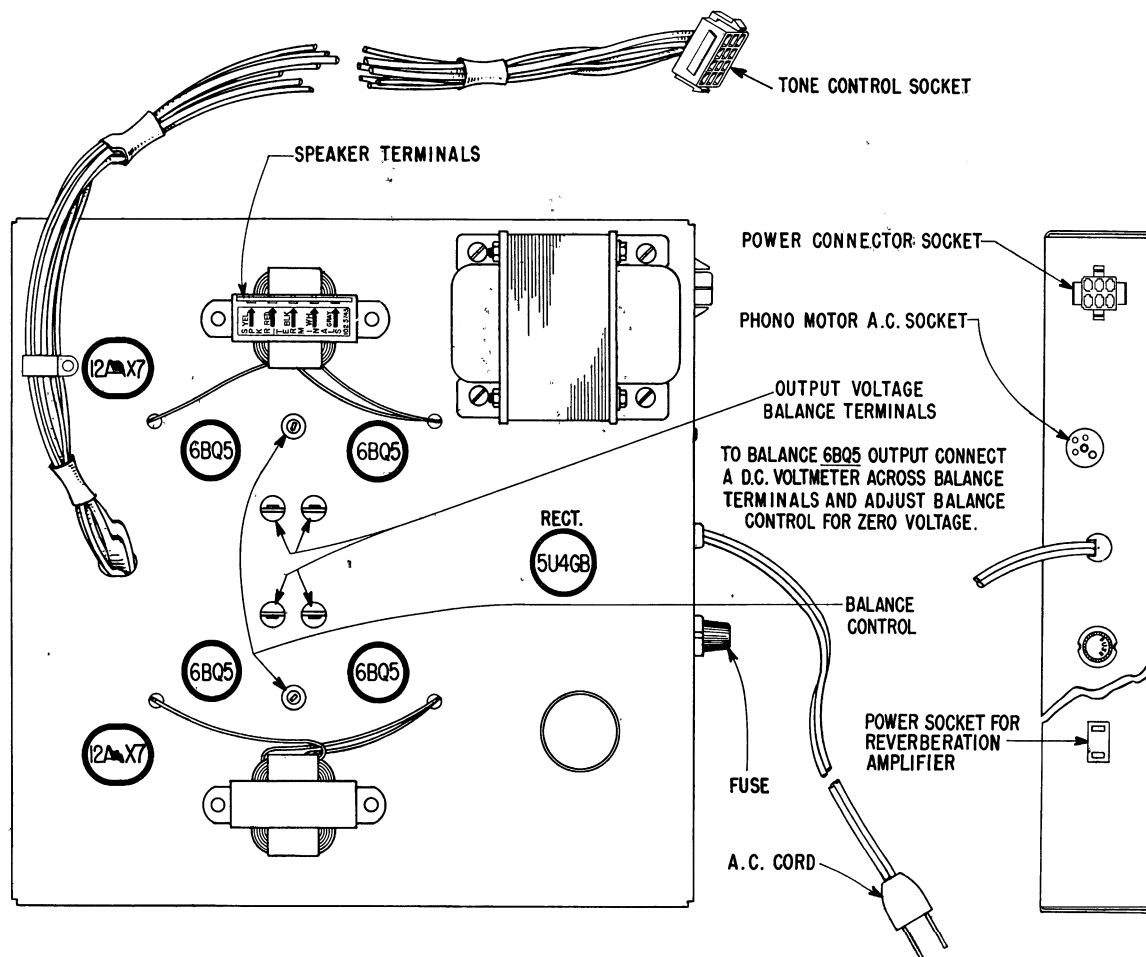
3F32 Schematic For Model SFF 2535

STEP	CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIGNAL FREQUENCY	BAND	SET DIAL TO	ADJUST	PURPOSE
1	Pin 7 on 12AT7 mixer (Pin 2 on 9F26 chassis)	.05 mfd.	455 Kc., 400 cycle modulated	AM	600 Kc.	L10, 11, 13, 16, 17	Align IF channel for maximum output
2	Two turns loosely coupled to wavemagnet	.05 mfd.	1600 Kc., 400 cycle modulated	AM	1600 Kc.	C8E (C5D on 9F26 chassis)	Set oscillator to dial scale
3	Two turns loosely coupled to wavemagnet	.05 mfd.	1400 Kc., 400 cycle modulated	AM	1400 Kc.	C8B - C8D (C5B on 9F26 chassis)	Align detector and antenna stage
4	IMPORTANT: Before attempting to align the FM portion of this receiver the bandswitch should be turned to "FM"						
5(a)	Pin 1 (grid) on 6AU6 limiter	.05 mfd.	10.7 Mc. Unmodulated	FM		L18	Align primary of discriminator for maximum reading
6(b)	Pin 1 (grid) on 6AU6 limiter	.05 mfd.	10.7 Mc. Unmodulated	FM		L19	Adjust secondary of discriminator for zero reading
7(c)	Pin 1 (grid) on 6BA6 2nd IF	.05 mfd.	10.7 Mc. Unmodulated	FM		L14, 15	Align 3rd IF transformer for maximum reading
8(c)	Pin 1 (grid) on 6BA6 1st IF	.05 mfd.	10.7 Mc. Unmodulated	FM		L12	Align 2nd IF transformer for maximum reading
9(c)	Pin 7 on 12AT7 mixer (Pin 2 on 9F26 chassis)	.05 mfd.	10.7 Mc. Unmodulated	FM		L8, 9	Align 1st IF transformer for maximum reading
10(c)	REPEAT STEPS 7, 8 & 9						
11(c)	Antenna post FM (remove line antenna)	270 ohms	98 Mc. Unmodulated	FM	98 Mc.	L7 osc. coil slug (L4 on 9F26 chassis)	Set oscillator to dial scale
12(c)(d)	Antenna post FM (remove line antenna)	270 ohms	98 Mc. Unmodulated	FM	98 Mc.	L4 det. coil slug (L7 on 9F26 chassis)	Align det. stage to maximum reading

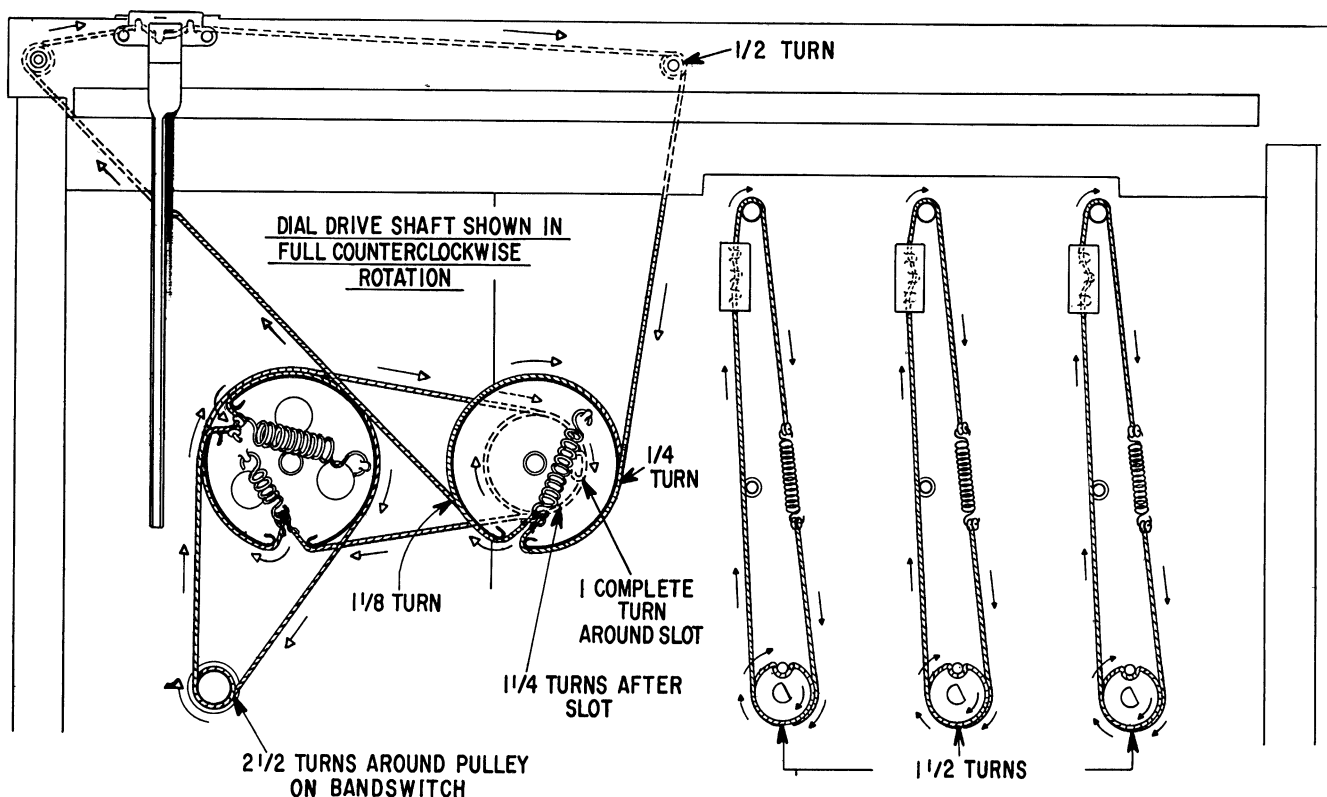
Alignment Chart For Chassis 9F24, 9F25 & 9F26



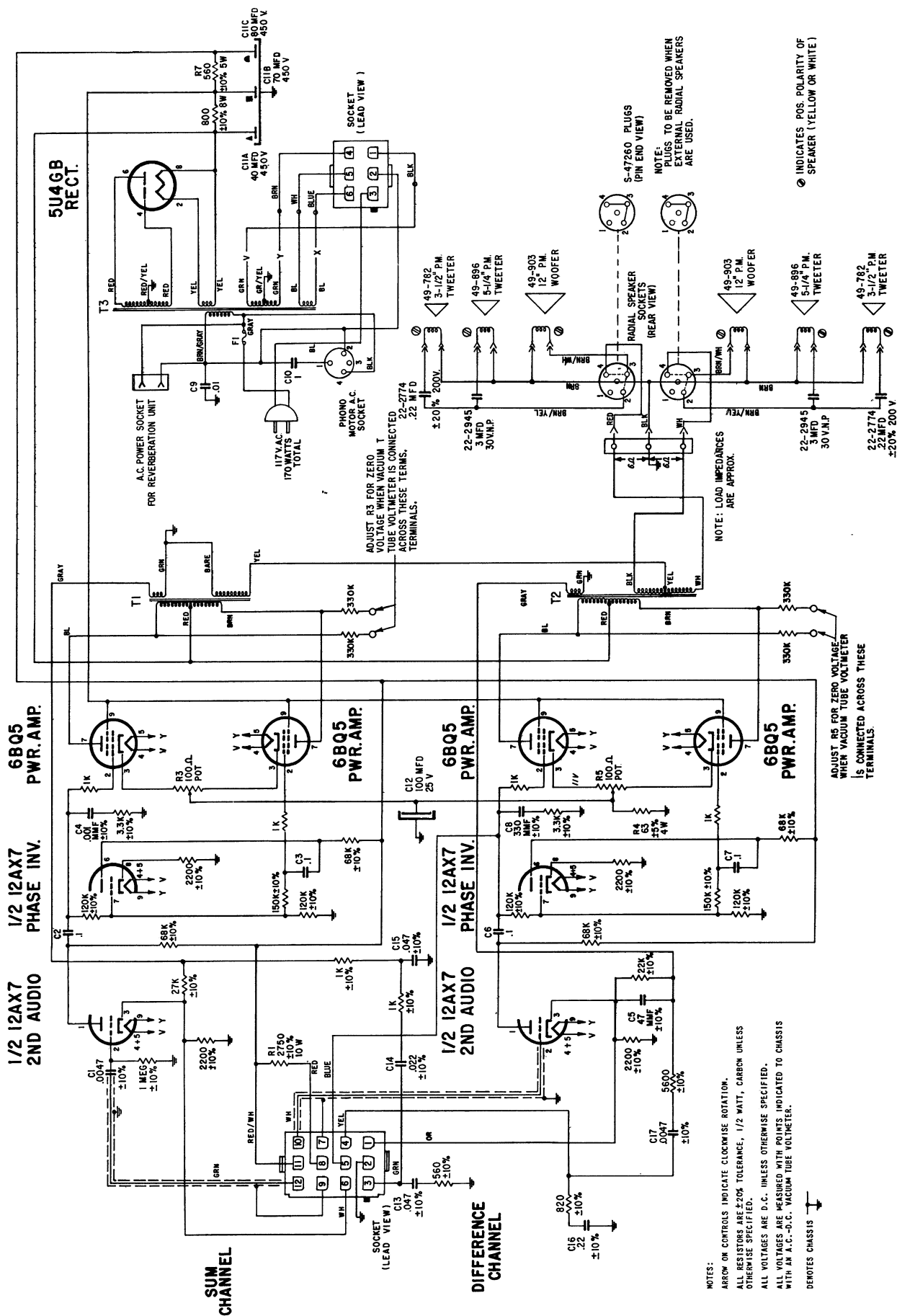
3F32, 9F26 Tube Layout For Model SFF2535



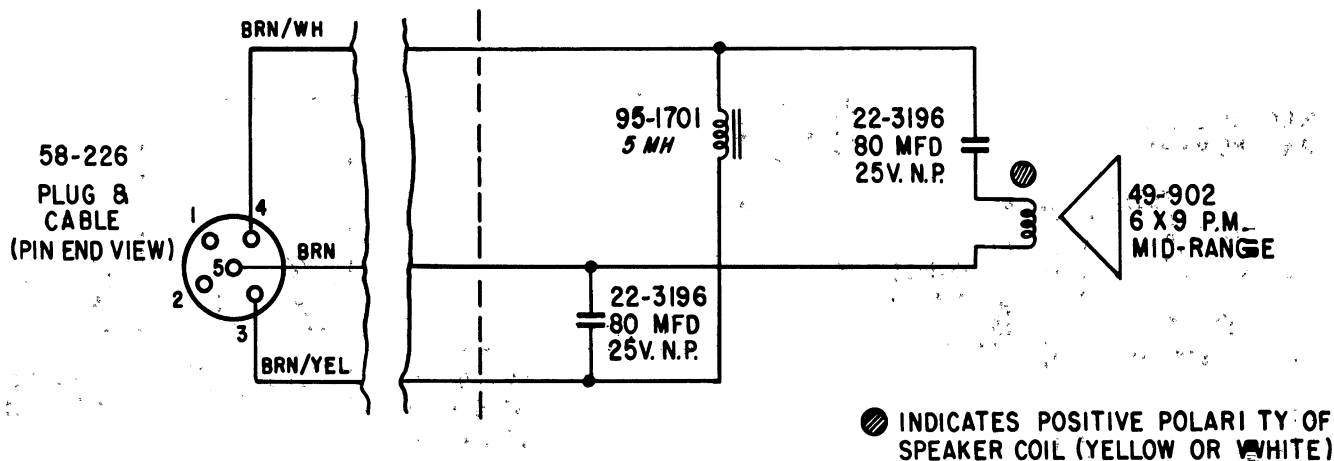
7F31 & 7F33 Tube Layout For Models SFF2560, SFF2570, SFF2575, SFF2580, SFF2582 & SFF2585



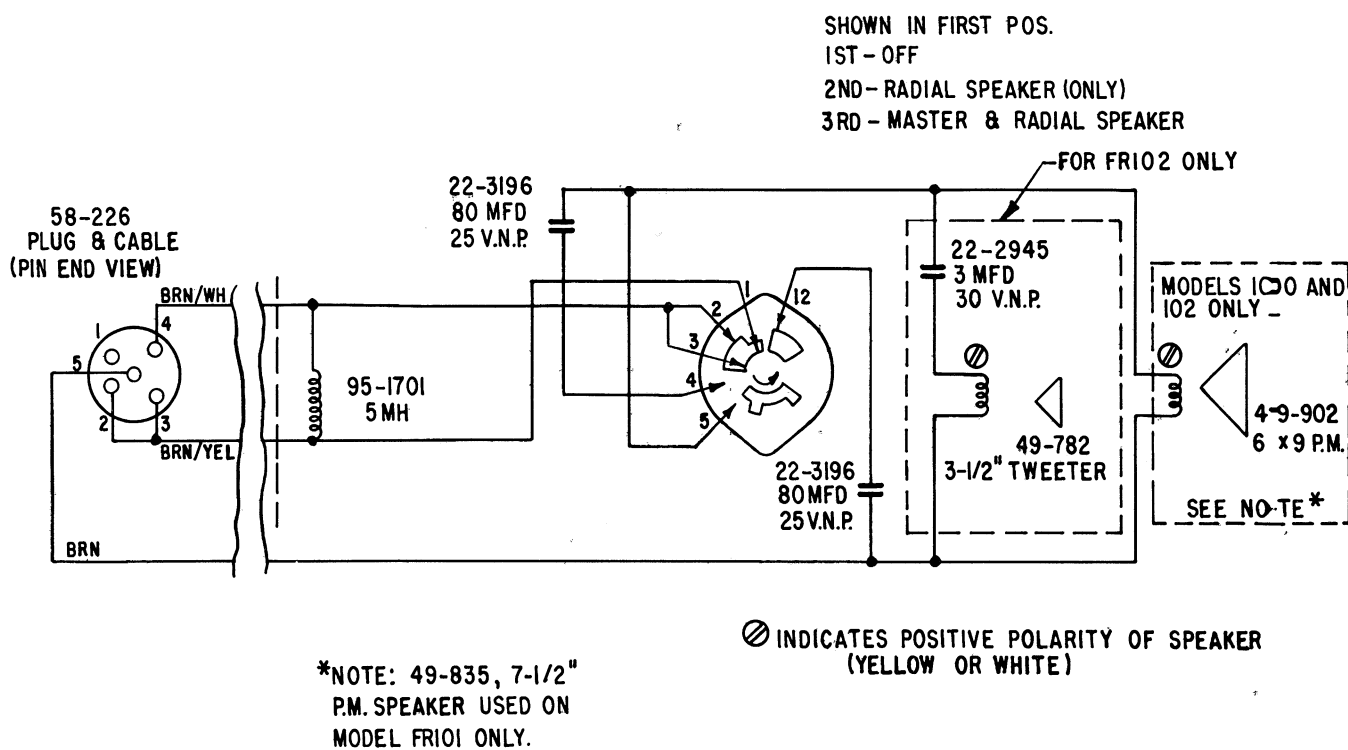
9F24, 9F25 & 9F26 Dial Cord Drive



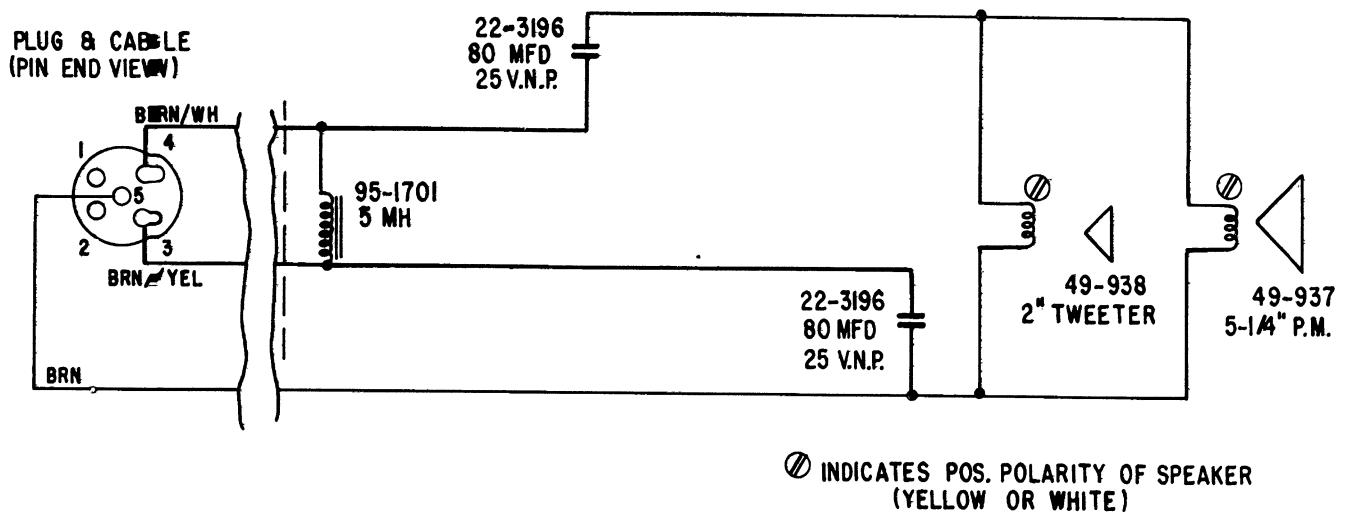
7F33 Schematic For Model SFF2560



Schematic For Model DR60

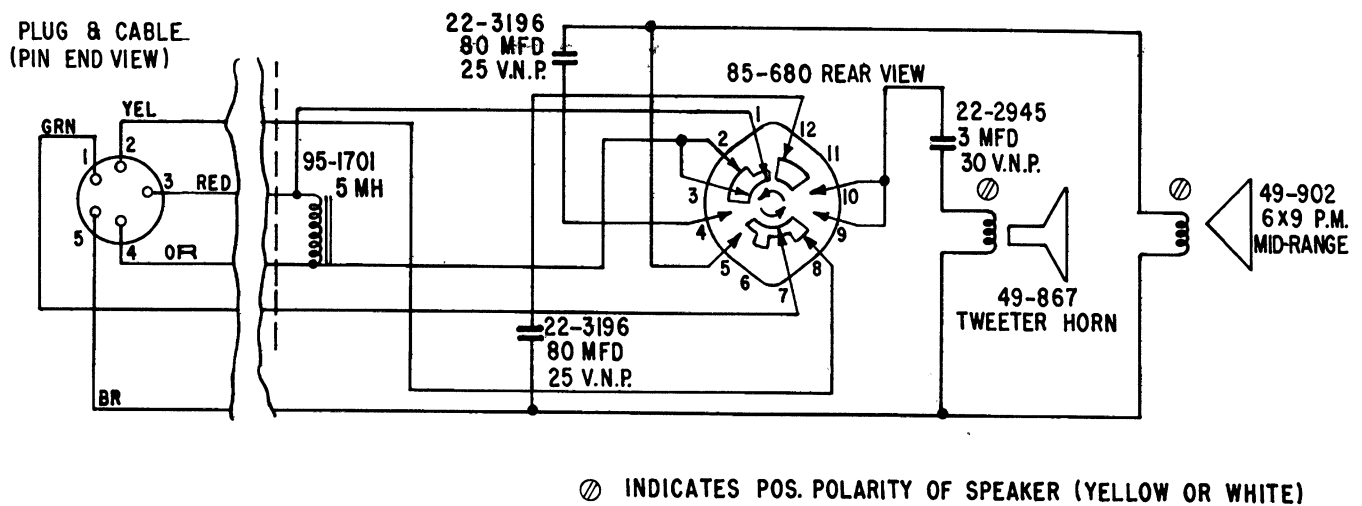


Schematic For Models FR100, FR101 & FR102



Schematic For Model FR103

SHOWN IN FIRST POSITION
1ST - OFF
2ND - RADIAL SPEAKER (ONLY)
3RD - MASTER AND RADIAL SPEAKER



Schematic For Model FR105

NUMERICAL PARTS LIST

2F30 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2807	Mounting Bracket	.10	63-1799	2.2K Ohm 1/2 W.Ins. 10% (3 required)	.17
12-2999	Stereo Switch Mounting Bracket		63-1803	2.7K Ohm 1/2 W.Ins. 10% (2 required)	.17
22-13	.0033 Mfd.Disc - 500V. (2 required)		63-1925	2.2 Megohm 1/2 W.Ins.10% (2 required)	.17
22-14	.0047 Mfd.Disc Ceramic - 500V.	.25	63-1960	15 Megohm 1/2 W.Ins. 10%	.17
22-18	.0022 Mfd.Disc Ceramic - 500V. (6 required)	.25	63-4418	Dual Treble Tone Control	2.75
22-2703	220 Mmf. Disc Ceramic - 500V.	.25	63-4638	Dual Volume Control	2.75
22-2797	.047 Mfd. Capacitor - 600V.	.35	63-4649	Dual Bass Tone Control and Switch	4.00
22-2807	.022 Mfd. Capacitor - 200V. (2 required)	.25	63-4731	Dual Presence Control	
22-2809	.022 Mfd. Capacitor - 600V.	.30	63-4739	Triple Section Balance Control	
22-2819	.0068 Mfd.Capacitor - 200V.(2 required)	.30			
22-2824	.0047 Mfd.Capacitor - 600V.	.25	78-846	Noval Wafer Socket (2 required)	.35
22-2827	.0047 Mfd.Capacitor - 600V.		78-1099	3 Contact Socket	.20
22-2831	.0033 Mfd.Capacitor - 200V.(2 required)		78-1122	4 Contact Socket	.15
22-2863	33 Mmf. Disc Ceramic - 500V.	.25	83-2145	5 Lug Terminal Strip	.10
22-2939	680 Mmf.Disc Ceramic-800V.(5 required)	.25	83-2216	7 Lug Terminal Strip (2 required)	.15
22-2943	10 Mfd.Electrolytic - 350V.	1.85	83-2642	5 Lug Terminal Strip	.10
22-2976	220 Mmf.Disc Ceramic - 500V.	.30	83-2673	6 Lug Terminal Strip	.10
22-3139	20 Mmf. Disc Ceramic - 500V.	.25	85-678	Monaural - Stereo Switch	
43-332	Socket Housing	.15	86-303	Terminal (3 used on 43-332)	.04
43-419	Socket Terminal Housing (Male)	.35	86-334	Socket Terminal (2 used on 43-419)	.10
44-33	Connector Jack (2 pt. of S-44775)	.15	112-1327	8-18 x 5/16 Phils.Rd.Hd.Self-tap.Screw	.03
52-928	2 Conductor Shielded Lead		114-26	8-18 x 1/4 x 1/4 Hex.Hd.Self-tap.Screw (2 Int. 12-1999)	.03
54-139	3/8 - 32 x 9/16 Palnut (1 Mts.ea.63-4418, 4638, 4640, 4649 & 4731)	.03	S-44775	Stereo Jack & Bracket Assem.	.75

3F21 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-85	Line Cord		63-1856	47 K Ohm Resistor 1/2W. 20%	.17
22-3	.01 Mfd. Disc Capacitor - 500V (3 used)	.30	63-1870	100 K Ohm Resistor 1/2W. 20% (4 used)	.17
22-16	470 Mmf. Disc Capacitor - 500V	.25	63-1912	1 Megohm Resistor 1/2W. 20% (2 used)	.17
22-17	.001 Mfd. 400V		63-2356	3900 Ohm Resistor 1 W. 10%	.25
22-2751	1 Mfd. Capacitor 400V		63-4738	2200 Ohm Resistor 1 W. 20%	.25
22-2781	.1 Mfd. Capacitor 400V		78-846	Noval Wafer Socket (2 used)	
22-2792	.047 Mfd. Capacitor 200V		78-1159	Molded Socket	.20
22-3046	Electrolytic Capacitor	4.50	83-2638	3-Lug Terminal Strip	.05
22-3109	2 Mfd. Electrolytic 100V		83-2639	3-Lug Terminal Strip (2 used)	.05
43-333	Housing	.20	83-2642	5-Lug Terminal Strip	.10
52-937	Shielded Lead		86-303	Terminal (3 used)	.04
58-214	Phone Plug (2 used)	.10			
58-242	4-Prong Plug	.15	95-1791	Power Transformer	
63-1014	15 K Ohm Resistor 2W. 20%	.34	112-1327	8-18 x 5/16 Phillips Rd. Hd. Self-Tapping Screw - Type B (4 used on 95-1791)	
63-1782	820 Ohm Resistor 1/2 W. 10%	.17	125-96	Strain Relief Grommet	.10
63-1785	1 K Ohm Resistor 1/2W. 10%	.17	S-51128	Shielded Lead & Plug Assembly	
63-1792	1500 Ohm Resistor 1/2W. 10%	.17	S-51130	Shielded Lead & Plug Assembly	
63-1827	10 K Ohm Resistor 1/2W. 10%	.17			

3F22 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-109	Line Cord	.50	58-242	4 Prong Plug (Pt. of S-51128)	.15
22-3	.01 Mfd. Disc - 500V.	.30	63-1188	39K Ohm 1W. Ins. 10%	.25
22-2633	20 Mfd. Capacitor - 25V.	1.00	63-1743	100 Ohm 1/2W. Ins. 10%	.17
22-2751	1.0 Mfd. Capacitor - 400V.		63-1799	2.2K Ohm 1/2W. Ins. 10%	.17
22-2781	.1 Mfd. Capacitor - 400V. (2 required)	.35	63-1852	39K Ohm 1/2W. Ins. 10%	.17
22-3046	Electrolytic - 20/350V.40/450V.40/450V.	4.50	63-1908	820K Ohm 1/2W. Ins. 10%	.17
22-3109	2 Mfd. Electrolytic - 100V.	1.25	63-1919	1.5 Megohm 1/2W. Ins. 20%	.17
46-2622	Control Knob		63-1943	5.6 Megohm 1/2W. Ins. 10%	.17
52-942	Shielded Lead		63-2321	1.5K Ohm 2W. Ins. 10% (2 required)	.34
57-3102	Control Plate		63-2802	2.2K Ohm 1/2W. Ins. 10% (2 required)	.17
58-214	Phone Plug (2 required)	.10	63-2872	47K Ohm 1/2W. Ins. 10%	.17

<u>PART</u>	<u>DES-cription</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
63-4055	7.5K Ohm 4W. Ins. 10%	.65	93-1021	.029x.578x7/8 Steel Washer Cad.	
63-4083	220K Ohm 1/2W. Ins. 10%	.17	94-1120	Control Mtg. Bushing	
63-4751	Reverberation Control		95-1791	Power Transformer	
78-846	Noval Wafer Socket (2 required)	.35	112-1327	8-18x5/16 Phils Rd.Hd. Self-Tapping Screw (4 Mt. 15-1791)	.03
78-1159	Molded Socket	.20	114-766	10-16x7/8 Slotted Hex Head Self-Tapping Screw	
83-2639	3 Lug Terminal Strip	.05	125-96	Strain Relief Grommet (used on 11-1091)	.10
83-2649	2 Lug Terminal Strip	.05	S-51128	Shielded Lead & Plug Assem.	
83-2715	3 Lug Terminal Strip	.05	S-51130	Shielded Lead & Plug Assem.	
86-255	Spade Terminal	.03			
93-409	Internal-External Lockwasher Shake-proof 4020-26 Cad.				

3F23 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-109	Line Cord	.50	63-1912	1 Megohm 1/2 W.Ins.20% (2 required)	.17
22-3	.01 Mfd. Disc - 500V. (3 required)	.30	63-2321	1.5K Ohm 2 W.Ins. 10% (2 required)	.34
22-2751	1 Mfd. Capacitor - 400V.		63-4055	7.5K Ohm 4 W.Ins. 10%	.65
22-2771	.33 Mfd. Capacitor - 200V.		78-846	Noval Wafer Socket (2 required)	.35
22-2781	.1 Mfd. Capacitor - 400V. (2 required)	.35	78-1159	Molded Socket	.20
22-3046	Electrolytic - 20/350 40/450 40/450	4.50			
43-333	Housing	.20	83-2639	3 Lug Terminal Strip (2 required)	.05
52-037	Shielded Lead		83-2715	3 Lug Terminal Strip	.05
58-214	Phone Plug (2 required)		83-3562	7 Lug Terminal Strip	
58-242	4 Prong Plug (Pt. of S-51128)		86-303	Terminal (3 required)	.04
63-1743	100 Ohm 1/2 W. Ins. 10%	.17	95-1791	Power Transformer	
63-1785	1K Ohm 1/2 W. Ins. 10% (2 req'd.)	.17	112-1327	8-18 x 5/16 Phils.Rd.Hd.Self-tap.Screw (4 Mt. 95-1791)	.03
63-1827	10K Ohm 1/2 W. Ins. 10%	.17	125-96	Strain Relief Grommet(used on 11-109)	.10
63-1852	39K Ohm 1/2 W.Ins. 10% (2 required)	.17	S-51128	Shielded Lead & Plug Assembly	
63-1856	47K Ohm 1/2 W.Ins. 20% (2 required)	.17	S-51130	Shielded Lead & Plug Assembly	
63-1863	68K Ohm 1/2 W.Ins. 20%	.17			
63-1870	100K Ohm 1/2 W.Ins.20% (3 required).	.17			

3F32 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2187	Chassis Mounting Bracket (3 required)	.10	63-4475	1.2K Ohm 7W. Ins. 10%	.90
15-201	Fuseholder Cap	.30	78-402	4 Contact Socket	.15
22-1561	50 Mfd. Electrolytic - 25V.		78-755	Octal Tube Socket (5U4GB)	.20
22-2376	47 Mmf. Ceramic - (2 required)	.25	78-939	Noval Molded Tube Socket (6BQ5) (2 req.)	.40
22-2777	.22 Mfd. Capacitor - 200V.	.35	78-1043	7 Contact Socket	.25
22-2781	.1 Mfd. Capacitor - 400V.	.35	78-1058	AC Receptacle	.30
			83-1475	Insulating Strip	.03
22-2783	.1 Mfd. Capacitor - 200V.	.30	83-2307	4 Lug Terminal Strip	.10
22-2789	.068 Mfd. Capacitor - 200V.	.35	83-2639	3 Lug Terminal Strip	.05
22-2807	.022 Mfd. Capacitor - 200V.	.25	83-2673	6 Lug Terminal Strip	.10
22-3159	Electrolytic - 30/350 40/450 80/450	5.50	83-2715	3 Lug Terminal Strip	.05
43-419	Socket Terminal Housing (male)	.35	83-3477	8 Lug Terminal Strip	
52-871	Shielded Lead	.50	86-334	Socket Terminal (11 used in 43-419)	.10
52-872	Shielded Lead	.50	93-1036	Lockwasher (Mts. 62-23)	
54-473	Hex Nut (Mts. 62-23)	.05	93-1179	Rubber Washer (Mts. 62-23)	.03
62-23	Fuse Receptacle	.50	95-1786	Power Transformer	
			95-1787	Output Transformer	
63-1764	330 Ohm 1/2 W.Ins. 10%	.17	95-1788	Output Transformer	
63-1785	1 K Ohm 1/2 W.Ins. 10%	.17	114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-tap.Screw (2 used on ea. 95-1787 & 1788)	.03
63-1786	1 K Ohm 1/2 W.Ins. 20% (2 required)	.17	114-699	10-16 x 3/8 Hex.Washer Hd.Self-tap Screw (4 used on 95-1786)	.03
63-1799	2.2K Ohm 1/2 W.Ins. 10% (2 required)	.17	125-85	Rubber Grommet	.05
63-1827	10K Ohm 1/2 W.Ins. 10%	.17	136-31	Fuse - 4 Amp. - Type 3AG	.25
63-1834	15K Ohm 1/2 W.Ins. 10%	.17	237-1	Cable Retaining Clip	.03
63-1838	18K Ohm 1/2 W.Ins. 10%	.17			
63-1912	1 Megohm 1/2 W.Ins. 20% (2 required)	.17			
63-2019	150 Ohm 2 W.Ins. 10%	.34			
63-4033	2K Ohm 4 W. Ins. 10% (2 required)	.65			

4D20 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-150	AC Cord & Plug	.80	63-3975	180 Ohm 2 W Ins 10%	.34
15-201	Fuseholder Cap	.30	63-4055	7500 Ohm 4 W Ins 10%	.65
22-3	.01 Mfd.Ceramic Disc - 500V (2 used)	.30	63-4668	Dual Loudness Control	3.50
22-17	.001 Mfd.Ceramic Disc - 1KV (2 used)	.25	63-4669	Dual Treble Tone Control	2.75
22-2321	220 Mmf.Ceramic (2 used)	.25	63-4670	Dual Bass Tone Control & Switch	3.50
22-2376	47 Mmf Ceramic Disc - 500V (2 used)	.25	69-320	2/64 x 5/16 Rd Hd Mach Screw (2 mt. 83-3075)	.03
22-2670	.0033 Mfd Ceramic Disc - 500V (2 used)	.25	78-402	4 Contact Socket	.15
22-2785	.1 Mfd Paper - 600V (2 used)	.45	78-846	9 Contact Wafer Tube Socket	.25
22-2805	.022 Mfd Paper - 400V (2 used)	.25	78-1089	9 Contact Molded Tube Socket (2 used)	.25
22-2812	.01 Mfd Paper - 600V	.30	78-1099	3 Contact Socket	.20
22-2843	.001 Mfd Paper (2 used)	.25	78-1165	Octal Tube Socket	.25
22-3245	Electrolytic - 20/350 40/450 80/450	4.75	80-1249	Shaft Friction Spring	.15
22-3238	.0015 Mfd Paper - 600V (2 used)	.25	80-1250	Sleeve Friction Spring	.15
22-3292	2 x 50 Mfd Electrolytic - 25V		83-2135	3 Lug Terminal Strip	.10
54-139	3/8-32 x 9/16 Hex Palnut (1 mts.ea. 63-4669 & 63-4670)	.03	83-2145	5 Lug Terminal Strip (3 used)	.10
54-140	3/8-32 x 9/16 Hex Nut	.03	83-2538	3 Lug Terminal Strip	.10
54-348	8-32 "KEPS" Nut (4 mt. 95-1716)	.05	83-2673	6 Lug Terminal Strip	.10
54-473	Fuse Receptacle Nut	.05	83-3075	Bearing Strip (2 used)	.03
62-23	Fuse Receptacle	.50	93-1179	Rubber Washer (used on 62-23)	.03
63-1754	180 Ohm 1/2 W Ins 10% (2 used)	.17	93-1036	Lock Washer (used on 62-23)	.03
63-1778	680 Ohm 1/2 W Ins 10%	.17	95-1714	Audio Output Transformer	6.00
63-1814	4700 Ohm 1/2 W Ins 20% (2 used)	.17	95-1715	Audio Output Transformer (2 used)	2.75
63-1817	5600 Ohm 1/2 W Ins 10%	.17	95-1716	Power Transformer	15.00
63-1869	100 K Ohm 1/2 W Ins 10% (2 used)	.17	112-1145	8-18 x 1/4 Phillips Rd Hd Self-Tap Screw (2 mt. ea. 95-1714 & 1715)	.03
63-1884	220 K Ohm 1/2 W Ins 20% (2 used)	.17	125-96	Strain Relief Grommet	.10
63-1890	330 K Ohm 1/2 W Ins 10% (2 used)	.17	126-928	Shield	.10
63-1891	330 K Ohm 1/2 W Ins 20% (2 used)	.17	136-36	Fuse - 2 Amp	.15
63-1897	470 K Ohm 1/2 W Ins 10% (2 used)	.17			
63-1912	1 Megohm 1/2 W Ins 20% (2 used)	.17			

4F20 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-148	A.C. Cord & Plug	.90	63-1880	180K Ohm 1/2 W.Ins.10%	.17
12-2997	Switch Mounting Bracket		63-1883	220K Ohm 1/2 W.Ins.10% (2 required)	.17
15-201	Fuseholder Cap	.30	63-1911	1 Megohm 1/2 W.Ins.10%	.17
22-3	.01 Mfd. Disc - 500V. (2 required)	.30	63-1912	1 Megohm 1/2 W.Ins.20% (2 required)	.17
22-9	100 Mmf. Disc - 500V.	.15	63-1926	2.2 Megohm 1/2 W.Ins.20% (2 required)	.17
22-12	1500 Mmf. Disc - 500V.	.25	63-2019	150 Ohm 2 W.Ins.10%	.34
22-14	.0047 Mfd. Disc - 500V. (2 required)	.25	63-4669	Dual Treble Tone Control	2.75
22-18	.0022 Mfd. Disc - 500V. (2 required)	.25	63-4729	Dual Loudness Control	
22-1156	40 Mfd. Electrolytic - 25 V.		63-4734	Dual Bass Tone Control	
22-2376	47 Mmf. Disc - 500V. (2 required)	.25	78-402	4 Contact Socket	
22-2771	.33 Mfd. Capacitor - 200V.		78-755	Octal Socket (5Y3GT)	.20
22-2783	.1 Mfd. Capacitor - 200V. (3 required)	.30	78-846	Noval Wafer Socket (12A x 7)	.35
22-2801	.033 Mfd. Capacitor - 200V.	.30	78-939	Noval Molded Socket (6BQ5)(2 required)	.40
22-2806	.022 Mfd. Capacitor - 600V. (2 required)	.30	78-1058	AC Receptacle	.30
22-2807	.022 Mfd. Capacitor - 200V. (2 required)	.25	78-1099	3 Contact Socket	.20
22-2812	.01 Mfd. Capacitor - 600V.	.30	78-1122	4 Contact Socket	
22-2825	.0047 Mfd. Capacitor - 200V.(2 required)	.25	83-2135	4 Lug Terminal Strip	
22-2939	680 Mmf. Disc - 500V.	.25	83-2216	7 Lug Terminal Strip (2 required)	
22-3046	Electrolytic - 20/350 40/450 40/450	4.50	83-2538	3 Lug Terminal Strip	
22-3327	30 Mmf. Disc - 500V. (2 required)		83-2639	3 Lug Terminal Strip	
54-139	3/8 - 32 x 9/16 Hex.Palnut (1 Mts. ea. 63-4669, 4729 & 4734)	.03	83-2641	5 Lug Terminal Strip	
54-473	Hex Nut (Mts. 62-23)	.05	83-2649	2 Lug Terminal Strip	
58-242	4 Prong Plug	.15	83-2965	7 Lug Terminal Strip	.10
63-1576	8.2 K Ohm 1 W.Ins. 10%		83-3516	5 Lug Terminal Strip	
63-1750	150 Ohm 1/2 W.Ins. 10% (2 required)	.17	85-678	Monaural - Stereo Switch	
63-1754	180 Ohm 1/2 W.Ins. 10%	.17	93-1036	Lockwasher (Mts. 62-23)	
63-1768	390 Ohm 1/2 W.Ins. 10%	.17	93-1179	Rubber Washer (Mts.62-23)	.03
63-1786	1K Ohm 1/2 W.Ins. 20% (2 required)	.17	95-1743	Power Transformer	
63-1789	1.2K Ohm 1/2 W.Ins.10% (2 required)	.17	95-1780	Audio Output Transformer	
63-1820	6.8K Ohm 1/2 W.Ins.10%	.17	95-1790	Audio Output Transformer	
63-1803	2.7K Ohm 1/2 W.Ins.10%	.17	114-26	8-18 x 1/4 x 1/4 Hex.Hd.Self-tap.Screw (2 used on 12-2997)	.03
63-1817	5.6K Ohm 1/2 W.Ins.10%	.17	114-699	10-16 x 3/8 x 3/16 Hex Washer Hd. Self-tap. Screw (4 used on 95-1743)	.03
63-1831	12K Ohm 1/2 W.Ins.10%	.17	125-96	Strain Relief Grommet (used on 11-148)	.10
63-1834	15K Ohm 1/2 W.Ins.10%	.17	136-36	Fuse - 2 Amp.	.10
63-1838	18K Ohm 1/2 W.Ins.10%	.17			

5D20 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-103	Line Cord & Plug	1.00	63-4665	4000 Ohm 5 W 10%	.80
12-2329	Variable Capacitor Mtg.Brkt.	.15	78-402	4 Contact Socket	.15
12-2865	Pilot Light Mtg.Bracket	.05	78-755	Octal Tube Socket	.20
19-306	Coil Mounting Clip	.10	78-806	7 Contact Wafer Tube Socket (2 used)	.15
22-3	.01 Mfd. Ceramic Disc 500V (3 used)	.30	78-807	7 Contact wafer Tube Socket	.15
22-5	100 Mmf. Ceramic Disc 500V (2 used)	.25	78-1060	Pilot Light Socket & Wire	.50
22-7	.001 Mfd. " " 500V.	.25	78-1099	3 Contact Socket	.20
22-12	.001 5 " " 500V.	.25	78-1159	7 Contact Molded Tube Socket	.20
22-16	470 Mmf. " " 500V. (2 used)	.25	83-2135	4 Lug Terminal Strip (2 used)	.10
22-18	.002 2 Mfd. " " 500V.	.25	83-2639	3 Lug Terminal Strip	.05
22-2321	220 Mmf. " " 500V.	.25	83-2715	3 Lug Terminal Strip	.05
22-2376	47 Mmf. " " 500V.	.25	83-2963	4 Lug Terminal Strip	.10
22-2792	.047 Mfd. Paper 200V.	.35	86-199	Terminal (used on 22-3073)	.03
22-2794	.047 Mfd. Paper 600V. (2 used)	.35	86-329	Connector Terminal (1 pt. of ea. S-21998 & 21999)	.03
22-2801	.033 Mfd. Paper 200V.	.30	93-127	Lockwasher	.03
22-2806	.022 Mfd. Paper 600V.	.30	94-295	Capacitor Mtg. Bushing (3 used)	.05
22-2812	.01 Mfd. Paper 600V.	.30	94-1052	Wood Spacer Bushing (2 used on S-24659)	.10
22-1720	Electrolytic - 40/25 40/450 40/450	4.00	114-201	8-32 x 5/16 x 1/4 Hex. Hd. Self-Tap. Screw (2 used on 12-2329)	.03
22-3073	2 Section Variable	3.50	114-293	6-32 x 3/8 x 1/4 Hex. Hd. Mach. Screw (used on 22-3073)	.03
44-39	Connector Jack (used on 52-651)	.25	114-383	8-32 x 1 5/8 x 1/4 Hex. Hd. Self-Tap. Screw (2 mt. S-24659)	.05
52-651	Shielded Lead	.70	114-594	8-18 x 3/8 Hex. Hd. Self-Tap. Screw - Flat Washer att. (4 mt. 95-1713)	.03
54-139	3/8 - 32 x 9/16 Palnut (1 mts. ea. 63-4662 & 4663)	.03	125-17	Rubber Grommet (3 used on 22-3073)	.03
63-1737	68 Ohm 1/2 W Ins. 20%	.17	125-96	Strain Relief Grommet	.10
63-1799	220 Ohm 1/2 W Ins. 10%	.17	149-211	Iron Core (pt. of S-24654)	.10
63-1827	10 K Ohm 1/2 W Ins. 10%	.17	S-21998	Wire & Terminal Assem. - Black	.15
63-1842	22 K Ohm 1/2 W Ins. 20% (2 used)	.17	S-21999	Wire & Terminal Assem. - Yellow	.15
63-1855	47K Ohm 1/2 W Ins. 10% (2 used)	.17	S-24654	Oscillator Coil	.85
63-1856	47K Ohm 1/2 W Ins. 20%	.17	S-24659	Antenna	1.75
63-1877	150 K " 1/2 W Ins. 20%	.17	95-1556	2nd I.F. Transformer	2.50
63-1883	220 K " 1/2 W Ins. 10%	.17	95-1712	Audio Output Transformer	5.00
63-1884	220 K " 1/2 W Ins. 20% (2 used)	.17	95-1713	Power Transformer	12.50
63-1891	330 K " 1/2 W Ins. 20%	.17	95-1718	1st I.F. Transformer	2.50
63-1898	470 K " 1/2 W Ins. 10%	.17	100-67	Pilot Light Bulb	.15
63-1922	1.8 Megohm 1/2 W Ins. 10%	.17	113-34	6-32 x 3/8 x 1/4 Hex. Hd. Mach. Screw - Lockwasher att. (2 used on 22-3073)	.03
63-1926	2.2 Megohm 1/2 W Ins. 20%	.17			
63-1961	15 Megohm 1/2 W Ins. 20%	.17			
63-3162	330 Ohm 1 W Ins. 10%	.25			
63-4662	Dual Tone Control	2.75			
63-4663	Radio-Phono Sw., Vol. Control & A.C. Sw.	6.50			
63-4664	175 Ohm 2 W Ins. 10%	.34			

5F29 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-148	A.C. Cord & Plug	.90	54-473	Hex Nut (Mts. 62-23)	.05
12-2997	Switch Mounting Bracket		58-242	4 Prong Plug	.15
15-201	Fuseholder Cap	.30	63-1764	330 Ohm 1/2 W Ins. 10%	.17
22-9	100 Mmf. Disc - (2 required)	.25	63-1785	1K Ohm 1/2 W Ins. 10%	.17
22-13	.003 3 Mfd. Ceramic Disc - 500V.		63-1786	1K Ohm 1/2 W Ins. 20% (2 required)	.17
22-14	.004 7 Mfd. Disc - 500V. (2 required)	.25	63-1789	1.8K Ohm 1/2 W Ins. 10% (3 required)	.17
22-18	.002 2 Mfd. Disc - 500V. (6 required)	.25	63-1799	2.2K Ohm 1/2 W Ins. 10% (2 required)	.17
22-1156	40 Mfd. Electrolytic - 25V.		63-1803	2.7K Ohm 1/2 W Ins. 10%	.17
22-2302	470 Mmf. Ceramic - 500V. (2 required)	.25	63-1813	4.7K Ohm 1/2 W Ins. 10%	.17
22-2334	560 Mmf. Ceramic - 500V.		63-1817	5.6K Ohm 1/2 W Ins. 10% (2 required)	.17
22-2376	47 Mmf. Disc - 500V. (2 required)	.25	63-1827	10K Ohm 1/2 W Ins. 10%	.17
22-2670	.003 3 Mfd. Disc - 500V. (2 required)	.25	63-1834	15K Ohm 1/2 W Ins. 10%	.17
22-2777	.22 Mfd. - Capacitor - 200V. (2 required)	.35	63-1848	33K Ohm 1/2 W Ins. 10%	.17
22-2783	.1 Mfd. Capacitor - 200V.	.30	63-1856	47K Ohm 1/2 W Ins. 20% (2 required)	.17
22-2789	.068 Mfd. Capacitor - 200V.	.35	63-1862	68K Ohm 1/2 W Ins. 10%	.17
22-2794	.047 Mfd. Capacitor - 600V. (2 required)	.35	63-1866	82K Ohm 1/2 W Ins. 10% (4 required)	.17
22-2800	.033 Mfd. Capacitor - 600V. (2 required)		63-1869	100K Ohm 1/2 W Ins. 10%	.17
22-2807	.022 Mfd. Capacitor - 200V. (3 required)	.25	63-1876	150K Ohm 1/2 W Ins. 10% (2 required)	.17
22-2812	.01 Mfd. Capacitor - 600V.	.30	63-1887	270K Ohm 1/2 W Ins. 10% (2 required)	.17
22-2825	.004 7 Mfd. Capacitor - 200V. (2 required)	.25	63-1891	330K Ohm 1/2 W Ins. 20% (2 required)	.17
22-3046	Electrolytic - 20/350 40/450 40/450	4.50	63-1897	470K Ohm 1/2 W Ins. 10% (2 required)	.17
22-3327	30 Mmf. Ceramic - (2 required)		63-1911	1 Megohm 1/2 W Ins. 10% (2 required)	
54-139	3/8 - 32 x 9/16 Hex Palnut (1 Mts. ea. 63-4448, 4729 & 4730)	.03	63-1925	2.2 Megohm 1/2 W Ins. 10% (2 required)	
			63-2019	150 Ohm 2 W Ins. 10%	.34

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
63-4448	Dual Trebletone Control	2.75	83-2641	5 Lug Terminal Strip	.10
63-4687	5K Ohm 3 W Ins. 10%	.45	83-2649	2 Lug Terminal Strip	.05
63-4729	Dual Loudness Control		83-2965	7 Lug Terminal Strip	.10
63-4730	Dual Bass Tone Control		83-2516	5 Lug Terminal Strip	
78-402	4 Contact Socket		85-678	Monaural - Stereo Switch	
78-755	Octal Tube Socket (5Y3GT)		93-1036	Lockwasher (Mts. 62-23)	
78-846	Noval Wafer Tube Socket (12 AU7)(12AX7) (2 required)		93-1179	Rubber Washer (Mts. 62-23)	.03
78-939	Noval Molded Tube Socket (6BQ5) (2 required)	.40	95-1743	Power Transformer	16.00
78-1058	A C Receptacle	.30	95-1780	Audio Output Transformer	
78-1099	3 Contact Socket	.20	95-1790	Audio Output Transformer	
78-1122	4 Contact Socket		114-26	8-18 x 1/4 x 1/4 Hex.Hd.Self-tap. Screw (2 used on 12-2997)	.03
83-2135	4 Lug Terminal Strip		114-699	10-16 x 3/8 x 5/16 Hex Washer Hd. Self-tap. Screw (4 used on 95-1743)	.03
83-2216	7 Lug Terminal Strip (2 required)		125-96	Strain Relief Grommet (used on 11-148)	.10
83-2538	3 Lug Terminal Strip		136-36	Fuse - 2 Amp	.10
83-2639	3 Lug Terminal Strip				

7F20 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2411	Gang Mtg. Bracket (2 used)	.20	73-131	6-32 x 3/8 Slab Hd. Set Screw-Cuppoint (2 Pt. of S-50393)	.04
19-249	Coil Mtg. Clip	.05	78-806	7 Contact Wafer Tube Socket (35W4)	.15
19-284	Shorting Clip	.10	78-850	9 Contact Molded Tube Socket (12AT7)	.40
20-682	FM Antenna Coil	.25	78-869	9 Contact Wafer Tube Socket (19T8)	.25
22-3	.01 Mfd. Ceramic Disc 500V (7 used)	.30	78-870	7 Contact Wafer Tube Socket (6BJ6) (12AU6) (12BA6-1st I.F.)	.15
22-5	100 Mfd. Ceramic Disc - 500V	.25	78-871	7 Contact Wafer Tube Socket(12BA6-2nd I.F.)	.15
22-14	.0047 Mfd. Ceramic Disc - 500V(2 used)	.25	78-1099	Connector Socket	.20
22-17	.001 Mfd. Ceramic Disc - 100V	.25	78-1189	Indicator Light Socket & Wire	
22-18	.0022 Mfd. Ceramic Disc - 500V	.25	80-780	Tuning Core Tension Spring (2 used)	.05
22-24	2 x .0047 Mfd. Ceramic Disc - 1000V	.40	80-1091	Drive Cord Tension Spring	.08
22-1766	.68 Mmf. Ceramic - 500V	.20	80-1333	Tuner Arm Stop Spring	.10
22-1888	.001 Mmf. Ceramic - 500V (4 used)	.25	80-1408	Tuner Arm Tension Spring	.10
22-2370	50 Mmf. Ceramic Disc - 500V	.25	80-1427	Drive Cord Tension Spring	
22-2372	22 Mmf. Ceramic Disc - 500V	.25	83-1640	I.F. Transformer Support Strip (6 used)	.05
22-2549	4 Mmf. Ceramic Disc - 500V	.25	83-1874	5 Lug Terminal Strip	.15
22-2732	1000 Mmf. Feed Thru - 500V	.30	83-2123	Antenna Terminal Strip	.25
22-2780	.1 Mfd. Paper - 200V	.30	83-2143	Felt Strip (Drive Cord Spring)	.10
22-2792	.047 Mfd. Paper - 200V (3 used)	.30	83-2307	4 Lug Terminal Strip	.10
22-2939	680 Mmf. Ceramic Disc - 800V	.25	83-2536	Antenna Mtg. Strip	.03
22-3039	2 Section Variable	3.50	83-2639	3 Lug Terminal Strip	.05
22-3056	Electrolytic 40/150V 80/150V	2.25	83-2673	6 Lug Terminal Strip	.10
22-3231	19 Mmf. Ceramic Disc - 500V	.25	83-3344	Cable Retaining Strip	.05
22-3246	15 Mmf. Ceramic Disc - 500 V (2 used)	.25	83-3351	2 Lug Terminal Strip	.10
26-685	Dial Scale	2.00	83-2472	Pointer Slide Track	
52-697	3 Conductor Cable & Socket	.75	85-672	Phono-Off-Radio Switch	
52-890	2 Conductor Shielded Lead	1.00	85-673	Bandswitch	3.75
52-891	3 Conductor Cable & Plug	1.00	86-312	Terminal	.03
52-892	Antenna Cable	.25	93-149	Fibre Washer (2 used on S-49113)	.03
54-139	3/8 - 32 x 9/16 Palnut (2 used)	.03	94-1035	Wood Spacer (2 used on S-49113)	.10
54-268	Tinnerman Speed Nut (6 Mt. 192-296)	.03	95-1102	3rd I.F. Transformer (B.C.)	3.00
54-271	6-32 x 1/4 Palnut (6 used)	.03	95-1150	1st & 3rd I.F. Transformer (FM)(2 used)	3.50
54-504	Tinnerman Speed Nut (7 Mt. 26-682)	.03	95-1153	Discriminator Transformer (FM)	3.50
58-238	2 Prong Plug	.10	95-1250	1st I.F. Transformer (BC)	3.00
59-380	Dial Pointer	1.25	95-1251	2nd I.F. Transformer (BC & FM)	3.00
59-381	Dial Pointer	1.25	95-1772	Power Transformer	
63-1744	100 Ohm 1/2W Ins. 20%	.17	100-67	Pilot Light Bulb (3 used)	.15
63-1758	220 Ohm 1/2 W Ins. 20% (5 used)	.17	103-29	Varicap Silicon Diode	
63-1786	1 K Ohm 1/2W Ins. 20% (2 used)	.17	105-42	R/C Network	.50
63-1800	2200 Ohm 1/2W Ins. 20%	.17	113-10	6-32 x 3/16 Hex.Hd.Mach.Screw (4 used on 22-3039)	.03
63-1828	10 K Ohm 1/2W Ins. 20%	.17	114-77	6-20 x 5/16 x 1/4 AF Hex.Hd. Self-Tap Screw (1 used on 83-1874 & 5 used on 57-3038)	.03
63-1835	15 K Ohm 1/2W Ins. 20%	.17	114-78	8-18 x 5/16 x 1/4 AF Hex.Hd.Self-Tap Screw (2 used on ea. S-50547, 50548 & 83-3472)	.03
63-1856	47 K Ohm 1/2W Ins. 20%	.17	114-200	6-32 x 5/16 x 1/4 Hex.Hd.Self-Tap Screw (2 used)	.03
63-1870	100K Ohm 1/2W Ins. 20% (3 used)	.17	114-351	6-20 x 1/2 x 1/4 AF Hex Hd. Self Tap Screw (4 used)	.03
63-1883	220K Ohm 1/2W Ins. 10%	.17			
63-1884	220K Ohm 1/2W Ins. 20%	.17			
63-1894	390K Ohm 1/2W Ins. 10%	.17			
63-1918	1.5 Megohm 1/2W Ins. 10%	.17			
63-1925	2.2 Megohm 1/2W Ins. 10%	.17			
63-1926	2.2 Megohm 1/2W Ins. 20% (2 used)	.17			
63-1936	3.9 Megohm 1/2W Ins. 10%	.17			
63-1940	4.7 Megohm 1/2W Ins. 20% (2 used)	.17			
63-2424	39 Ohm 1W WW 10%	.25			
63-4694	820 Ohm 3W Ins. 10%	.45			

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
114-562	6-1 8 x 1 1/2 x 1/4 AF Hex.Hd.Self-Tap Screw (2 used on S-49113)		199-176	Shielded Paper Sleeve	.03
114-600	6-3 2 x 1/4 Special Hex.Hd.Self-Tap Screw (6 used)	.03	199-198	Shielded Paper Sleeve	.05
114-688	8-1 8 x 5/16 Hex.Special Washer Hd.Self- Tap Screw (3 Mt. 95-1772)	.03	S-13871	FM Detector Coil Assem.	1.00
125-73	Rubber Grommet (2 used)	.10	S-15691	FM Oscillator Coil Assem.	.50
126-797	Tube Shield (used on 12AT7)	.10	S-16447	Drive Cord & Eyelet Assem. (Gang)	.10
148-149	Turner Arm	.50	S-44166	Knob & Ring Assem. (Tuning)	.75
149-64	Iron Core & Spring (2 used)	.75	S-47939	Knob & Ring Assem. (Radio-Off-Phono & Bandswitch)	.75
149-171	Iron Core	.10	S-49113	Antenna Assem.	2.00
149-211	Iron Core	.10	S-50393	Capacitor Pulley & Cam Assem.	
188-54	Knob Clamping Ring (Pt.of S-44166)	.03	S-50547	Pulley & Bracket Assem.	
188-155	Knob Clamping Ring (Pt.of S-47939)	.05	S-50548	Pulley & Bracket Assem.	
188-221	"C" Retaining Ring (Pt. of S-50601)	.04	S-50775	Drive Cord & Eyelet Assem. (Pointer)	
192-296	Dia 1 Crystal		202-697	FM Instruction Book	.10
			202-1648	Instruction Book	.40
			S-50495	Accessories Kit Assem.	

7F30 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-148	Line Cord & Plug	.90	63-1876	150K Ohm 1/2 W Ins. 10% (2 used)	.17
15-201	Fuseholder Cap	.30	63-1891	330K Ohm 1/2 W Ins. 20% (4 required)	.17
17-149	Cable Clamp	.05	63-1911	1 Megohm 1/2 W Ins. 10%	
22-14	.0047 Mfd.Disc -500V. (2 required)	.25	63-4417	2K Ohm 3 W Ins. 10%	
22-17	.001 Mfd.Disc -1KV.	.25	63-4468	Current Balance Control (2 required)	1.40
22-2309	330 Mmf. Ceramic -500V.	.25	63-4722	63 Ohm 4WWW 5%	.65
22-2397	100 Mmf. Disc -500V.	.30	78-402	4 Contact Socket	
22-2777	.22 Mfd. Capacitor - 200V.	.35	78-755	Octal Tube Socket (5U4GB)	
22-2782	.1 Mfd. Capacitor - 600V. (4 required)	.45	78-846	Noval Wafer Tube Socket (12AX7) (2 required)	
22-2795	.047 Mfd. Capacitor - 200V. (2 required)	.25	78-1058	A C Receptacle	
22-2807	.022 Mfd. Capacitor - 200V.	.25	78-1089	Noval Molded Tube Socket (6BQ5) (4 required)	
22-2812	.01 Mfd. Capacitor - 600V.	.30	83-1475	Insulating Strip (used on 43-422)	
22-3106	40- 40-80 Mfd. Electrolytic - 450V.		83-2145	5 Lug Terminal Strip	
22-3236	.0015 Mfd. Capacitor - 200V.		83-2216	7 Lug Terminal Strip (2 required)	.15
22-3320	100 Mfd. Electrolytic - 25V.		83-2522	6 Lug Terminal Strip	.10
43-422	Socket Terminal Housing		83-2639	3 Lug Terminal Strip (3 required)	.05
52-871	Shielded Lead		83-2673	6 Lug Terminal Strip	.10
52-872	Shielded Lead		83-2898	3 Lug Terminal Strip (2 required)	.10
54-473	Hex. Nut (Mts.62-23)		86-334	Socket Terminal (12 used in 43-422)	.10
62-23	Fuse Receptacle		93-1036	Lockwasher (Mts. 62-23)	
63-1573	2.7K Ohm 1 W Ins. 10%		93-1179	Rubber Washer (Mts. 62-23)	.03
63-1775	560 Ohm 1/2 W Ins. 10%		95-1698	Output Transformer - L.Ch.	
63-1782	820 Ohm 1/2 W Ins. 10%		95-1699	Output Transformer - R.Ch.	
63-1785	1K Ohm 1/2 W Ins. 10% (2 required)		95-1785	Power Transformer	
63-1786	1K Ohm 1/2 W Ins. 20% (4 required)		114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap.Screw (2 used on ea. 95-1698 & 1699)	.03
63-1799	2.2K Ohm 1/2 W Ins. 10% (5 required)	.17	114-699	10-16 x 3/8 Hex.Washer Hd.Self-Tap Screw (4 used on 95-1785)	.03
63-1806	3.3K Ohm 1/2 W Ins. 10% (2 required)	.17	125-96	Strain Relief Grommet	.10
63-1817	5.6K Ohm 1/2 W Ins. 10%	.17	136-31	Fuse - 4 Amp - Type 3 AG	.25
63-1841	22K Ohm 1/2 W Ins. 10%	.17			
63-1845	27K Ohm 1/2 W Ins. 10%	.17			
63-1862	68K Ohm 1/2 W Ins. 10% (4 required)	.17			
63-1873	120K Ohm 1/2 W Ins. 10% (4 required)	.17			

7F31 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-149	Line Cord & Plug	1.00	22-3099	40-70-80 Mfd. Electrolytic - 450V.	6.50
15-201	Fuseholder Cap	.30	22-3320	100 Mfd. Electrolytic - 25V.	
17-149	Cable Clamp	.05	43-420	Socket Terminal Housing	.35
22-12	.0015 Mfd.Disc - 500V.	.25	43-422	Socket Terminal Housing	.35
22-14	.0047 Mfd.Disc - 500V. (2 required)	.25	52-871	Shielded Lead	.50
22-17	.001 Mfd.Disc - 1KV.	.25	52-872	Shielded Lead	.50
22-2309	330 Mmf. Ceramic - 500V.	.25	54-473	Hex Nut (Mts. 62-23)	.05
22-2376	47 Mmf. Disc - 500V.	.25	57-3048	Socket Mounting Plate	
22-2774	.22 Mfd. Capacitor - 200V.	.35	62-23	Fuse Receptacle	.50
22-2781	.1 Mfd. Capacitor - 400V.	.35	63-1775	560 Ohm 1/2 W Ins. 10%	.17
22-2782	.1 Mfd. Capacitor - 600V. (4 required)	.45	63-1782	820 Ohm 1/2 W Ins. 10%	.17
22-2795	.047 Mfd. Capacitor - 200V. (3 required)	.25	63-1785	1K Ohm 1/2 W Ins. 10% (2 required)	.17
22-2807	.022 Mfd. Capacitor - 200V.	.25	63-1786	1K Ohm 1/2 W Ins. 20% (4 required)	.17
22-2812	.01 Mfd. Capacitor - 600V.	.30	63-1799	2.2K Ohm 1/2 W Ins. 10% (5 required)	.17

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
63-1803	1.7K Ohm 1/2 W Ins. 10%	.17	78-1089	Noval Molded Tube Socket (4 required)	.25
63-1806	3.3K Ohm 1/2 W Ins. 10% (2 required)	.17	83-1475	Insulating Strip	.03
63-1817	5.6K Ohm 1/2 W Ins. 10%	.17	83-2145	5Lug Terminal Strip	.10
63-1824	8.2K Ohm 1/2 W Ins. 10%	.17	83-2216	7Lug Terminal (7 required)	.15
63-1841	22K Ohm 1/2 W Ins. 10%	.17	83-2898	3Lug Terminal Strip (2 required)	.10
63-1845	27K Ohm 1/2 W Ins. 10% (2 required)	.17	86-334	Socket Terminal (6 used in 43-420 & 12 in 43-422)	.10
63-1862	68K Ohm 1/2 W Ins. 10% (4 required)	.17	93-1179	Rubber Washer (Mts. 62-23)	.03
63-1873	120K Ohm 1/2 W Ins. 10% (4 required)	.17	93-1036	Lockwasher	
63-1876	150K Ohm 1/2 W Ins. 10% (2 required)	.17	95-1691	Output Transformer	6.00
63-1891	330K Ohm 1/2 W Ins. 20% (4 required)	.17	95-1692	Output Transformer	6.00
63-1911	1 Megohm 1/2 W Ins. 10%	.17	95-1776	Power Transformer	
63-4405	560 Ohm 5 W WW 10%	.75	114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (2 Mt.ea. 95-1691 & 1692)	.03
63-4406	800 Ohm 8W WW 10%	.80	114-699	10-16 x 3/8 Hex.Washer Hd.Self-Tap. Screw (4 used on 95-1638)	.03
63-4630	2750 Ohm 10W 10%	.90	125-96	Strain Relief Grommet (used on 11-149)	
63-4722	63 Ohm 4W WW 5%	.65	136-31	Fuse - 4 Amp. - Type 3AG	
63-4468	Current Balance Control (2 required)	1.40	199-213	Shielded Paper Sleeve	
78-402	4 Contact Socket	.15			
78-755	Octal Tube Socket	.20			
78-846	Noval Wafer Tube Socket (2 required)	.35			
78-1058	A.C. Receptacle				

7F33 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-149	Line Cord & Plug	1.00	63-1862	68K Ohm 1/2 W Ins. 10% (4 required)	.17
15-201	Fuseholder Cap	.30	63-1873	120K Ohm 1/2 W Ins. 10% (4 required)	.17
17-149	Cable Clamp	.05	63-1876	150K Ohm 1/2 W Ins. 10% (2 required)	.17
22-12	.0015 Mfd. Disc - 500V.	.25	63-1891	330K Ohm 1/2 W Ins. 20% (4 required)	.17
22-14	.0047 Mfd. Disc - 500V.	.25	63-1911	1 Megohm 1/2 W Ins. 10%	.17
22-17	.001 Mfd. Disc - 1KV	.25	63-4405	560 Ohm 5W WW 10%	.75
22-2309	330 Mmf. Ceramic - 500V.	.25	63-4406	800 Ohm 8W WW 10%	.80
22-2376	47 Mmf. Disc - 500V.	.25	63-4630	2750 Ohm 10W Ins. 10%	.90
22-2777	.22 Mfd. Capacitor - 200V.	.35	63-4722	63 Ohm 4W WW 5%	.65
22-2781	.1 Mfd. Capacitor - 400V.	.35	63-4468	Current Balance Control (2 required)	1.40
22-2782	.1 Mfd. Capacitor - 600V. (4 required)	.45	78-402	4 Contact Socket	.15
22-2795	.047 Mfd. Capacitor - 200V. (2 required)	.25	78-755	Octal Tube Socket (5U4GB)	.20
22-2807	.022 Mfd. Capacitor - 200V.	.25	78-846	Noval Wafer Tube Socket (2 required) (12AX7)	.35
22-2812	.01 Mfd. Capacitor - 600V.	.30	78-1058	A C Receptacle	.30
22-2825	.0047 Mfd. Capacitor - 200V.	.25	78-1089	Noval Molded Tube Socket (4 required) (6BQ5)	.15
22-3099	40-70-80 Mfd. Electrolytic - 450V.	6.50	83-1475	Insulating Strip	.03
22-3320	100 Mfd. Electrolytic - 25V.		83-2639	3 Lug Terminal Strip (2 required)	.05
43-420	Socket Terminal Housing	.35	83-2216	7 Lug Terminal (6 required)	.15
43-422	Socket Terminal Housing	.35	83-2898	3 Lug Terminal Strip (2 required)	.10
52-871	Shielded Lead	.50	86-334	Socket Terminal (6 used in 43-420 & 12 in 43-422)	.10
52-872	Shielded Lead	.50	93-1036	Lockwasher (Mts. 62-23)	
54-473	Hex Nut (Mts. 62-23)	.05	93-1179	Rubber Washer (Mts. 62-23)	.03
57-3048	Socket Mounting Plate		95-1698	Output Transformer	6.00
62-23	Fuse Receptacle	.50	95-1699	Output Transformer	6.00
63-1775	560 Ohm 1/2 W Ins. 10%	.17	95-1776	Power Transformer	
63-1799	2.2 K Ohm 1/2 W Ins. 10%	.17	114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (2 Mt.ea. 95-1691 & 1692)	.03
63-1782	820 Ohm 1/2 W Ins. 10%	.17	114-699	10-16 x 3/8 Hex Washer Hd.Self-Tap. Screw (4 used on 95-1638)	.03
63-1785	1K Ohm 1/2 W Ins. 10% (2 required)	.17	125-96	Strain Relief Grommet(used on 11-149)	.10
63-1786	1K Ohm 1/2 W Ins. 20% (4 required)	.17	136-31	Fuse - 4 Amp. - type 3AG	.25
63-1799	2.2K Ohm 1/2 W Ins. 10%(4 required)	.17			
63-1806	3.3K Ohm 1/2 W Ins. 10% (2 required)	.17			
63-1817	5.6K Ohm 1/2 W Ins. 10%	.17			
63-1841	22K Ohm 1/2 W Ins. 10%	.17			
63-1845	27K Ohm 1/2 W Ins. 10%	.17			

9F24 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2386	Bandswitch Support Bracket (Pt. of 85-640)	.20	12-3002	Pointer Mtg.Bracket (3 required)	
12-2411	Capacitor Mounting Bracket	.20	12-3009	Dial Scale Support Bracket (2 required)	
12-2443	Bandswitch Support Bracket	.20	12-3019	Cover Bracket (Left)	
12-2637	Dial Scale Extension Bracket	.10	12-3030	Cover Bracket (Right)	
12-2661	Plate Support Bracket	.10	17-149	Cable Clamp	.05
12-2676	Background Support Bracket	.05	19-249	Coil Mounting Clip	.05
12-2807	Mtg. Bracket (43-332)	.10	20-355	FM Antenna Coil	.20

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
22-3	.01 Mfd. Disc - 500V. (9 required)	.30	63-1880	180K Ohm 1/2 W Ins. 10% (2 required)	.17
22-5	100 Mmf. Disc - 500V. (2 required)	.25	63-1882	220K Ohm 1/2 W Ins. 5%	.34
22-14	.0047 Mfd. Disc - 500V. (5 required)	.25	63-1883	220K Ohm 1/2 W Ins. 10%	.17
22-16	470 Mmf. Disc - 500V.	.25	63-1884	220K Ohm 1/2 W Ins. 20% (2 required)	.17
22-17	.001 Mfd. Disc - 1KV.	.25	63-1889	330K Ohm 1/2 W Ins. 5%	.34
22-18	.0022 Mfd. Disc - 500V. (6 required)	.25	63-1897	470K Ohm 1/2 W Ins. 10%	.17
22-1669	100 Mmf. Ceramic - 500V.	.25	63-1904	680K Ohm 1/2 W Ins. 10%	.17
22-1852	7.5 Mmf. Ceramic - 500V.	.25	63-1911	1 Megohm 1/2 W Ins. 10%	.17
22-1888	.001 Mfd. Ceramic - 500V. (2 required)	.25	63-1912	1 Megohm 1/2 W Ins. 10%	.17
22-2370	50 Mmf. Disc - 500V. (2 required)	.25	63-1925	2.2 Megohm 1/2 W Ins. 10% (2 required)	.17
22-2372	22 Mmf. Disc - 500V.	.25	63-1926	2.2 Megohm 1/2 W Ins. 20% (3 required)	.17
22-2703	220 Mmf. Ceramic - 500V. (3 required)	.25	63-1940	4.7 Megohm 1/2 W Ins. 20% (2 required)	.17
22-2732	100 Mmf. Feed-Thru - 500V. (4 required)	.30	63-1960	15 Megohm 1/2 W Ins. 10%	.17
22-2780	.1 Mfd. Capacitor - 200V. (2 required)	.30	63-4410	Dual Tone Control - Treble	2.75
22-2792	.047 Mfd. Capacitor - 200V. (4 required)	.30	63-4414	2K Ohm 10W 10%	.90
22-2793	.047 Mfd. Capacitor - 400V.	.35	63-4460	Dual Bass Tone Control & Switch	4.50
22-2794	.047 Mfd. Capacitor - 600V.	.35	63-4631	Dual Loudness Control	
22-2807	.022 Mfd. Capacitor - 200V. (2 required)	.25	63-4632	3 Section Balance Control	
22-2809	.022 Mfd. Capacitor - 600V.	.30	63-4725	Dual Presence Control	
22-2811	.01 Mfd. Capacitor - 400V.	.25	73-115	8-32 x 3/8 Slab Hd. Set Screw-Cuppoint (2 Pt. of S-40695)	.04
22-2819	.0068 Mfd. Capacitor - 200V. (2 required)	.30	78-788	Noval Wafer Socket (2 required) (6CG7) 12AU7)	.40
22-2827	.0047 Mfd. Capacitor - 600V.				
22-2831	.0033 Mfd. Capacitor - 200V. (2 required)				
22-2863	33 Mmf. Disc - 500V.	.25	78-850	Noval Molded Socket (2 required) (12AT7)	
22-2927	56 Mmf. Disc - 500V.	.25	78-953	Noval Wafer Socket (6T8)	.15
22-2939	680 Mmf. Disc - 500V. (5 required)	.25	78-1073	Wafer Socket (3 required) (6BAG-1st I.F.) (6BJ6) (6AU6)	
22-2944	3 Section Variable	4.25			
22-2976	220 Mmf. Disc - 500V.	.30	78-1099	3 Contact Socket	.20
22-3031	.82 Mmf. Gimmick - 500V.		78-1119	Dual Pilot Light Socket & Wire	.60
22-3139	20 Mmf. Disc - 500V.		78-1122	4 Contact Socket	.15
22-3231	19 Mmf. Disc - 500V.	.25	78-1143	Wafer Socket (6BA6 - 2nd I.F.)	.20
22-3302	10 Mfd. Electrolytic - 400V.	1.75	78-1207	Dual Pilot Light Socket & Wire	
26-684	Dial Scale		80-69	Drive Cord Tension Spring (Pt. of S-45586)	.15
43-417	Socket Terminal Housing (Male)	.25	80-209	Drive Cord Tension Spring (Pt. of S-40013)	.03
43-419	Socket Terminal Housing (Male)	.35	80-444	Tuner Arm Tension Spring	.05
43-332	Socket Housing	.15	80-780	Iron Core Tension Spring (2 required)	.05
44-33	Connection Jack (2 Pt. of S-44775)	.15	80-1091	Dial Cord Tension Spring (Pt. of S-44151)	.08
52-928	2 Conductor Shielded Lead		80-1142	Ground Spring	.20
54-139	3/8 - 32 x 9/16 Palnut (1 Mts. ea. 63-4410, 4460, 4631, 4632 & 4725)	.03	80-1140	Drive Cord Tension Spring (1 Pt. of ea. S-50776)	.10
54-271	6-32 x 1/4 Palnut (2 used on 95-1150 & 1 ea. on S-44785, 95-1102, 95-1153 & 95-1251)	.03	80-1333	Tuner Arm Stop Spring	.10
57-3035	Tone, Presence Control Escutcheon		83-1475	Armite Strip	.03
57-3036	Control Escutcheon Mtg. Plate		83-1884	Antenna Terminal Strip	.30
59-379	Dial Pointer		83-2132	Single Lug Terminal Strip	.05
59-382	Treble Indicator Pointer		83-2135	4 Lug Terminal Strip (2 required)	.10
59-383	Presence Indicator Pointer		83-2307	4 Lug Terminal Strip (2 required)	.10
59-384	Bass Indicator Pointer		83-2522	6 Lug Terminal Strip	.10
63-1573	2.7K Ohm 1W Ins. 10%	.25	83-2612	2 Lug Terminal Strip (2 required)	.05
63-1723	33 Ohm 1/2 W Ins. 20%	.17	83-2617	6 Lug Terminal Strip	.10
63-1730	47 Ohm 1/2 W Ins. 20%	.17	83-2618	8 Lug Terminal Strip	.10
63-1744	100 Ohm 1/2 W Ins. 20%	.17	83-2627	2 Lug Terminal Strip	
63-1757	220 Ohm 1/2 W Ins. 10%	.17	83-2628	Single Lug Terminal Strip	
63-1758	220 Ohm 1/2 W Ins. 20% (3 required)	.17	83-2639	3 Lug Terminal Strip	.05
63-1772	470 Ohm 1/2 W Ins. 20%	.17	83-2712	Terminal Strip	.20
63-1779	680 Ohm 1/2 W Ins. 20%	.17	83-2963	4 Lug Terminal Strip	.10
63-1785	1K Ohm 1/2 W Ins. 10%	.17	83-2964	6 Lug Terminal Strip	.10
63-1786	1K Ohm 1/3 W Ins. 20%	.17	83-3007	Insulating Strip (Pt. of S-44785)	.05
63-1796	1.8K Ohm 1/2 W Ins. 10%	.17	83-3353	2 Lug Terminal Strip (Pt. of S-41812)	.10
63-1799	2.2K Ohm 1/2 W Ins. 10% (2 required)	.17	83-3477	8 Lug Terminal Strip	
63-1800	2.2K Ohm 1/2 W Ins. 20%	.17	83-3523	4 Lug Terminal Strip	
63-1803	2.7K Ohm 1/2 W Ins. 10% (2 required)	.17	85-640	Bandswitch	9.00
63-1827	10K Ohm 1/2 W Ins. 10% (2 required)	.17	85-676	Monaural-Stereo Switch	
63-1835	15K Ohm 1/2 W Ins. 20%	.17	86-303	Terminal (3 required)	.04
63-1837	18K Ohm 1/2 W Ins. 5%	.34	86-334	Socket Terminal (6 used in 43-417 & 11 used in 43-419)	.10
63-1842	22K Ohm 1/2 W Ins. 20%	.17	93-1310	Steel Washer	
63-1844	27K Ohm 1/2 W Ins. 5%	.34	93-1359	Felt Washer (2 required)	.03
63-1855	47K Ohm 1/2 W Ins. 10%	.17	94-946	R.F. Plate Mounting Bushing (4 required)	.03
63-1856	47K Ohm 1/2 W Ins. 20%	.17	95-1102	3rd I.F. Transformer (BC)	3.00
63-1859	56K Ohm 1/2 W Ins. 10%	.17	95-1150	1st & 3rd I.F. Transformer-FM (2 required)	3.50
63-1862	68K Ohm 1/2 W Ins. 10% (3 required)	.17	95-1153	Discriminator Transformer (FM)	3.50
63-1866	82K Ohm 1/2 W Ins. 10% (2 required)	.17	95-1251	2nd I.F. Transformer (FM & BC)	3.00
63-1869	100K Ohm 1/2 W Ins. 10% (2 required)	.17	95-1549	1st I.F. Transformer (BC)	1.50
63-1870	100K Ohm 1/2 W Ins. 20% (2 required)	.17	100-221	Pilot Light Bulb - type #45	.15
63-1876	150K Ohm 1/2 W Ins. 10% (5 required)	.17	105-42	R/C Network	.50

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
112-793	6-20 x 1/4 Phils.Rd.Hd.Self-Tap. Screw (2 used on 85-676)		126-956	Pilot Light Shield (2 required)	
112-1327	8-18 x 5/16 Phils.Rd.Hd.Self-Tap. Screw (joins 12-2807 & 83-3523)	.03	148-149	Tuner Arm	.50
112-1328	6-20 x 1/2 Phils.Rd.Hd.Self-Tap. Screw (5 required)	.03	149-64	Iron Core & Spring (2 required)	.75
113-8	6-32 x 1/4 x 1/4 Hex.Hd.Mach.Screw- lockwasher Att. (6 required)	.03	149-211	Iron Core (1 Pt. of ea. S-41087 & 41088)	.10
113-10	6-32 x 3/16 x 1/4 Hex.Hd.Mach.Screw lockwasher Att. (4 used on 22-2944)	.03	159-115	Plug Button	
114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-tap. Screw (1 used on 12-2676, 2 used on ea. 12-2661 & 12-3009 & 3 on S-50455)	.03	188-148	Retaining Ring (2 used on S-44153)	
114-180	6-20 x 1/4 x 1/4 Hex.Hd.Self-tap. Screw (used on S 44785)	.03	188-177	Clamping Ring (1 Pt. of ea. S-50453)	.03
114-200	6-32 x 5/16 x 1/4 Jex.Hd.Self-Tap. Screw (2 required)	.03	188-221	Retaining Ring (Pt. of S-44244)	.04
114-643	6-20 x 5/8 x 1/4 Hex.Hd.Self-tap. Screw(4 required)	.03	S-15691	F M Oscillator Coil	.50
114-652	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (2 used on S-50452)	.03	S-15743	F M Detector Coil	.80
114-717	4-24 x 7/32 x 3/16 Hex.Hd.Self-Tap. Screw		S-18812	Loop Loading Coil	.80
125-17	Rubber Grommet (4 required)	.03	S-40013	Drive Cord & Eyelet Assem.- Idler	.15
125-73	Rubber Grommet (2 required)	.10	S-40695	Bushing, Cam & Bushing Assem.	1.25
126-797	Tube Shield	.10	S-41087	Broadcast Oscillator Coil	1.00
126-959	Pilot Light Shield (2 required)		S-41088	Broadcast Detector Coil	1.00
			S-41812	Oscillator Shield & Terminal Assembly	.25
			S-44151	Drive Cord & Eyelet Assem. = Dial Pointer	.15
			S-44153	Pulley & Shaft Assem.	.60
			S-44244	Tuning Shaft & Pulley Assem.	.75
			S-44775	Stereo Jack & Bracket Assem.	.75
			S-44785	Shield Cover, Braid, Lug & Strip Assem.	.50
			S-45586	Drive Cord & Eyelet Assem.-Tuning	.20
			S-50452	Idler Pulley & Strip Assem.	
			S-50453	Pulley & Ring Assem.(3 required) (Presence & Tone Control)	
			S-50455	Plate, Strip, Bushing & Stud Assem.	

9F25 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2386	Bandswitch Support Bracket (Pt. of 85-640)	.20	22-2927	56 Mmf. Disc - 500V.	.25
12-2411	Capacitor Mounting Bracket	.20	22-2939	680 Mmf. Disc - 500V. (3 required)	.25
12-2443	Bandswitch Support Bracket (Pt. of 85-640)	.20	22-2944	3 Section Variable	4.25
12-2637	Dial Scale Extension Bracket	.10	22-2976	220 Mmf. Disc - 500V.	.30
12-2661	Plate Support Bracket	.10	22-3031	.82 Mmf. Gimmick - 500V.	.25
12-2676	Background Support Bracket	.05	22-3231	19 Mmf. Disc - 500V.	.25
12-2807	Mounting Bracket (Mts. 43-332)	.10	22-3255	330 Mmf. Disc - 500V. (2 required)	.25
12-3002	Pointer Mounting Bracket (3 required)		22-3302	10 fd. Electrolytic - 400V.	1.75
12-3009	Dial Scale Support Bracket		26-684	Dial Scale	
12-3019	Cover Bracket (Left)		43-332	Socket Housing	.15
12-3030	Cover Bracket (Right)		43-417	Socket Terminal Housing (Male)	.25
17-149	Cable Clamp	.05	43-419	Socket Terminal Housing (Male)	.35
19-249	Coil Mounting Clip (2 required)	.05	44-33	Connector Jack (2 Pt. of S-44775)	.15
20-355	F M Antenna Coil	.20	52-870	2 Conductor Shielded Lead	.65
22-3	.01 Mfd.Disc - 500V. (9 required)	.30	54-139	3/8 x 32 x 9/16 Palnut (1 Mts.ea. 63-4410, 4460, 4631, 4632 & 4725)	.03
22-5	100 Mmf. Disc - 500V. (2 required)	.25	54-271	6-32 x 1/4 Palnut (1 used on ea. S-44785, 95-1102, 95-1153 & 1251 & 2 on 95-1150)	.03
22-13	.0033 Mfd. Disc - 500V.(2 required)		57-3035	Tone-Presence Control Escutcheon	
22-14	.0047 Mfd. Disc - 500V.(4 required)	.25	57-3036	Control Escutcheon Mtg.Plate	
22-16	470 Mmf.Disc -500V.	.25	59-382	Treble Indicator Pointer	
22-17	.001 Mfd. Disc - 1 KV	.25	59-383	Presence Indicator Point er	
22-18	.0022 Mfd.Disc - 500V. (5 required)	.25	59-384	Bass Indicator Pointer	
22-1483	20 Mfd. Electrolytic - 10V.	1.00	63-1573	2.7K Ohm 1W Ins. 10%	.25
22-1669	100 Mmf. Ceramic - 500V.	.25	63-1723	33 Ohm 1/2 W Ins. 20%	.17
22-1852	7.5 Mmf Ceramic - 500V.	.25	63-1730	47 Ohm 1/2 W Ins. 20%	.17
22-1888	.0001 Mfd. Ceramic - 500V.(2 required)	.25	63-1744	100 Ohm 1/2 W Ins. 20%	.17
22-2302	470 Mmf. Ceramic - 500V.	.25	63-1757	220 Ohm 1/2 W Ins. 10%	.17
22-2370	50 Mmf. Disc - 500V. (2 required)	.25	63-1758	220 Ohm 1/2 W Ins. 20%(3 required)	.17
22-2372	22 Mmf. Disc - 500V.	.25	63-1772	470 Ohm 1/2 W Ins. 20%	.17
22-2665	68 Mmf. Mica - 500V.	.20	63-1779	680 Ohm 1/2 W Ins. 20%	.17
22-2703	220 Mmf.Disc - 500V. (2 required)	.25	63-1785	1K Ohm 1/2 W Ins. 10%	.17
22-2704	.0068 Mfd. Disc - 500V. (2 required)	.30	63-1786	1K Ohm 1/2 W Ins. 20%	.17
22-2732	1000 Mmf. Feed-Thru - 500V.(4 required)	.30	63-1789	1.2K Ohm 1/2 W Ins. 10%	.17
22-2780	.1 Mfd. Capacitor - 200V. (2 required)	.30	63-1796	1.8K Ohm 1/2 W Ins. 10%	.17
22-2792	.047 Mfd. Capacitor - 200V.(4 required)	.30	63-1799	2.2K Ohm 1/2 W Ins. 10% (2 requires)	.17
22-2793	.047 Mfd. Capacitor - 400V.	.35	63-1800	2.2K Ohm 1/2 W Ins. 20%	.17
22-2794	.047 Mfd. Capacitor - 600V.	.35	63-1827	10K Ohm 1/2 W Ins. 10% (2 required)	.17
22-2806	.022 Mfd. Capacitor - 600V.	.30	63-1835	15K Ohm 1/2 W Ins. 20%	.17
22-2811	.01 Mfd. Capacitor - 400V.	.25	63-1837	18K Ohm 1/2 W Ins. 5%	.34
22-2827	.0047 Mfd. Capacitor - 600V-		63-1842	22K Ohm 1/2 W Ins. 20%	.17
22-2831	.0033 Mfd. Capacitor - 200V.(2 required)		63-1844	27K Ohm 1/2 W Ins. 5%	.34
22-2863	33 Mmf. Disc - 500V.	.25			

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
63-1856	47K Ohm 1/2 W Ins. 20%	.17	86-334	Socket Terminal (6 used in 43-417 & 11 in 43-419)	.10
63-1862	68K Ohm 1/2 W Ins. 10% (2 required)	.17	93-1310	Steel Washer	
63-1866	82K Ohm 1/2 W Ins. 10% (4 required)	.17	93-1359	Felt Washer (2 required)	.03
63-1869	100K Ohm 1/2 W Ins. 10%	.17	94-946	R.F. Plate Mounting Bushing (4 required)	.03
63-1870	100K Ohm 1/2 W Ins. 20% (2 required)	.17	95-1102	3rd I.F. Transformer (BC)	3.00
63-1876	150K Ohm 1/2 W Ins. 10% (3 required)	.17	95-1150	3rd I.F. Transformer - 1st I.F. Transformer (FM) (2 required)	3.50
63-1880	180K Ohm 1/2 W Ins. 10% (3 required)	.17	95-1153	Discriminator Transformer (FM)	3.50
63-1882	220K Ohm 1/2 W Ins. 5%	.34	95-1251	2nd I.F. Transformer (FM & BC)	3.00
63-1883	220K Ohm 1/2 W Ins. 10%	.17	95-1549	1st I.F. Transformer (BC)	1.50
63-1884	220K Ohm 1/2 W Ins. 20% (2 required)	.17	100-221	Pilot Light Bulb - type #45	.15
63-1887	270K Ohm 1/2 W Ins. 10% (3 required)	.17	105-42	R/C Network	.50
63-1889	330K Ohm 1/2 W Ins. 5%	.34	112-793	6-20 x 1/4 Phils.Rd.Hd.Self-Tap. Screw (2 used on 85-676)	
63-1911	1 Megohm 1/2 W Ins. 10%	.17	112-1327	8-18 x 5/16 Phils.Rd.Hd.Self-Tap. Screw (used on 83-3523)	.03
63-1912	1 Megohm 1/3 W Ins. 29%	.17	112-1328	6-20 x 1/2 Phils.Rd.Hd.Self-Tap. Screw (5 required)	.03
63-1925	2.2 Megohm 1/2 W Ins. 10% (2 required)	.17	113-8	6-32 x 1/4 x 1/4 Hex.Hd.Mach.Screw-lockwasher Att. (6 required)	.03
63-1926	2.2 Megohm 1/2 W Ins. 20% (3 required)	.17	113-10	6-32 x 3/16 x 1/4 Hex.Hd.Mach.Screw-lockwasher Att. (4 used on 22-2944)	.03
63-1940	4.7 Megohm 1/2 W Ins. 20% (2 required)	.17	114-78	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (1 used on 12-2676, 2 on ea. 12-2660 & 2661, & 3 on S-50455)	.03
63-1960	15 Megohm 1/2 W Ins. 10%	.17	114-180	6-20 x 1/4 x 1/4 Hex.Hd.Self-Tap. Screw (used on S-44785)	.03
63-4410	Dual Tone Control - Treble	2.75	114-200	6-32 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (2 required)	.03
63-4414	2K Ohm 10W 10%	.90	114-643	6-20 x 5/8 x 1/4 Hex.Hd.Self-Tap. Screw (4 required)	.03
63-4460	Dual Bass Tone Control & Switch	4.50	114-652	8-18 x 5/16 x 1/4 Hex.Hd.Self-Tap. Screw (2 used on S-50452)	.03
63-4631	Dual Loudness Control	2.75	114-717	4-24 x 7/32 x 3/16 Hex.Hd.Self-Tap. Screw	
63-4632	3 Section Balance Control	4.50	125-17	Rubber Grommet (4 required)	.03
63-4725	Dual Presence Control		125-73	Rubber Grommet (2 required)	.10
73-115	8-3.2 x 3/10 Slab Hd.Set Screw - cuppoint (2 Pt. of S-4095)	.04	126-797	Tube Shield	.10
78-788	Nov'al Wafer Tube Socket (2 required)	.40	126-959	Pilot Light Shield (2 required)	
78-850	Nov'al Molded Tube Socket (2 required)	.40	126-956	Pilot Light Shield (2 required)	
78-953	Nov'al Wafer Tube Socket	.25	148-149	Tuner Arm	.50
78-1073	7 Contact Wafer Tube Socket (3 required)	.25	149-64	Iron Core & Spring (2 required)	.75
78-1099	3 Contact Socket	.20	149-211	Iron Core (1 Pt. of ea. S-41087 & 41088)	.10
78-1119	Dual Pilot Light Socket & Wire	.60	159-115	Plug Button	
78-1122	4 Contact Socket	.15	188-148	Retaining Ring (2 used on S-44153)	.03
78-1143	Contact Wafer Tube Socket	.20	188-177	Clamping Ring (1 Pt. of ea. S-50453)	.03
78-1207	Dual Pilot Light Socket & Wire		188-221	Retaining Ring (used on S-44244)	.04
80-69	Drive Cord Tension Spring (Pt.of S-45586)	.15	S-15691	F M Oscillator Coil	.50
80-209	Drive Cord Tension Spring (Pt.of S-40013)	.03	S-15743	F M Detection Coil	.80
80-444	Tuner Arm Tension Spring	.05	S-18812	Loop Loading Coil	.80
80-780	Iron Core Tension Spring	.05	S-40013	Drive Cord & Eyelet - Adler	.15
80-1091	Dial Cord Tension Spring	.08	S-40695	Bushing, Cam & Pulley Assem.	1.25
80-1142	Ground Spring	.20	S-41087	Broadcast Oscillator Coil	1.00
80-1140	Drive Cord Tension Spring(3 required)	.10	S-41088	Broadcast Detector Coil	1.00
80-1333	Tuner Arm Stop Spring	.10	S-41812	Oscillator Shield & Terminal Strip Assem.	.25
83-1475	Armite Strip	.03	S-44153	Pulley & Shaft Assem.	.60
83-1884	Antenna Terminal Strip	.30	S-44244	Tuning Shaft & Pulley Assem.	.75
83-2132	Single Lug Terminal Strip	.05	S-44775	Stereo Jack & Bracket Assem.	.75
83-2135	4 Lug Terminal Strip (2 required)	.10	S-44785	Shield Cover, Braid, Lug & Strip Assem.	.50
83-2307	4 Lug Terminal Strip (2 required)	.10	S-45586	Drive Cord & Eyelet Assem.-Tuning	
83-2522	6 Lug Terminal Strip	.10	S-50452	Idler Pulley & Strip Assem.	
83-2612	2 Lug Terminal Strip (2 required)	.05	S-50453	Pulley & Ring Assem.(Presence & Tone Control)	
83-2617	6 Lug Terminal Strip	.10			
83-2618	8 Lug Terminal Strip	.10			
83-2627	2 Lug Terminal Strip	.05			
83-2628	Single Lug Terminal Strip	.05			
83-2639	3 Lug Terminal Strip	.05			
83-2712	Terminal Strip (Loop Antenna)	.20			
83-2963	4 Lug Terminal Strip	.10			
83-2964	6 Lug Terminal Strip	.10			
83-3353	2 Lug Terminal Strip (Pt.of S-41812)	.10			
83-3477	8 Lug Terminal Strip				
83-3523	4 Lug Terminal Strip				
85-640	Bandswitch	9.00			
85-676	Monaural-Stereo Switch				
86-303	Terminal (3 required)	.04			

9F26 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
11-148	Line Cord & Plug	.90	12-3002	Pointer Mounting Bracket (3 required)	
12-1406	Tuner Arm Pivot Bracket (2 required)	.05	12-3009	Dial Scale Support Bracket (2 required)	
12-2386	Bandswitch Support Bracket(2 Pt.of 85-681)	.20	12-3019	Cover Bracket (Left)	
12-2637	Dial Scale Extension Bracket	.10	12-3030	Cover Bracket (Right)	
12-2661	Plate Support Bracket	.10	19-249	Coil Mounting Clip	.05
12-2676	Background Support Bracket	.05	20-337	R F Choke Coil (2 required)	.25

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
20-682	F M Antenna Coil	.25	78-788	Noval Wafer Socket (12AX7)	.40
22-3	.01 Mfd. Disc - 500V. (12 required)	.30	78-846	Noval Wafer Socket (12AU7)	.35
22-5	100 Mmf. Disc - 500V. (3 required)	.25	78-850	Noval Molded Socket (12AT7)	.40
22-9	100 Mmf. Disc - 500V. (2 required)	.25	78-916	Wafer Socket (6BJ6)	.15
22-12	.0015 Mfd. Disc - 500V.	.25	78-1074	Noval Molded Socket (6AB4)	.25
22-14	.0047 Mfd. Disc - 500V.	.25	78-1073	Wafer Socket (6AU6) (6BA6-1st I.F.)	.25
22-17	.001 Mfd. Disc - 1KV (2 required)	.25		(2 required)	.25
22-18	.0022 Mfd. Disc - 500V. (2 required)	.25	78-1099	3 Contact Socket	.20
22-1156	40 Mfd. Electrolytic - 25V.		78-1119	Dual Pilot Light Socket & Wire	.60
22-1766	.68 Mmf. Gimmick - 500V.	.20	78-1122	4 Contact Socket	.15
22-1852	2.5 Mmf. Ceramic - 500V.	.25	78-1142	Noval Wafer Socket (6BC7)	.25
22-1888	.001 Mfd. Ceramic - 500V. (3 required)	.25	78-1143	Wafer Socket (6BA6 - 2nd I.F.)	.20
22-2370	50 Mmf. Disc - 500V.	.25	78-1207	Dual Pilot Light Socket & Wire	
22-2372	22 Mmf. Disc - 500V.	.25	80-69	Drive Cord Tension Spring (used on S-45586)	.15
22-2376	47 Mmf. Disc - 500V. (2 required)	.25	80-209	Drive Cord Tension Spring (used on S-40013)	.03
22-2655	.01 Mfd. Disc - 1400V.	.50	80-444	Tuner Arm Tension Spring	.05
22-2782	.1 Mfd. Capacitor - 600V. (2 required)	.45	80-780	Iron Core Tension Spring (2 required)	.05
22-2792	.047 Mfd. Capacitor - 200V. (3 required)	.30	80-1257	Limiter Spring	.10
22-2794	.047 Mfd. Capacitor - 600V. (4 required)	.35	80-1091	Dial Cord Tension Spring (used on S-44151)	.08
22-2777	.22 Mfd. Capacitor - 200V.	.35	80-1142	Ground Spring	.20
22-2825	.0047 Mfd. Capacitor - 200V. (4 required)	.25	80-1140	Drive Cord Tension Spring	
22-2831	.0033 Mfd. Capacitor - 200V. (2 required)			(1 used on ea. S-50776)	.10
22-2875	150 Mmf. Disc - 500V. (2 required)	.25	83-2123	Antenna Terminal Strip	.25
22-2943	10 Mfd. Electrolytic - 350V.	1.85	83-2132	Single Lug Terminal Strip	.05
22-3019	3 Section Variable	3.50	83-2135	4 Lug Terminal Strip	.10
22-3231	19 Mmf. Disc - 500V.	.25	83-2216	7 Lug Terminal Strip	.15
26-684	Dial Scale		83-2307	4 Lug Terminal Strip	.10
43-422	Socket Terminal Housing	.35	83-2627	2 Lug Terminal Strip	.05
52-807	Shielded Lead (A.C. Switch)	.40	83-2639	3 Lug Terminal Strip (5 required)	.05
54-139	3/8 - 32 x 9/16 Palnut (1 Mts. ea.)		83-2715	Terminal Strip (Loop Antenna)	.05
	63-4460, 4725, 4732 & 4735)	.03	83-2963	4 Lug Terminal Strip	.10
54-140	3/8 x 9/16 Hex. Nut (Mts. 63-4631)	.06	83-2965	7 Lug Terminal Strip	.10
54-271	6-32 x 1/4 Palnut (1 used on ea. 95-1102, 1153, 1250 & 1251, & 2 on 95-1150)	.03	83-3477	8 Lug Terminal Strip	
57-3035	Tone-Presence Control Escutcheon		85-681	Bandswitch	
57-3036	Control Escutcheon Mtg. Plate		85-676	Monaural-Stereo Switch	
58-169	7 Prong Plug (Pt. of S-51082)	.20	86-334	Socket Terminal (11 used on 43-422)	.10
58-242	4 Prong Plug (Pt. of S-50460)	.15	93-1310	Steel Washer	
59-379	Dial Pointer		93-1359	Felt Washer (2 required)	.03
59-382	Treble Indicator Pointer		94-946	R.F. Plate Mounting Bushing	.03
59-383	Presence Indicator Pointer		95-1102	3rd I.F. Transformer (BC)	3.00
59-384	Bass Indicator Pointer		95-1150	1st I.F. Transformer & 3rd I.F. Transformer (FM) (2 required)	3.50
63-1216	10K Ohm 1W Ins. 20%	.25	95-1153	Discriminator Transformer (FM)	3.50
63-1730	47 Ohm 1/2 W Ins. 20%	.17	95-1250	1st I.F. Transformer (BC)	3.00
63-1743	100 Ohm 1/2 W Ins. 10%	.17	95-1251	2nd I.F. Transformer (FM & BC)	3.00
63-1758	220 Ohm 1/2 W Ins. 20% (6 required)	.17	100-221	Pilot Light Bulb	.15
63-1778	680 Ohm 1/2 W Ins. 10%	.17	105-42	R/C Network	.50
63-1786	1K Ohm 1/2 W Ins. 20%	.17	112-793	6-20 x 1/4 Phils. Rd. Hd. Self-Tap. Screw (2 used on 85-676)	
63-1789	1.2K Ohm 1/2 W Ins. 10%	.17	112-1328	6-20 x 1/2 Phils. Rd. Hd. Self-Tap. Screw (5 required)	.03
63-1796	1.8K Ohm 1/2 W Ins. 10%	.17	113-8	6-32 x 1/4 x 1/4 Hex. Hd. Mach. Screw-lockwasher Att. (6 required)	.03
63-1800	2.2K Ohm 1/2 W Ins. 20%	.17	113-10	6-32 x 3/16 x 1/4 (6 used on 22-3019)	.03
63-1803	2.7K Ohm 1/2 W Ins. 10% (2 required)	.17	114-26	8-18 x 1/4 x 1/4 Hex. Hd. Self-Tap. Screw (6 Mt. S-50648)	.03
63-1827	10K Ohm 1/2 W Ins. 10%	.17	114-78	8-18 x 5/16 x 1/4 Hex. Hd. Self-Tap. Screw (1 used on 12-2676, 2 on ea. 12-2661 & 3009, & 3 on S-50455)	.03
63-1835	15K Ohm 1/2 W Ins. 20%	.17	114-643	6-20 x 5/8 x 1/4 Hex. Hd. Self-Tap. Screw	.03
63-1841	22K Ohm 1/2 W Ins. 10%	.17	114-652	8-18 x 5/16 x 1/4 Hex. Hd. Self-Tap. Screw (2 required)	.03
63-1848	33K Ohm 1/2 W Ins. 10% (5 required)	.17	114-717	4-24 x 7/32 x 3/16 Hex. Hd. Self-Tap. Screw	
63-1855	47K Ohm 1/2 W Ins. 10% (2 required)	.17	125-17	Rubber Grommet (4 required)	.03
63-1856	47K Ohm 1/2 W Ins. 20%	.17	125-73	Rubber Grommet (1 used on ea. S-15691 & 15743)	.10
63-1866	82K Ohm 1/2 W Ins. 10% (4 required)	.17	125-96	Strain Relief Grommet	.10
63-1869	100K Ohm 1/2 W Ins. 10%	.17	126-622	Tube Shield	.20
63-1870	100K Ohm 1/2 W Ins. 20% (4 required)	.17	126-797	Tube Shield (2 required)	.10
63-1876	150K Ohm 1/2 W Ins. 10% (4 required)	.17	126-956	Pilot Light Shield (2 required)	
63-1884	220K Ohm 1/2 W Ins. 20%	.17	126-959	Pilot Light Shield (2 required)	
63-1901	560K Ohm 1/2 W Ins. 10% (5 required)	.17	148-149	Tuner Arm	.50
63-1911	1 Megohm 1/2 W Ins. 10%	.17	149-64	Iron Core & Spring (2 required)	.75
63-1912	1 Megohm 1/2 W Ins. 20%	.17	149-211	Iron Core (Pt. of S-46288)	.10
63-1925	2.2 Megohm 1/2 W Ins. 10% (4 required)	.17	188-148	Retaining Ring (2 used on S-44153)	.03
63-1926	2.2 Megohm 1/2 W Ins. 20% (3 required)	.17			
63-1940	4.7 Megohm 1/2 W Ins. 20% (2 required)	.17			
63-4395	2.2K Ohm 10W 10%	.90			
63-4414	2K Ohm 10W 10%	.90			
63-4460	Dual Bass Tone Control & Switch	4.50			
63-4631	Dual Loudness Control	2.75			
63-4725	Dual Presence Control				
63-4732	Balance Control				
63-4735	Dual Tone Control - Treble				

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
188-177	Clamping Ring (1 Pt. of ea. S-50453)	.03	S-45586	Drive Cord & Eyelet Assem.-Tuning	.20
188-221	Retaining Ring (used on S-44244)	.04	S-46288	Broadcast Oscillator Coil	1.00
S-15691	FMC Oscillator Coil	.50	S-50452	Idler Pulley & Strip Assem.	
S-15743	FMC Detector Coil	.80	S-50453	Pulley & Ring Assem. (Presence & Tone Control) (3 required)	
S-40013	Drive Cord & Eyelet Assem.	.15	S-50455	Plate, Strip, Bushing & Stud Assem.	
S-40695	Bushing, Cam & Pulley Assem.	1.25	S-50460	Shorting Plug Assem.	
S-44151	Drive Cord & Eyelet Assem.-Dial Pointer	.15	S-50648	Chassis Bottom Plate & Spring Assem.	
S-44153	Pulley & Shaft Assem.	.60	S-50776	Drive Cord & Eyelet Assem. (3 required)	
S-44244	Turning Shaft & Pulley Assem.	.75	S-51082	Plug & Wire Assembly	
S-45360	Bandswitch Shield & Terminal Strip Assem.	.50			

CABINET PARTS

SFD660 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
14-2890C	Table Cabinet		112-1200	6-18 x 7/8 Phils. Truss Washer Hd. Self-Tap.Screw (4 used on 14-2890C)	.05
16-1675	Packing Carton		112-1202	10-32 x 13/16 Phils.Flat Hd.Mach.Screw - washer att.(4 mt. 5D20)	.10
19-169	Record Changer Mtg.Clip (2 used)	.10	112-1226	Record Chgr.Mtg.Screw (2 used)	.20
19-346	Mounting Clip (used on S-46112)	.30	114-329	6-18 x 3/8 x 1/4 Hex.Hd.Self-Tap Screw (2 used on ea. S-23829 & 5D20)	.03
24-1000	Chassis Cover		114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap.Screw (2 used on 19-346)	.03
36-244	Cabinet Handle (pt. of 14-2890C)		142-102	Dual Pickup Cartridge (pt. of 169-116)	
40-157	Lid Support Hinge (pt. of 14-2890C)	1.30	169-116	4 Speed Record Changer	
46-1813	Loudness & Treble Tone Control Knob(2)	.15	171-16	Pilot Light Lens (pt. of 14-2890C)	.25
49-849	7 1/2" PM Speaker	9.00	188-54	Knob Clamping Ring (1 pt. of ea. S-43480 & 47867)	.03
54-10	8-32 x 1/4 Hex.Nut (4 Pt. of 14-2890C)	.03	202-1552	Instruction Book	
54-424	8-32 x 11/32 Hex. Palnut (4 mt. 49-849)	.03	S-23829	Tweeter Speaker	1.10
70-215	6 x 3/8 Phils. Rd.Hd.Wood Screw (7 mt. 24-1000)	.04	S-45377	Tuning Knob & Spring Assem.	.75
80-1003	Knob Retaining Spring (pt. of S-45377)	.10	S-46112	45 R.P.M. Record Adapter	5.00
83-765	Arm ite Strip (2 used)	.03	S-43480	Knob & Ring Assem. (Bass)	.25
83-1475	Arm ite Strip	.03	S-47867	Knob & Ring Assem. (Radio - Phono)	.50
83-2535	Phono Shipping Strip (2 used)	.03			
86-254	Terminal (4 used)	.05			
112-788	8-32 x 1 1/8 Swedge Hd.Mach.Screw (4 pt. of 14-2890C)	.03			

SFF2500 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
14-3193	Cons ole Cabinet - Model SFF2500W		57-2498	Emblem Plate (Pt. of cabinet)	.30
14-3194	Cons ole Cabinet - Model SFF2500R		57-2561	Name Plate - Stereophonic (Pt. of cabinet)	1.00
14-3195	Cons ole Cabinet - Model SFF2500E		57-2864	Shield Plate	.20
16-1779	Packing Carton		57-3001	Control Panel	
19-169	Retaining Clip (2 used on 169-127)		72-136	4 x 3/8 Phils. Flat Head Wood Screw (2 used on 57-3001)	.04
19-346	Mounting Clip (Mts. S-46112)	.30	83-2790	Phono Shipping Strip (2 required)	.03
22-3379	8 Mfd. Electrolytic 15VAC (2 required)		83-3418	Control Panel Trim Strip	.30
40-202	Lid Support Hinge (Pt. of 14-3193 & 3194)	.60	83-3419	Locking Strip	
40-203	Lid Support Hinge (Pt. of 14-3195)	.60	86-304	Connector Terminal (6 required)	.05
40-233	Lid Hinge (2 Pt. of 14-3193 & 3194)	.60	86-333	Connector Terminal (10 required)	.03
40-234	Lid Hinge (2 Pt. of 14-3195)	.60	96-300	Cabinet Leg (4 Pt. of 14-3193)	
46-1997	Volume Control Knob (Stereo)	.50	96-301	Cabinet Leg (4 Pt. of 14-3194)	
46-2263	Tone Control Knob (2 required)	.50	96-302	Cabinet Leg (4 Pt. of 14-3195)	
49-414	10" PM Speaker	11.00	112-1226	Record Changer Mtg. Screw (2 required)	.20
49-915	5 1/4" PM Speaker (2 required)	6.00	112-1265	6-32 x 1/4 Speaker Mtg. Screw (4 Pt. of cabinet)	
54-312	Speed Nut (2 Pt. of cabinet)	.03	112-1269	8-32 x 1/2 Speaker Mtg. Screw (4 Pt. of cabinet)	.10
54-385	6-32 x 5/16 Hex. Nut (6 required)	.03			
54-424	8-32 x 11/32 Hex. Palnut - washer type (4 used on 49-914)	.03			

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
114-40	Chassis Mtg. Screw (4 required)	.03	188-54	Knob Retaining Ring (Pt. of S-50994)	.03
114-669	6-18 x 1/2 x 1/4 Hex. Head Self-Tap Screw (2 used on 19-346)	.03	202-1625	Instruction Book	
114-739	10-32 x 1 1/4 Slot Hex. Head Machine Screw - Flat washer att. (4 Pt. of cabinet)		S-26657	Terminal Strip (2 required)	.20
142-103	Dual Pickup Cartridge		S-46112	45 R.P.M. Record Adapter	
	Sapphire - Sapphire	7.95	S-48148	Cartridge Holder (Pt. of 169-127)	5.00
169-127	4 Speed Record Changer (See record changer parts list for components)		S-50994	Knob & Ring Assembly (Volume)	
			GRC 1063	Grille Cloth - SFF2500R	
			GRC 1064	Grille Cloth - SFF2500E&W	

SFF2501T, SFF2503T, SFF2505T, SFF2601, SFF2603 SFF2605, SFF2606, SFF2607 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-3042	Stereo Balance Control Mounting Bracket		58-226	5 Prong Plug (1 Pt. of ea. S-47260)	.15
19-169	Retaining Clip (2 used on 169-131)	.10	63-4721	Stereo Balance Control	
19-346	Mounting Clip (mts. S-46112)	.30	72-136	4 x 3/8 Phils. Flat Hd. Wood Screw (3 used on 57-3019)	.04
40-225	Lid Support Hinge (Pt. of 14-3272 & 3276)	2.50	78-1036	5 Contact Socket (2 Pt. of S-47257)	.25
40-226	Lid Support Hinge (Pt. of 14-3280)	2.50	83-3393	Felt Strip	.03
40-233	Lid Hinge (2 Pt. of 14-3272 & 3276)	.60	83-765	Armitie Strip (8 required)	.03
40-234	Lid Hinge (2 Pt. of 14-3280)	.60	83-2535	Phono Shipping Strip (2 Required)	.03
46-2263	Control Knob (Loudness -Bass-Treble) (3 required)	.50	83-3505	Control Panel Trim Strip	
46-2586	Knob (Monaural - Stereo)		83-3226	Locking Strip	.15
46-2306	Knob (Stereo Balance)	.25	86-304	Connector Terminal (3 required)	.05
52-874	Speaker Cable (2 required) (Made from 91-1757)	.70	86-333	Connector Terminal (4 required)	.03
52-919	Balance Control Cable (Made from 91-1757)		112-1226	Record Changer Mounting Screw (2 required)	.20
54-139	3/8 - 32 x 9/16 Hex. Palnut (Mts.63-4721)	.03	112-1265	6 - 32 x 1 1/4 Speaker Mtg. Screw (4 Pt. of Cabinet)	
54-312	Speed Nut (2 Pt. of Cabinet)	.03	112-1269	8 - 32 x 1 1/2 Speaker Mtg. Screw (8 Pt. of Cabinet)	.10
54-424	8-32 x 11/32 Hex. Palnut (8 used on 49-852)	.03	126-960	Heat Shield (Phono)	
54-502	6-32 x 1/4 Hex. Nut (4 used on 49-856)	.03	142-108	Dual Pickup Cartridge (Sapphire-Sapphire)	
57-2498	Emblem Plate (Pt. of Cabinet)	.35	S-47257	Bracket & Socket Assembly	
57-2815	Name Plate (Pt. of Cabinet)	1.25	S-47260	Plug & Wire Assembly (2 used on S-47257)	
57-3019	Control Panel		S-46112	45 R.P.M. Record Adapter	5.00

SFF2501T CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
14-3327	Console Cabinet - Model SFF2501WT		91-1757	3-Conductor Wire	
14-3328	Console Cabinet - Model SFF2501RT		114-386	Chassis Mounting Screw (4 required)	.10
14-3329	Console Cabinet - Model SFF2501ET		159-90	Plug Button (Part of 14-3329)	.15
14-3330	Console Cabinet - Model SFF2501HT		159-91	Plug Button (Part of 14-3327, 14-3328, 14-3330)	.10
14-3387	Record Storage Well		169-133	4-Speed Record Changer	
16-1820	Packing Carton		202-1659	Instruction Book	
49-923	4 x 6 PM Speaker (2 required)	6.50	GRC22	Grille Cloth - Model SFF2501HT	
49-924	10" PM Speaker (2 required)	11.00	GRC1048	Grille Cloth - Model SFF2501WT	
70-142	8 x 3/8 Phils Rd.Hd. Wood Screw (2 Mt. 14-3387)		GRC1049	Grille Cloth - Model SFF2501RT	
83-3520	Record Well Trim Strip		GRC1050	Grille Cloth - Model SFF2501ET	

SFF2503T CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-953	Cabinet Back		14-3387	Record Storage Well	
14-3311	Console Cabinet - Model SFF2503WT		16-1815	Packing Carton	
14-3312	Console Cabinet - Model SFF2503RT		17-165	Trim Strip Retaining Clamp	
14-3313	Console Cabinet - Model SFF2503ET				

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
22-3374	1.0 Mfd. Electrolytic Capacitor - 20VAC (2 required)		114-453	6-18 x 5/8 Slotted Hex.Hd.Self-Tap. Screw (9 Mt. 2-953)	.10
49-896	5 1/4" PM Speaker (2 required)	6.00	114-669	6-18 x 1/2 x 1/4 Hex.Hd. Self-Tap.Screw (6 required)	.03
49-916	10" PM Speaker (2 required)	15.00	114-748	Chassis Mounting Screw (4 required)	
70-142	8 x 3/8 Phils.Rd.Hd.Wood Screw (2 Mt. 14-3387)		159-90	Plug Button (Part of 14-3313)	.15
83-3520	ReCord Well Trim Strip		159-91	Plug Button (Part of 14-3311 & 14-3312)	.10
91-1757	3-Conductor Wire		169-133	4-Speed Record Changer	
96-292	Cabinet Leg (4 Pt. of 14-3311)		202-1682	Instruction Book	
96-293	Cabinet Leg (4 Pt. of 14-3312)		S-26657	Terminal Strip (2 required)	.20
96-294	Cabinet Leg (4 Pt. of 14-3313)		GRC 934	Grille Cloth - Model SFF2503RT	
112-1203	8-15 x 1 Phils Flat Hd. Self-Tap. Screw (6 Pt. of Cabinet)	.05	GRC935	Grille Cloth - Models SFF2503ET & WT	
			HDW10001	Metal Trim	

SFF2505T, CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-962	Cabinet Back		96-316	Cabinet Leg (4 Pt. of 14-3270)	
14-3270	Cabinet Base Frame - Model SFF2505WT		96-317	Cabinet Leg (4 Pt. of 14-3274)	
14-3272	Cabinet Top Section - Model SFF2505WT		96-318	Cabinet Leg (4 Pt. of 14-3278)	
14-3274	Cabinet Base Frame-Model SFF2505RT		112-1203	8-15 x 1 Phils.Flat Hd.Self Tap.Screw (6 required)	.03
14-3276	Cabinet Top Section-Model SFF2505RT		114-453	6-18 x 5/8 Slotted Hex.Hd.Self Tap. Screw (9 Mt. 2-962)	.10
14-3278	Cabinet Base Frame-Model SFF2505ET		114-669	6-18 x 1/2 x 1/4 Hex. Hd. Self Tap. Screw (6 required)	.03
14-3280	Cabinet Top Section-Model SFF2505ET		114-748	Chassis Mounting Screw (4 required)	
14-3387	Record Storage Well		159-90	Plug Button - Model SFF2505ET	.15
16-1806	Packing Carton		159-91	Plug Button - Models SFF2505RT & WT	.10
17-165	Trim Strip Retaining Clamp		169-131	4-Speed Record Changer	
22-2945	3 Mfd. Electrolytic Capacitor - 30V (1 Pt. of ea. 49-856)	1.25	199-315	Brass Sleeve (4 required)	
27-324	Turntable Insert (Pt. of 169-131)		202-1651	Instruction Book	
49-852	12" PM Speaker (2 required)	16.00	S-26657	Terminal Strip (1 Pt. of ea. 49-856)	.20
49-856	5" PM Speaker (2 required)	7.00	GRC1020	Grille Cloth - Model SFF2505ET	
57-3005	Name Plate Background (Pt. of 169-131)		GRC1021	Grille Cloth - Model SFF2505WT	
57-3007	Name Plate Overlay (Pt. of 169-131)		GRC1022	Grille Cloth - Model SFF2505RT	
70-142	8 x 3/8 Phils.Rd.Hd.Wood Screw (2 Mt. 14-3387)		HDW2004	Polished Brass Handle	
83-3570	Record Well Trim Strip				

SFF2601 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
14-3327	Console Cabinet - Model SFF2601W		114-386	Chassis Mounting Screw (4 required)	.10
14-3328	Console Cabinet - Model SFF2601R		114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap.Screw (2 required)	.03
14-3329	Console Cabinet - Model SFF2601E		159-90	Plug Button (Part of 14-3329)	.15
14-3330	Console Cabinet - Model SFF2601H		169-133	4-Speed Record Changer	
16-1835	Packing Carton		202-697	FM Instruction Book	
19-278	Connector Clip (Pt. of S-50395)		202-1666	Instruction Book	
49-923	4 x 6 PM Speaker (2 required)	6.50	S-50395	FM Antenna	
49-924	10" PM Speaker (2 required)	11.00	GRC22	Grille Cloth SFF2601H	
83-3474	Line Cord Capacitor Strip		GRC1048	Grille Cloth SFF2601W	
86-255	Spade Terminal (Pt. of S-50395)		GRC1049	Grille Cloth SFF2601R	
91-1757	3-Conductor Wire		GRC1050	Grille Cloth SFF2601E	
113-66	10-32 x 13/16 Hex.Hd.Mach.Screw Lockwasher Att. (2 required)				

SFF2603 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-953	Cabinet Back		49-896	5 1/4" PM Speaker (2 required)	6.00
14-3311	Console Cabinet - Model SFF2603W		49-916	10" PM Speaker (2 required)	15.00
14-3312	Console Cabinet - Model SFF2603R		83-3474	Line Cord Capacitor Strip	
14-3313	Console Cabinet - Model SFF2603E		86-255	Spade Terminal (Pt. of S-50395)	
16-1826	Packing Carton		91-1757	3-Conductor Wire	
19-278	Connector Clip (Pt. of S-50395)		96-292	Cabinet Leg (4 Pt. of 14-3311)	
22-3374	1.0 Mfd Electrolytic Capacitor-20VAC (2 required)		96-293	Cabinet Leg (4 Pt. of 14-3312)	
			96-294	Cabinet Leg (4 Pt. of 14-3313)	

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
112-1203	8-15 x 1 Phils.Flat Hd.Self-Tap.Screw (6 Pt. of Cabinet)	.05	159-91	Plug Button (Pt. of 14-3311 & 14-3312)	.10
113-66	10-32 x 13/16 Hex.Hd.Mach.Screw Lockwasher Att. (2 required)		169-133	4-Speed Record Changer	
114-453	6-18 x 5/8 Slotted Hex.Hd.Self-Tap. Screw (9 Mt. 2-953)	.10	202-697	FM Instruction Book	
114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap. Screw (8 required)	.03	202-1683	Instruction Book	
114-748	Chassis Mtg. Screw (4 required)		S-26657	Terminal Strip (2 required)	.20
159-90	Plug Button (Pt. of 14-3313)	.15	S-50395	FM Antenna	
			GRC934	Grille Cloth - Model SFF2603R	
			GRC935	Grille Cloth - Model SFF2603E & W	
			HDW10001	Metal Trim	

SFF2605 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-962	Cabinet Back		112-1203	8-15 x 1 Phils.Flat Hd.Self-Tap.Screw (6 required)	.05
14-3270	Cabinet Base Frame - Model SFF2605W		113-66	10-32 x 13/16 Hex.Hd.Mach.Screw Lockwasher Att. (2 required)	
14-3272	Cabinet Top Section - Model SFF2605W		114-453	6-18 x 5/8 Slotted Hex.Hd.Self-Tap. Screw (9 Mt. 2-962)	.10
14-3274	Cabinet Base Frame - Model SFF2605R		114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap.Screw (8 required)	.03
14-3276	Cabinet Top Section - Model SFF2605R		114-748	Chassis Mounting Screw	
14-3278	Cabinet Base Frame - Model SFF2605E		159-90	Plug Button (Part of 14-3278)	.15
14-3280	Cabinet Top Section - Model SFF2605E		159-91	Plug Button (Pt. of 14-3270 & 14-3274)	.10
16-1829	Packing Carton		169-131	4-Speed Record Changer	
22-2945	3 Mfd.Electrolytic Capacitor-30V (1 Pt. of ea. 49-856)	1.25	199-315	Brass Sleeve (4 required)	
27-324	Turntable Insert (Pt. of 169-131)		202-697	FM Instruction Book	
49-852	12" PM Speaker (2 required)	16.00	202-1662	Instruction Book	
49-856	5" PM Speaker (2 required)	7.00	S-26657	Terminal Strip (1 Pt. of ea. 49-856)	.20
57-3005	Name Plate Background (Pt.of 169-131)		S-50395	FM Antenna	
57-3007	Name Plate Overlay (Pt.of 169-131)		GRC1020	Grille Cloth - Model SFF2605E	
83-3474	Line Cord Capacitor Strip		GRC1021	Grille Cloth - Model SFF2605W	
86-255	Spade Terminal (Pt. of S-50395)		GRC1022	Grille Cloth - Model SFF2605R	
91-1757	3-Conductor Wire		HDW2004	Polished Brass Handle	
96-316	Cabinet Leg (4 Pt. of SFF2605W)				
96-317	Cabinet Leg (4 Pt. of SFF2605R)				
96-318	Cabinet Leg (4 Pt. of SFF2605E)				

SFF2606 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-965	Cabinet Back		113-66	10-32 x 13/16 Hex.Hd.Mach.Screw Lockwasher Att. (2 required)	
14-3318	Console Cabinet - Model SFF2606W		114-453	6-18 x 5/8 Slotted Hex.Hd.Self-Tap. Screw (9 Mt. 2-965)	.10
14-3319	Console Cabinet - Model SFF2606R		114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap.Screw (8 required)	.03
16-1833	Packing Carton		114-748	Chassis Mounting Screw (4 required)	
22-2945	3 Mfd.Electrolytic Capacitor-30V (1 Pt. of ea. 49-856)	1.25	159-91	Plug Button (Pt. of Cabinet)	.10
27-324	Turntable Insert (Pt. of 169-131)		169-131	4-Speed Record Changer	
49-852	12" PM Speaker (2 required)	16.00	188-54	Knob Clamping Ring	
49-856	5" PM Speaker (2 required)	7.00	202-697	FM Instruction Book	
57-3007	Name Plate Background (Pt.of 169-131)		202-1662	Instruction Book	
83-3474	Line Cord Capacitor Strip		S-26657	Terminal Strip (1 Pt. of ea. 49-856)	.20
86-255	Spade Terminal (Pt. of S-50395)		S-50395	FM Antenna	
91-1757	3-Conductor Wire		GRC1059	Grille Cloth	
112-1203	8-15 x 1 Phils.Flat Hd.Self-Tap. Screw (6 required)	.05			

SFF2607M CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-967	Cabinet Back		57-3005	Name Plate Background (Pt.of 169-131)	
14-3321	Console Cabinet		57-3007	Name Plate Overlay (Pt. of 169-131)	
16-1834	Packing Carton		83-3474	Line Cord Capacitor Strip	
22-2945	3 Mfd.Electrolytic Capacitor-30V (1 Pt. of ea. 49-856)	1.25	96-323	Cabinet Leg (4 required)	
27-324	Turntable Insert (Pt.of 169-131)		112-1203	8-15 x 1 Phils. Flat Hd.Self-Tap.Screw (6 required)	.03
49-852	12" PM Speaker (2 required)	16.00	113-66	10-32 x 13/16 Hex.Hd.Mach.Screw Lockwasher Att. (2 required)	
49-856	5" PM Speaker (2 required)	7.00			

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
114-453	6-18 x 5/8 Slotted Hex.Hd.Self-Tap. Screw (9 Mts. 2-967)	.10	169-131	4-Speed Record Changer	
114-669	6-18 x 1/2 x 1/4 Hex.Hd.Self-Tap.Screw (2 required)	.03	202-697	FM Instruction Book	
114-748	Chassis Mounting Screw (4 required)		202-1662	Instruction Book	
159-90	Plug Button		S-26657	Terminal Strip (1 Pt. of ea. 49-856)	
			S-50395	FM Antenna	
			GRC1044	Grille Cloth	

SFF2515T & SFF2615 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-970	Cabinet Back		159-91	Plug Button	.10
14-3324	Console Cabinet - Model SFF2515WT		169-135	Four Speed Record Changer	
14-3325	Console Cabinet - Model SFF2515RT		188-155	Knob Clamping Ring (Pt. of S-51122)	.05
14-3326	Console Cabinet - Model SFF2515ET		188-249	Knob Clamping Ring (Pt. of S-48043)	.03
14-3387	Record Storage Well (SFF2515)		202-697	FM Instruction Book (SFF2615)	
16-1841	Packing Carton (SFF2515)		202-1668	Instruction Book (SFF2615)	.40
16-1845	Packing Carton (SFF2615)		202-1667	Instruction Book (SFF2515)	
17-165	Trim Strip Retaining Clamp (SFF2515)		S-26657	Terminal Strip Assembly (2 used)	.20
19-169	Record Changer Retaining Clip (2 used)	.10	S-46112	45 RPM Record Adapter	5.00
19-346	Mounting Clip (45 RPM Adapter)	.30	S-47257	Bracket & Socket Assembly	1.00
22-2945	Electrolytic 3 Mfd. 30V (2 used)	1.25	S-47260	Plug & Wire Assembly - Jumper (2 used)	.40
27-324	Turntable insert (Pt. of 169-135)		S-48043	Knob & Ring Assembly - Reverberation	.75
40-225	Lid Support Hinge (Pt. of 14-3324 & 14-3325)	2.50	S-50395	(FM Antenna)	
40-226	Lid Support Hinge (Pt. of 14-3326)	2.50	S-51042	Reverberation Assembly (R.R.)	
40-233	Lid Hinge (2 Pt. of 14-3324 & 14-3325)	.60	S-51122	Knob & Ring Assembly - Bass Tone	
40-234	Lid Hinge (2 Pt. of 14-3326)	.60	S-51140	Final Chassis Assembly - 3F21	
46-2263	Control Knob (3 used)	.50	GRC 1045	Grille Cloth (Narrow - Pt. of 14-3324)	
46-2284	Knob (Balance)	.50	GRC 1046	Grille Cloth (Narrow - Pt. of 14-3325)	
46-2586	Knob (Monaural - Stereo)		GRC 1047	Grille Cloth (Narrow - Pt. of 14-3326)	
49-896	5 1/4" PM Speaker (2 used)	6.00	GRC 1060	Grille Cloth (Wide 2 Pt. of 14-3324)	
49-903	12" PM Speaker (2 used)	22.50	GRC 1061	Grille Cloth (Wide 2 Pt. of 14-3326)	
52-874	Speaker Cable (2 used - is 43" of 9L-1757)	.70	GRC 1074	Grille Cloth (Wide 2 Pt. of 14-3325)	
54-312	Speed Nut Tinnerman (2 Pt. of 14-3324, 3325 & 3326)	.03	86-304	Connector Terminal (3 used)	.05
54-385	6-32 x 5/16 Hex Nut (2 used on ea. 49-869 & 1 on ea. S-26657)	.03	86-333	Connector Terminal (12 used)	.03
54-424	8-32 x 11/32 Hex Nut (4 used on ea. 49-903)	.03	96-257	Cabinet Leg L.H. (2 Pt. of 14-3324)	
57-2498	Emblem Plate (Pt. of 14-3324, 3325 & 3326)	.35	96-258	Cabinet Leg R.H. (2 Pt. of 14-3324)	
57-2694	Leg Mounting Plate (4 Pt. of ea. 14-3324, 3325 & 3326)	.40	96-259	Cabinet Leg L.H. (2 Pt. of 14-3325)	
57-2815	Name Plate - Extended Stereo (Pt. of 14-3324, 3325 & 3326)	1.25	96-260	Cabinet Leg R.H. (2 Pt. of 14-3325)	
57-3005	Name Plate Background (Pt. of 169-135)		96-261	Cabinet Leg L.H. (2 Pt. of 14-3326)	
57-3007	Name Plate Overlay (Pt. of 169-135)		96-262	Cabinet Leg R.H. (2 Pt. of 14-3326)	
57-3020	Control Panel		112-1226	Record Changer Mounting Screw (2 used)	.20
58-226	5 Prong Plug (2 Pt. of S-47260)	.15	112-1265	6-32 x 1 1/4 Speaker Mounting Screw (4 Pt. of 14-3324, 3325 & 3326)	
70-142	#8 x 3/8 Phils. Round Head Wood Screw (2 mts. 14-3387 on SFF2515)		113-66	10-32 x 3/16 Hex Head Machine Screw (2 required)	
72-136	#4 x 3/8 Phils. Flat Head Wood Screw (3 mts. 57-3020)	.04	112-1269	8-32 x 1 1/2 Speaker Mounting Screw (8 Pt. of 14-3324, 3325 & 3326)	.10
78-1036	5 Contact Socket (2 Pt. of S-47257)	.25	114-42	Chassis Mounting Screw (3 Mts. 2F30)	.05
83-765	Armite Strip (10 used)	.03	114-386	Chassis Mounting Screw (4 Mts. 7F30)	.10
83-1475	Armite Strip (4 used)	.03	114-453	6-18 x 5/8 Slotted Hex Head Self-Tap Screw (7 Mts. 2-970)	.10
83-2535	Phone Shipping Strip	.03	114-626	8-15 x 5/16 x 1/4 AF Hex Head Self-Tap Screw (8 used on S-51042)	.03
83-3226	Locking Strip	.15	114-669	6-18 x 1/2 x 1/4 AF Hex Head Self-Tap Screw (2 Mts. each 19-346 & S-47257 & 2 used on 2F30 & 7F20)	.03
83-3393	Felt Strip	.03	114-679	Chassis Mounting Screw (3 Mts. 3F21)	.05
83-3505	Control Panel Trim Strip		126-957	Shield Strip	
83-3520	Record Well Trim Strip (SFF2515)		138-294	Metal Grille (Pt. of 14-3324)	
86-255	Spade Terminal (Pt. of S-50395)		142-110	Dual Pickup Cartridge - Diamond - Sapphire	

SFF2535 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-954	Cabinet Back	4.00	14-3387	Record Storage Well	
12-2608	Indicator Light Mounting Bracket	.05	16-1819	Packing Carton	
14-3322	Console Cabinet - SFF2535R		17-165	Trim Strip Retaining Clamp (Pt. of 14-3387)	
14-3323	Console Cabinet - SFF2535M				

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
19-169	Record Changer Retaining Clip	.10	90-367	Indicator light tube	.05
19-346	Mounting Clip (45 RPM Adapter)	.30	93-1358	Felt Washer	.05
22-2945	3 Mfd. Electrolytic 30V (2 used)	1.25	93-1359	Felt Washer (2 used)	.03
27-324	Turntable insert (Pt. of 169-134)		93-1360	Felt Washer	.05
40-225	Lid Support Hinge		112-1226	Record Changer Mounting Screw (2 used)	.20
	(Pt. of 14-3322 & 3323)	2.50	112-1265	6-32 x 1 1/4 Speaker Mounting Screw	
40-233	Lid Hinge (2 Pt. of 14-3322 & 3323)	.60		(4 Pt. of 14-3322 & 3323)	
46-2263	Bandswitch Knob	.50	112-1269	8-32 x 1 1/2 Speaker Mounting Screw	
46-2266	Loudness Control Knob	.75		(8 Pt. of 14-3322 & 3323)	.10
46-2586	Stereo Switch Knob		114-80	Chassis Mounting Screw (3 mt. 3F32)	.05
49-852	12" PM Speaker	16.00	114-386	Chassis Mounting Screw (4 mt. 9F26)	.10
49-856	5" PM Speaker	7.00	114-423	8-18 x 5/16 Hex Head Self-Tap Screw	
52-874	Speaker Cable (Made from 91-1757			(1 used on ea. 80-1233)	.03
	2 used)	.70	114-453	6-18 x 5/8 Slotted Hex Washer Head Self-	
52-892	Antenna Cable (Pt. of S-50916)	.25		Tap Screw (2 mt. S-44649 & 9 mt. 2-954)	.10
54-312	Speed Nut-Tinnerman (2 Pt. of 14-3322		114-636	8-18 x 3/8 Special Hex Head Self-Tap	
	& 3323)	.03		Screw - Flat Washer Attached (6 mt.	
54-424	8-32 x 11/32 Hex Palnut (4 Mts. ea. 49-852)	.03		57-3051)	.05
54-502	6-32 x 1/4 Hex Nut (2 Mts. ea. 49-856)	.03	114-669	6-18 x 1/2 x 1/4 AF Hex Head Self-Tap	
57-2498	Emblem Plate (Pt. of 14-3322 & 3323)	.35		Screw (7 used)	.03
57-2815	Name Plate - Extended Stereophonic		142-108	Dual Pickup Cartridge (Sapphire-Sapphire)	
	(Pt. of 14-3322 & 3323)	1.25	165-39	Cabinet Caster (4 Pt. of 14-3322 & 3324)	
57-3005	Name Plate Background				
	(Pt. of 169-134)				
57-3007	Name Plate overlay (Pt. of 169-134)		169-134	Four Speed Record Changer	
57-3051	Radio Dial Escutcheon		171-19	Indicator Light Lens (Pt. of 14-3322 & 3323)	
58-226	Five Prong Plug (2 Pts. S-47260)	.15	188-54	Knob Clamping Ring (Pt. of S-44166)	.03
70-142	#8 x 3/8 Phillips Rd. Head Wood Screw		188-155	Knob Clamping Ring (Pt. of S-47939)	.05
	(2 used)		192-298	Dial Crystal	
78-1036	Five Contact Socket (2 Pt. of S-47257)	.25	202-697	FM Instruction Book	.10
78-1037	Indicator Light Socket & Wire	.50	202-1658	Instruction Book	.40
80-1003	Knob Retaining Spring (1 Pt. of ea.		S-26657	Terminal Strip Assembly (1 Pt. of ea.	
	S-50475, 50482 & S-50483)	.10		49-856)	.20
80-1233	Crystal Retaining Spring (4 used)	.10	S-44649	Antenna Assembly	1.50
83-765	Armitie Strip (5 used)	.03	S-46112	45 RPM Record Adapter Assembly	5.00
83-1475	Armitie Strip (2 used)	.03	S-47257	Bracket & Socket Assembly	1.00
83-2123	Antenna Terminal Strip	.25	S-47260	Plug & Wire Assembly - Jumper (2 used)	.40
83-2535	Phono Shipping Strip (2 used)	.03	S-47939	Knob & Ring Assembly (Balance)	.75
83-2932	Rubber Channel Strip (2 used)	.20	S-50395	Wire & Terminal Assembly (FM Antenna)	
83-3474	Line Cord Capacitor Strip		S-50475	Knob & Spring Assembly (Bass)	
83-3520	Record Well Trim Strip (Pt. of 14-3387)		S-50482	Knob & Spring Assembly (Treble)	
86-255	Spade Terminal (3 used 2 Pt. of S-50916)	.03	S-50483	Knob & Ring Assembly (Presence)	
86-304	Connector Terminal (5 used)	.05	S-50916	Antenna Lead & Terminal Assembly	
86-333	Connector Terminal (8 used)	.03			

SFF2560, SFF2570, SFF2575, SFF2580, SFF2582, AND SFF2585 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-956	Cabinet Back - Model SFF2570		20-751	Speaker Inductor Coil (2 required except	
2-959	Cabinet Back - Model SFF2575			on SFF2560)	1.25
2-960	Cabinet Back - Models SFF2580, SFF2582		22-2945	3 Mfd. Electrolytic - 30V (2 required)	
2-961	Cabinet Back - Model SFF2585		27-324	Turntable Insert (Pt. of 169-132)	
12-2608	Indicator Light Mounting Bracket	.05	33-188	Record Changer Mtg. Frame (except on	
12-3004	Slide Mounting Bracket			SFF2560)	
14-3226	Console Cabinet - Model SFF2575		36-220	Record Changer Handle (except on	
14-3294	Console Cabinet - Model SFF2570W			SFF2560)	1.00
14-3295	Console Cabinet - Model SFF2570E		46-2263	Bandswitch Knob	.50
14-3296	Console Cabinet - Model SFF2570Y		46-2266	Loudness Control Knob	
14-3297	Console Cabinet - Model SFF2582		46-2284	Knob (Balance)	.50
14-3298	Console Cabinet - Model SFF2580		46-2586	Stereo Switch Knob	
14-3299	Console Cabinet - Model SFF2585		49-867	Horn Tweeter Speaker (2 required	
16-1807	Packing Carton - Model SFF2570			except on SFF2560)	30.00
16-1808	Packing Carton - Model SFF2575		49-903	12" PM Speaker (2 required)	22.50
16-1809	Packing Carton - Model SFF2580		52-825	Antenna Cable (except on SFF2560)	.25
16-1810	Packing Carton - Model SFF2585		52-873	Speaker Cable - Made from 91-1757	
16-1842	Packing Carton - Model SFF2582			(2 required except on SFF2560)	
19-9	Cable Clip (used on S-48823 except on		54-312	Speed Nut (2 Pt. of Cabinet)	.03
	Model SFF2560)	.05	54-385	6-32 x 5/16" Hex. Nut (12 required)	.03
19-210	Loop Connector Clip (2 Pt. of S-17917)	.05			
19-346	Mounting Clip (45 RPM Adaptor)	.30	54-424	8-32 x 11/32" Hex. Palnut-Washer Type	
				(4 used on ea. 49-903)	.03
19-375	Record Changer Retaining Clip (2 used		57-2498	Emblem Plate (Pt. of Cabinet)	.35
	except on SFF2560)	.15	57-2750	Shield Plate	.25

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
57-2815	Name Plate - Extended Stereophonic (Pt. of Cabinet)	1.25	114-626	8-15 x 5/16 x 1/4 Hex. Hd. Self-tap. Screw (8 required)	.03
57-3005	Name Plate Background (Pt. of 169-132)		114-636	8-18 x 3/8 Hex. Hd. Self-Tap. Screw Flat Washer Att. (6 used on 57-3037)	.05
57-3007	Name Plate Overlay (Pt. of 169-132)		114-669	6-18 x 1/2 x 1/4 Hex.Hd. Self-Tap. Screw (9 required)	.03
57-3037	Radio Dial Escutcheon		114-679	Chassis Mounting Screw (3 Mt. 3F23)	.05
58-176	5- Prong Plug (2 required except on SFF2560)	.30	114-747	Record Changer Mounting Frame	
72-84	8 x 1 1/2 Phils. Flat Hd. Wood Screw (2 used on 156-268 except on SFF2560)	.03	138-344	Shipping Screw (except on SFF2560)	
78-346	5-Contact Socket (2 Pt. of S-47599 except on SFF2560)	.20	142-110	Metal Grill (Pt. of 19-3226 on SFF2575 only)	
78-1124	Indicator Light Socket & Wire	.75	152-278	Dual Pickup Cartridge (Diamond - Sapphire)	
80-1003	Knob Retaining Spring (1 Pt. of ea. S- 50475, S-50482 & S-50483)	.10	152-279	Packing Spacer (except on SFF2560)	
80-1233	Crystal Retaining Spring (4 required)	.10	152-279	Wood Block - record changer stop (except on SFF2560)	
83-765	Armitite Strip (7 required)	.03	159-112	Snap Fastener (used on 86-312 except on SFF2560)	.03
83-1317	Loop Insulating Strip (Pt. of S-17917 except on SFF2560)		165-39	Cabinet Caster (4 Pt. of Cabinet on SFF2580, SFF2582 & SFF2585)	
83-1475	Armitite Strip (14 required)	.03	166-112	Rubber Bumper (2 used on 57-3037 except on SFF2560)	.03
83-1884	Antenna Terminal Strip	.30	166-122	Rubber Bumper (2 used on 57-3037 & SFF2582)	
83-2932	Rubber Channel Strip (2 required)	.20	169-132	4-Speed Record Changer	
86-30	Terminal (Pt. of S-44823 except on SFF2560)	.03	171-19	Indicator Light Lens (Pt. of Cabinet)	.40
86-255	Spade Terminal (4 required)	.03	188-54	Knob Clamping Ring (Pt. of S-44166)	.03
86-270	Terminal (2 Pt. of S-26657 except on SFF2560)	.03	188-249	Knob Clamping Ring (Pt. of S-48043)	.03
86-304	Terminal (5 required)	.05	192-298	Dial Crystal	
86-312	Terminal (not used on SFF 2560)	.03	202-697	FM Instruction Book	.10
86-333	Connector Terminal (20 required)	.03	202-1652	Instruction Book	
90-367	Indicator Light Tube	.05	S-17325	Low Impedance Loop (Pt. of S=17917)	.40
91-1757	3-Conductor Wire		S-17917	Low Impedance Loop, Clip & Strip Assy. (except on SFF2582)	.90
93-1358	Fe lt Washer	.05	S-18560	Record Changer Slide (2 required except on SFF2560)	2.75
93-1359	Fe lt Washer (2 required)	.03	S-44166	Tuning Knob & Ring Assy.	.75
93-1360	Fe lt Washer	.05	S-46112	45 RPM Record Adaptor	5.00
100-67	Indicator Light Bulb	.15			
112-1131	6-18 x 5/8" Phils. Flat Hd. Self-Tap. Screw (3 used on ea. S-18560 except on SFF2560)	.03	S-47599	Bracket & Socket Assy. (except on SFF2560)	1.00
112-1226	Record Change Mtg. Screw (2 required)	.20	S-47602	Plug & Wire Assy. (2 required except on SFF2560)	.40
112-1266	6-32 x 1 1/2" Spkr. Mtg. Screw (8 Pt. of Cabinet except on SFF2560)	.05	S-48043	Knob & Ring Assy. (Reverberation)	.75
112-1270	8-32 x 1 3/4" Spkr. Mtg. Screw (8 Pt. of Cabinet except on SFF2560)		S-50475	Knob & Spring Assy. (Bass)	
112-1327	8-18 x 5/16" Phils. Rd. Hd. Self-Tap. Screw (2 Mtg. ea. S-18560 except on SFF2560)	.03	S-50482	Knob & Spring Assy. (Treble)	.75
113-65	8-32 x 1/4 x 1/4 Hex. Hd. Mach.Screw-loc kwasher att. (2 join 33-188 & 36-220 except on SFF2560)	.03	S-50483	Knob & Ring Assy. (Presence)	
114-78	8-18 x 5/16 x 1/4 Hex. Hd. Self-Tap. Screw (2 used on 33-188 except on SFF2560)	.03	S-51042	Mechanical Reverberation	
114-386	Chassis Mtg. Screw (8 required)	.10	GRC35-1	Grille Cloth - Model SFF2570	
114-423	8-18 x 5/16 Hex.Hd. Self-Tap. Screw (1 used on ea. 80-1233)	.03	GRC1025	Grille Cloth - Model SFF2580	
114-453	6-18 x 5/8 Slot.Hex.Washer Hd. Self-Tap. Screw (9 Mt.Cabinet Back)	.10	GRC1026	Grille Cloth - Model SFF2582	
114-485	6-18 x 1/2 Hex.Hd. Self-Tap Screw (1 used on ea. 12-2608 & 19-9 except on SFF2560)	.03	GRC1043	Grille Cloth - Model SFF2585	
			GRC1071	Grille Cloth - Model SFF2575	
			HDW2010	Door Pull - Model SFF2570	
			HDW3001	Hinge - Models SFF2580, SFF2585	
			HDW4001	Backplate - Models SFF2580, SFF2585	
			HDW3010	Knife Hinge - Left Hand (2 Pt. of SFF2582 Cabinet)	
			HDW3011	Knife Hinge - Right Hand (2 Pt. of SFF2582 Cabinet)	

CABINET PARTS FOR SFF 2560 ONLY

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-973	Cabinet Back		40-225	Lid Support (Pt. of 14-3359)	2.50
14-3359	Console Cabinet - Model SFF2560W		40-226	Lid Support (Pt. of 14-3360)	2.50
14-3360	Console Cabinet - Model SFF2560Y		40-233	Lid Hinge (2 Pt. of 14-3359)	.60
14-3387	Record Storage Well		40-234	Lid Hinge (2 Pt. of 14-3360)	.60
16-1840	Packing Carton		49-782	3 1/2" PM Tweeter Speaker (2 required)	4.50
19-169	Record Changer Retaining Clip (2 required)	.10	49-896	5 1/4" PM Speaker (2 required)	6.00
19-278	Connector Clip	.10	49-903	12" PM Speaker (2 required)	22.50
22-2774	.22 Mfd. Capacitor - 200V (2 required)	.35	52-874	Speaker Cable - 43" (2 required)	.70
			52-892	Speaker Cable (Pt. of S-50916)	.25

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
83-2145	5 Lug. Terminal Strip	.10	114-453	6-18 x 5/8 Hex. Washer Hd. Self - Tap. Screw (4 Mt. 2-975)	.10
85-680	3 Position Switch		114-701	8-15 x 3/8 Hex. Washer Hd. Self - Tap. Screw (3 used on S-50862)	.03
86-333	Connector Terminal (6 required)	.03	125-100	Strain Relief Grommet	.15
95-1701	Audio Choke (Pt. of S-50862)		S-26657	Terminal Strip	.20
112-943	6-32 x 1 Spkr. Mtg. Screw (6 Pt. of 14-2864)	.03	S-50862	Filter Mounting Plate	

FR 103 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-3028	Speaker Mounting Bracket		86-328	Wire Terminal (Pt. of S-51185)	.03
14-3376	Table Cabinet		86-333	Connector Terminal (2 required)	.03
16-1860	Packing Carton		95-1701	Audio Choke (Pt. of S-51185)	
22-3196	80 Mfd. Electrolytic-25V. (2 required)	2.00	112-1265	6-32 x 11/4 Spkr. Mtg. Screw (4 Pt. of 14-3376)	
49-937	5 1/4" PM Speaker		112-1336	4-40 x 1/4 Phils. Pan Hd. Mach. Screw (used on Ea. 80-1323)	
49-938	2" PM Speaker		112-1340	6-18 x 3/4 Phils. Oval Hd. Self-Tap. Screw (4 required)	
54-379	Tinnerman Speed Nut (used on Ea. 112-1336)	.03	114-767	4-24 x 5/16 x 1/4 Hex. Hd. Self-Tap. Screw (3 required)	
54-385	6-32 x 5/16 Hex. Nut (4 Mt. 49-937)	.03	166-97	Bumper (4 Pt. of 14-3376)	.05
58-226	5 Prong Plug	.15	S-51185	Filter & Mtg. Plate Assem.	
80-1323	Speaker Retaining Spring (3 used on 49-938)	.10			
83-2145	5 Lug. Terminal Strip (Pt. of S-51185)	.10			

FR 105 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-978	Cabinet Back		58-176	5 Prong Plug (Pt. of S-50859)	.30
14-2865	Table Cabinet		83-2145	5 Lug. Terminal Strip (Pt. of S-50862)	.10
16-1856	Packing Carton		85-680	3 Position Switch	
22-2945	3 Mfd. Electrolytic-30V.	1.25	86-333	Connector Terminal (6 required)	.03
22-3196	80 Mfd. Electrolytic-25V. (2 required)	2.00	95-1701	Audio Choke (Pt. of S-50862)	
46-2614	Switch Knob		112-943	6-32 x 1 Swedge Hd. Mach. Screw (8 Pt. of 14-2865)	.03
49-867	Horn Tweeter Speaker	30.00	114-701	8-15 x 3/8 x 1/4 Hex. Washer Hd. Self-Tap. Screw (3 used on S-50862)	.03
49-902	6 x 9 PM Speaker	9.00	114-453	6-18 x 5/8 Hex. Washer Hd. Self-Tap. Screw (4 Mt. 2-978)	.10
52-929	Speaker Cable		125-100	Strain Relief Grommet	.15
54-34	6-32 x 1/4 Hex. Nut (8 Pt. of 14-2865)	.03	S-26657	Terminal Strip	.20
54-139	3/8-32 x 9/16 Hex. Palnut (used on S-50862)	.03	S-50859	Cable & Plug. Assembly	
54-385	6-32 x 5/16 Hex. Nut (1 Mts. S-26657 & 4 Mt. Ea. 49-867 & 902)	.03	S-50862	Filter Mounting Plate	
54-469	Tinnerman Speed Mt. (Pt. of 14-2865)	.10			
57-2816	Name Plate (Pt. of 14-2865)	.35			

FPS 30 CHASSIS PARTS

22-2795	Condenser .047 Mfd. 200 V.	.25	WC13069	Remote Vol. Con. & Sw.	2.05
WC12145	Electrolytic 80 x 20-150 V x 20-25 V	2.75	WC13706	Output Trans. (Remote Spk.)	2.00
	Resistor 22 Ohm 1/2 W Ins. 20%	.17	WC13786	Master Vol. Con. (2 Meg.)	1.40
	" 33 " 1/2 W " 20%	.17	WC13970	Stereo-Monaural Sw.	1.40
	" 115 " 5 W " 10%	.80	WC14027	Silicon Rectifier (5E4)	3.40
	" 2200 " 1/2 W " 20%	.17	WC14132	47 Ohm Fusing Resistor (100MA) (10%)	.50
	" 39K " 1/2 W " 20%	.17		TUBES 2-50EH5	

FPS 30 CABINET PARTS

WC8266			-6B	Handle Assem. (includes handle & two plates)	.50
-B	Hinge	.10	WC13745		
WC8561			-8	Motor only (Ali)	13.50
-B	Turntable Hold Down Spring	.05	WC13746		
WC11792	4" P.M. Spk. (less Trans.) (Remote)	5.00	-8	" " (G.I.)	13.50
WC11837B	Catch	.20	WC13747		
WC12126			-58	Turntable only (Ali)	2.00
-8E	Knob (3 used)	.20	WC13748		
WC13688					

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
58-226	5-Prong Plug (1 Pt. of S-47260)	.15	112-1265	6-32 x 1 1/4" Spkr. Mtg. Screw (8 Pt. of Cabinet)	
70-142	8 x 3/8 Phils. Rd. Hd. Wood Screw (2 required)		112-1269	8-32 x 1 1/2" Spkr. Mtg. Screw (8 Pt. of Cabinet)	.10
78-1036	5-Contact Socket (2 Pt. of S-47257)	.25	166-122	Rubber Bumper (2 used on 57-3037)	
83-2535	Phono Shipping Strip	.03	S-47257	Bracket & Socket Assy.	1.00
83-3474	Live Cord Capacitor Strip		S-47260	Plug & Wire Assy. (2 used on S-47257)	.40
96-335	Cabinet Leg - Right Hand (2 Pt. of Cabinet)		S-50916	Ant. Lead & Terminal Assy.	
96-336	Cabinet Leg - Left Hand (2 Pt. of Cabinet)		GRC1070	Grille Cloth	

DR 60 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
12-2684	Baffle Mounting Bracket (2 Pt. of Ea. 139-121)	.10	22-3196	80 Mfd. Electrolytic - 25 V. (2 used)	2.00
14-2503	Plastic Table Cabinet (2 Used)		49-902	6 x 9 PM Speaker (1 used in Ea. 14-2503)	9.00
16-1735	Packing Carton		54-12	6-32 x 5/16 Hex. Nut (5 used on Ea. 14-2503)	.03
17-149	Cable Clamp (1 Pt. of Ea. S-49044)	.05	58-226	5 Prong Plug (2 used)	.15

FR 100 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-976	Cabinet Back		58-226	5 Prong Plug	
14-2838	Table Cabinet-FR100H		83-2145	5 Lug Terminal Strip	
14-2863	Table Cabinet-FR100L		86-333	Connector Terminal (2 required)	
16-1853	Packing Carton		95-1701	Audio Choke (Pt. of S-50862)	
22-3196	Electrolytic (2 required)		112-943	6-32 x 1 Speaker Mtf. Screw (4 Pt. of Cabinet)	
46-2614	Switch Knob		114-453	6-18 x 5/8 Hex. Washer Hd. Self Tap. Screw (4 Mt. 2-976)	
49-902	6 x 9 PM Speaker		114-701	8-15 x 3/8 Hex. Washer Hd. Self Tap. Screw (3 Mt. S-50862)	
54-34	6-32 x 5/16 Hex. Nut (4 Mt. 49-902) (4 Pt. of Cabinet)		125-100	Strain Relief Grommet	
54-139	3/8-32 x 9/16 Hex. Palnut (Mts. 85-680)		S-50862	Filter Mounting Plate	
54-569	Tinnerman Speed Nut (Pt. of Cabinet)				
57-2816	Name Plate (Pt. of Cabinet)				

FR 101 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-977	Cabinet Back		85-680	3 Position Switch	
14-2945	Table Cabinet-FR101H		86-333	Connector Terminal (2 required)	.03
14-2946	Table Cabinet-FR101L		95-1701	Audio Choke (Pts. of S-50862)	
16-1854	Packing Carton		112-1265	6-32 x 11/4 Speaker Mounting Screw (4 Pt. of 19-2945 & 2946)	
22-3196	80 Mfd. Electrolytic-25V (2 Required)	2.00	114-701	8-15 x 3/8 Hex. Washer Hd. Self-Tap. Screw 3 Mt. S-50862	.03
46-2614	Switch Knob		114-453	6-18 x 5/8 Hex. Washer Hd. Self-Tap. Screw 4 Mt. 2-977	.10
49-835	7 1/2" PM Tweeter Speaker	7.50	125-100	Strain Relief Grommet (used on S-50862)	.15
54-34	6-32 x 5/16 Hex. Nut (Mt. 49-835)	.03	S-50862	Filter Mounting Plate	
54-139	3/8-32 x 9/16 Hex. Palnut (Mts. 85-680)	.03			
58-226	5 Prong Plug	.15			
83-2145	5 Lug Terminal Strip	.10			

FR 102 CABINET PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
2-975	Cabinet Back		54-34	6-32 x 5/16 Hex. Nut (1 Mts. S-26657, 2 Mt. 49-782 & 4 Mt. 49-902) (6 Pt. of 14-2864)	.03
14-2864	Table Cabinet		54-139	3/8-32 x 9/16 Hex. Palnut (Mts. 85-680)	.03
16-1844	Packing Carton		54-469	Tinnerman Speed Nut (Pt. of 14-2864)	.10
22-2945	3 Mfd. Electrolytic-30V.		57-2816	Name Plate (Pt. of 14-2864)	.35
22-3196	80 Mfd. Electrolytic-25V. (2 required)	2.00	58-226	5 Prong Plug	.15
46-2614	Switch Knob				
49-782	3 1/2" P.M. Tweeter Speaker	4.50			
49-902	6 x 9 P.M. Speaker	9.00			

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
-58	" (G.I.)	2.00	WC14092	Remote Back	.75
WC13756			WC14094	External Spk. Cable & Plug (9 Ft.)	1.50
-5	Tone Arm & Rest	11.00	WC14095	Motorboard	5.00
WC13960	Master & Remote Case (with hardware grille cloth, emblems & grille printing less motorboard, amplifier panel & remote cover)		WC14096		
WC13969	4" P.M. Spk. & Trans.	7.00	-4	Amplifier Panel & Phono Jack	1.60
WC14011			57-1721	Emblem Plate	.25
-9	Back Screen	.60	141-101	Stereo Cartridge & Needles	12.75
			56-417	1 Mil. Mfg. Sapphire Tip Needle	1.50
			56-418	3 " " " " " "	1.50
			202-1547	Instruction Book	.25

FPS 45 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
22-1843	Condenser .01 Mfd. 600V.	.30		Resistor 115 Ohm 5 W. 10%	.75
22-2245	Condenser .068 Mfd. 600V.	.45	WC 12400	Volume Control	1.40
22-2795	Condenser .047 Mfd. 200V.	.25	WC 13650	Tone Control	2.35
	Resistor 4700 Ohm 1/2 W. 20%	.17	WC 13706	Output Transformer	2.00
	Resistor 68 K. Ohm 1/2 W. 20%	.17	WC 14027	Silicon Rectifier	3.40
	Resistor 680 K. Ohm 1/2 W. 20%	.17	WC 14132	Fusing Resistor 47 Ohm	.50
	Resistor 150 Ohm 1 W. 20%	.25	WC 14869	Electrolytic 150/150V. 20/150V. 20/25V.	
	Resistor 2200 Ohm 1 W. 20%	.25			

FPS 45 CABINET PARTS

WC10683-B	Hinge Cover	.25	WC14693	4" x 6" Speaker	
WC11819	Recessed Nut	.30	WC14748	Case Assembly with Hardware & Motorboard (Less Back Vent, Vent Panel, Amplifier Panel, & Remote Cover)	
WC12126-8E	Knob	.25		Instructions	
WC12861B-1	Hinge, Remote Right	.35	WC14752		
WC13448-8B	Handle Assem. (Handle & 2 Plates)	.60	56-441	2.5 mil. Sapphire Tip Needle	
WC13934B-1	Hinge Remote Left	.35	56-442	.75 mil. Sapphire Tip Needle	
WC13999	Back Vent	.50	57-1721	Emblem Plate	.25
WC14103	Amplifier Panel		142-113	Cartridge With Needles	
WC14104	Vent Panel		169-137	Record Changer (For Components, See Parts List)	
WC14124-6	Remote Cover		202-1701	Instruction Book	
WC14158-B	Catch	.20	S-46112	45R.PM Adaptor (Accessory)	5.00
WC14160	External Speaker Cable (With Phono Plug, Sleeve & Celon)	1.50			
WC14692	4" x 6" Speaker				

FPS 50 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
22-1843	Condenser .01 Mfd. 600V.			Resistor 47K Ohm 1/2W. Ins. 10%	
22-2078	Condenser .047 Mfd. 600V.		WC14132	Fuse Resistor 47 Ohm 3W.	
22-2245	Condenser .068 Mfd. 600V.		WC13229	Volume Control (5 meg)	
WC14690	Electrolytic 150/150V. 20/150V.		WC13501	Balance Control (1 meg)	
	Resistor 33 Ohm 1W. Ins. 10%		WC13706	Transformer	
	Resistor 150 Ohm 1/2W. Ins. 10%		WC14027	Rectifier	
	Resistor 220 Ohm 1/2W. Ins. 10%		WC14642	Tone Control (50K)	
	Resistor 270 Ohm 1/2W. Ins. 10%				

FPS 50 CABINET PARTS

WC10683-B	Hinge Cover		WC14694	6" Speaker (2 used)	
WC11502	Mounting Protector		WC14696	Case Assembly with Hardware & Motorboard (Less amplifier panel & remote cover)	
WC11837-B	Catch			Metal Panel	
WC12126-3E	Knob Assembly (3 used)		WC14754	Instruction Sheet	
WC12861B-1	Remote Hinge Right		WC14755	Remote Cover	
WC13065	Tee Nut		WC14762	Emblem Plate	
WC13274	Speaker Cord		57-1721	Cartridge	
WC13289	Mounting Board Protector		142-103	Record Changer (See parts list for components)	
WC13448-8B	Handle Assembly		169-119	Instruction Book	
WC13626	Adjustment Screw		202-1702		
WC13934B-1	Remote Hinge Left				
WC14117	Recessed Nut				
WC14327	Cable (Audio)				

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
FPS 80 CHASSIS PARTS					
22-1842	Condenser .01 Mfd. 600V.			Resistor 2.2 Megohm 1/2W. Ins. 20%	.17
22-2634	Condenser .04 Mfd. 400V.			Resistor 10K Ohm. 1W. Ins. 20%	.25
22-2673	Condenser 22 Mfd. 500V.	.25	WC13229	Bass & Loudness Control (5 Meg.)	2.50
22-2976	220 Mmf. Ceramic Disc.	.30	WC13501	Balance Control	1.40
WC14244	Electrolytic 30/350 15/300 25/25V.		WC13800	Treble Control (1 Meg.)	
	Resistor 330 Ohm. 1/2W. Ins. 20%	.17	WC13485	Power Transformer	13.00
	Resistor 82K Ohm. 1/2W. Ins. 20%	.17	WC14163	Output Transformer	
	Resistor 100K Ohm. 1/2W. Ins. 20%	.17	WC14164	Output Transformer	
	Resistor 270K Ohm. 1/2W. Ins. 20%	.17	WC14245	Output Transformer	

FPS 80 CABINET PARTS

WC10683-B	Hinge	.25	WC14758	Instruction Sheet	
WC12006B	Catch	.75	WC14760	Trim Strip	
WC13132-9KA	Knob Assembly (Loudness, Bass & Treble)		WC14761	Grille Panel (With Baffle, Crest, Swedge Bolts and Mounting Track)	
WC13132-9KB	Knob Assembly (Balance)		WC14763-A1	Hinge R. H.	
WC13289	Motorboard Protector	.10	WC14763-A2	Hinge R. H.	
WC13557-B	Catch (Top)	1.00	WC14764A1	Hinge L. H.	
WC13975	8" Speaker		WC14764A2	Hinge L. H.	
WC14181	Ext. Speaker Cable 12 (2 used)		19-346	Mounting Clip (For S-46112)	.30
WC14238	Audio Cable		56-436	Needle Assembly (.7 Mil Sapphire)	
WC14246	Pickup Holder		56-438	Needle Assembly (3 Mil Sapphire)	
WC14256	5 1/4" Speaker (2 used)		57-1721	Emblem Plate	.25
WC14263-8B	Handle Assembly		142-111	Stereo Cartridge & Needles	
WC14318-9	Vent Plate Painted		169-141	Record Changer (See Parts List for Parts)	
WC14700	Case with Hardware & Motorboard (Less Front Grille, Amplifier Panel, Trim Strip & Vent Plate)		202-1703	Instruction Book	
WC14757	Amplifier Panel		S-46112	45 R. P. M. Record Adaptor	5.00

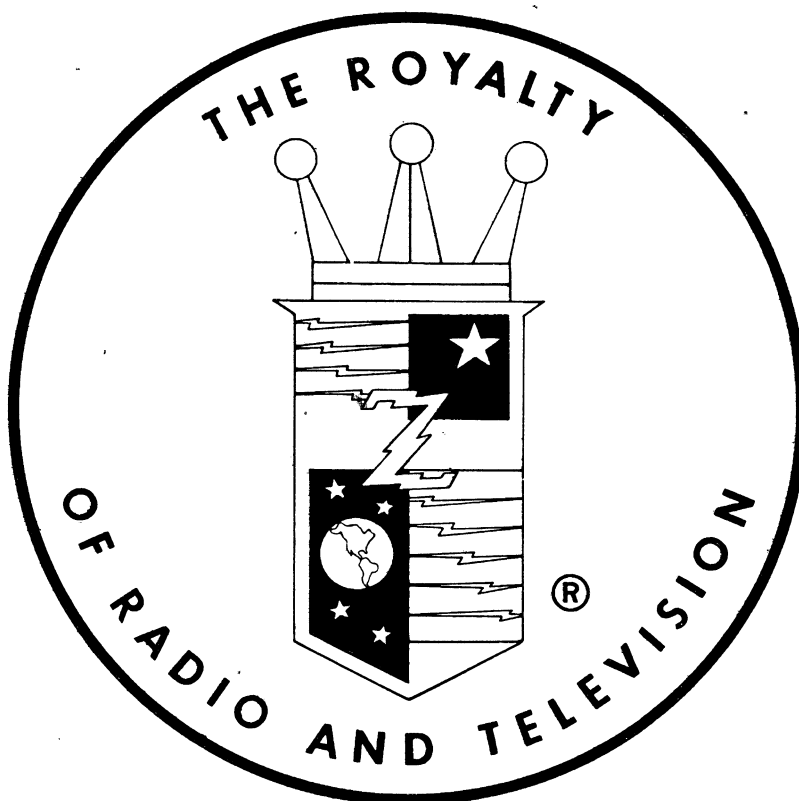
DRS 89 CHASSIS PARTS

<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>PRICE</u>
22-1814	Condenser .0022 Mfd. 600V.		WC13226	Bass Con. & Loudness Con. (5 Meg.)	1.40
22-1843	Condenser .01 Mfd. 600V.		WC13227	Power Trans.	11.00
22-1849	Condenser .0047 Mfd. 600V.		WC13239	Balance Pot (1500 Ohm)	.75
22-2248	Condenser .033 Mfd. 600V.		83-2639	3 Lug Terminal Strip (1 Pt. of Ea. S-49044)	.05
22-2851	Condenser 470 Mfd. 600V.		83-3405	Felt Strip (6 used)	
WC12961	Electrolytic 4 Mfd. 10V.	1.70	86-30	Terminal (1 Pt. of Ea. S-49044)	.03
WC13234	Electrolytic 30-350V. x 20-350V. x 20-25V.	3.00	86-304	Connector Terminal (6 used)	.05
	Resistor 200 Ohm 1/2 W. Ins. 20%	.17	86-329	Connector Terminal (8 used)	.03
	Resistor 330 Ohm 1 W. Ins. 10%	.25	112-1265	6-32 x 1/4 Spkr. Mtg. Screw (4 Pt. of Ea. 139-121)	
	Resistor 560 Ohm 1/2 W. Ins. 20%	.17	112-1284	8-32 x 3/8 Phils. Pan. Hd. Mach. Screw (4 used)	.03
	Resistor 4700 Ohm 1/2 W. Ins. 10%	.17	112-1285	8-32 x 5 3/8 Phils. Pan. Hd. Steel - Black Oxide (4 used)	.20
	Resistor 27 K Ohm 1/2 W. Ins. 20%	.17	114-593	8-18 x 1/2 Hex. Hd. Self-Tap Screw-flat Washer Att. (4 used)	
	Resistor 39 K Ohm 1/2 W. Ins. 20%	.17	139-121	Baffle Board (2 used)	.03
	Resistor 150 K Ohm 1/2 W. Ins. 20%	.17	S-26657	Terminal Strip (1 Mts. Ea. 22-3196)	.20
	Resistor 270 K Ohm 1/2 W. Ins. 20%	.17	S-49044	Filter Plate (2 used)	3.00
	Resistor 470 K Ohm 1/2 W. Ins. 20%	.17			
	Resistor 10 Megohm 1/2 W. Ins. 20%	.17			
WC13222	Output Trans.	2.75			
WC13225	Treble Con. & Sw. (2 Meg.)	2.05			

DRS 89 CABINET PARTS

WC11792	4" PM Speaker (less Trans.) (Sub. 49-750)		WC13448	-8B Handle Assem. (Incls. handle & 2 plates)	.60
WC12963	6" PM Speaker (less Trans.)	8.00	WC13694	Case With Hardware, Rear Cover & Catch (less front grille & baffle assembly)	
WC12581-6	Back Vent Only	.30	WC13988	Front Grille & Baffle With Crest, Swedge Bolts & Mounted Track	2.50
WC13132			WC13701	Trim Strip	1.25
-8EN	Knob (with numbered inlay) (3 used)	.50	57-1721	Emblem Plate	
WC13275	Connector Cable	4.75	100-67	Pilot Light	
WC13423	Pilot Light Socket	.60	202-1535	Instruction Book	.25
WC13424	Pilot Light Bracket	.25			
WC13425	Pilot Light Jewel	.25			

NOTES



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